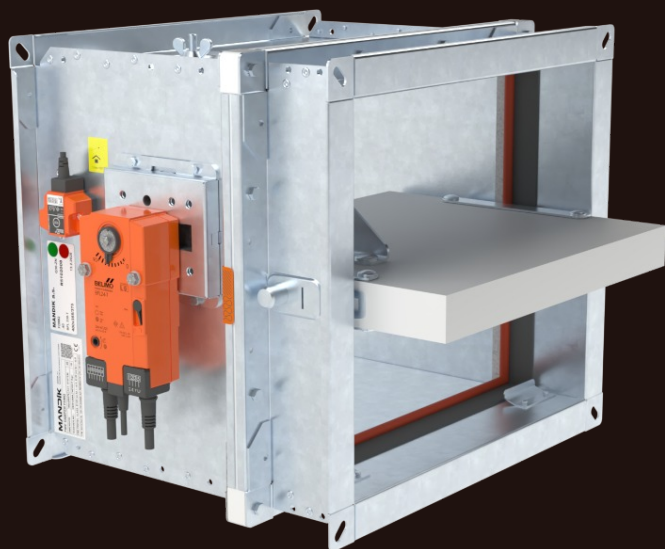


FDMQ

Fire damper

Technical Documentation

Installation, Commissioning, Operation, Maintenance and Service Manual



These technical specifications state a row of manufactured sizes and models of fire dampers FDMQ
It is valid for production, designing, ordering, delivery, maintenance and operation.

CONTENT

I. GENERAL.....	3	Commissioning and revisions.....	88
Description.....	3	X. ORDERING INFORMATION.....	90
II. DESIGN.....	4	Ordering key.....	90
Design with manual control.....	4	Accessories.....	91
Design with spring return actuator.....	6	Data label.....	92
Design with the communication and supply device.....	12		
III. DIMENSIONS.....	14		
Technical parameters.....	16		
IV. INSTALLATION.....	22		
Placement and installation.....	22		
Statement of installations.....	24		
In solid wall construction.....	25		
Installation outside solid wall construction.....	31		
In gypsum wall construction.....	34		
Installation outside gypsum wall construction.....	40		
Installation in sandwich wall construction.....	43		
Shaft walls.....	44		
In solid ceiling construction.....	47		
Outside solid ceiling construction.....	52		
Installation frames.....	54		
Installation frame E1.....	55		
Installation frame E2.....	59		
Installation frame E3.....	62		
Installation frame E4.....	64		
Installation frame E5.....	68		
Installation frame E6.....	71		
V. SUSPENSION SYSTEMS.....	74		
Example of duct connection.....	78		
VI. TECHNICAL DATA.....	79		
Pressure loss.....	79		
Noise data.....	81		
VII. MATERIAL, FINISHING.....	82		
VIII. TRANSPORTATION, STORAGE AND WARRANTY.....	83		
Logistic terms.....	83		
Warranty.....	83		
IX. ASSEMBLY, ATTENDANCE AND MAINTENANCE.....	84		

I. GENERAL

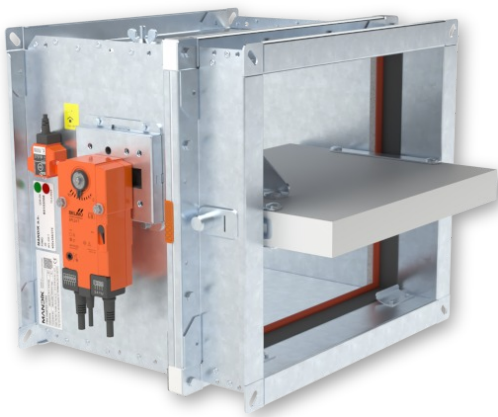
Description

Fire dampers are shutters in ducts of air-conditioning devices that prevent the spread of fire and combustion products from one fire segment to the other one by means of closing the duct in the points of fire separating constructions.

Damper blade automatically closes air duct using a closing spring or a spring return actuator. The closing spring is actuated by pressing a button on the manual control or by melting a thermal fuse.

The return spring of the actuator is actuated when a thermoelectric activation device BAT is activated, when a test button on BAT is pressed or when power supply of the actuator is interrupted.

After closing the blade, the damper is sealed with silicon against smoke penetration. On request by customer, the damper can be supplied silicon-free. In the closed position, the damper is also sealed with material which increases its volume due to increasing temperature and air proofs the air duct.



FDMQ with spring return actuator



FDMQ with manual control

Damper characteristics

- CE certified acc. to EN 15650
- Tested in accordance with EN 1366-2
- Classified acc. to EN 13501-3+A1
- External Casing leakage class ATC 3 (old marking "C"), Internal leakage class 2 acc. to EN 1751
- Cycling test in class C₁₀₀₀₀ acc. to EN 15650
- Corrosion resistant acc. to EN 15650
- Certificate of constancy of performance No. 1391-CPR-XXXX/XXXX
- Declaration of Performance No. PM/FDMQ/01/XX/X
- Hygienic assessment of fire dampers - Report No. 1.6/pos/19/19b

Working conditions

- Exact damper function is provided under the following conditions:
 - maximum air velocity 12 m/s
 - maximum pressure difference 1200 Pa
 - the air circulation in the whole damper section must be secured steady over the entire surface.
- Dampers can be installed in arbitrary position
- Dampers are suitable for systems without abrasive, chemical and adhesive particles.
- Dampers are designed for macroclimatic areas with mild climate according to EN IEC 60 721-3-3 ed.2., class 3K22. (Environment 3K22 is typically protected place with regulated temperature)
- Temperature in the place of installation is permitted to range from -30°C to +50°C.

II. DESIGN

Design with manual control

Design .01

- Design with manual control with a thermal fuse which actuates the shutting device, after the nominal activation temperature 72°C has been reached.
- Automatic initiation of the manual control is not activated if the temperature does not exceed 70°C.
- In case that other activation temperatures are required, thermal fuses with nominal activation temperature +104°C or +147°C can be supplied (this requirement must be specified in the order).



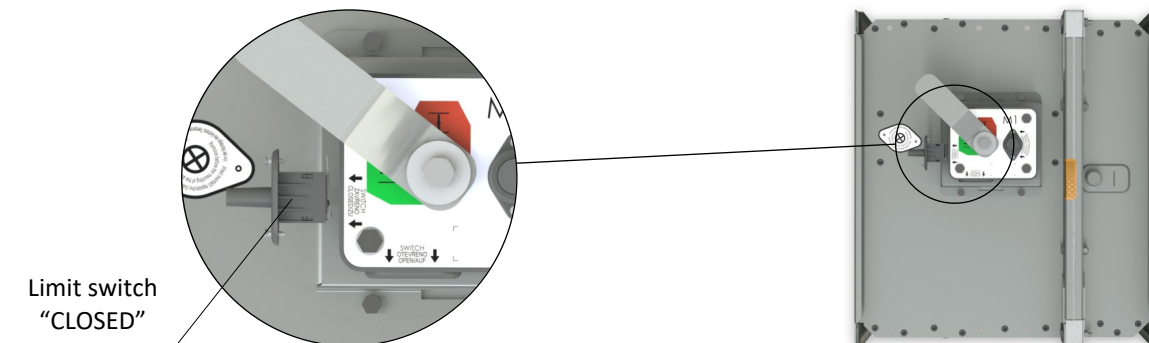
Design .01

ATTENTION:

- Manual controls are produced in five sizes M1 to M5, difference is only in size of a closing spring, which closes the fire damper.
- For the size of fire dampers is always assigned the size of the manual control → see pages 16 to 21
- It is not recommended to use different size of the manual control than given by the manufacturer, otherwise there is a risk of damaging the fire damper.

Design .11

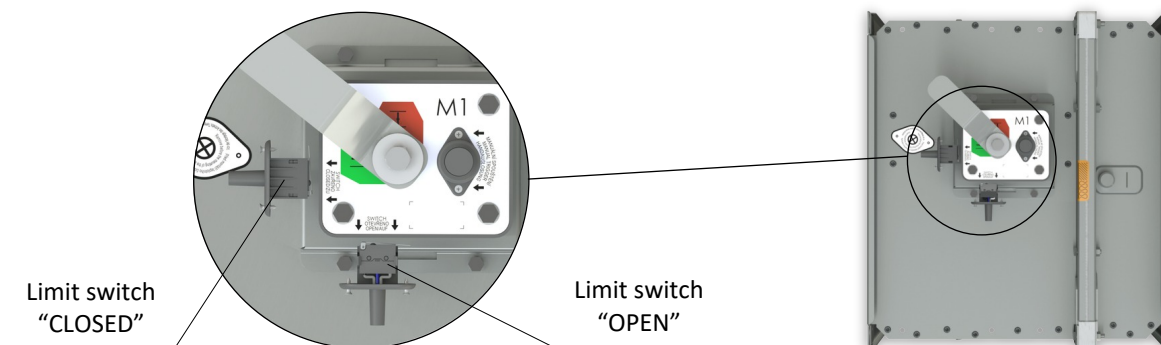
- Design .01 with manual control can be complemented with a limit switch signaling of the damper blade position "CLOSED".
- Cable is connected directly to limit switch.
- Limit switch detail → see page 5



Design .11

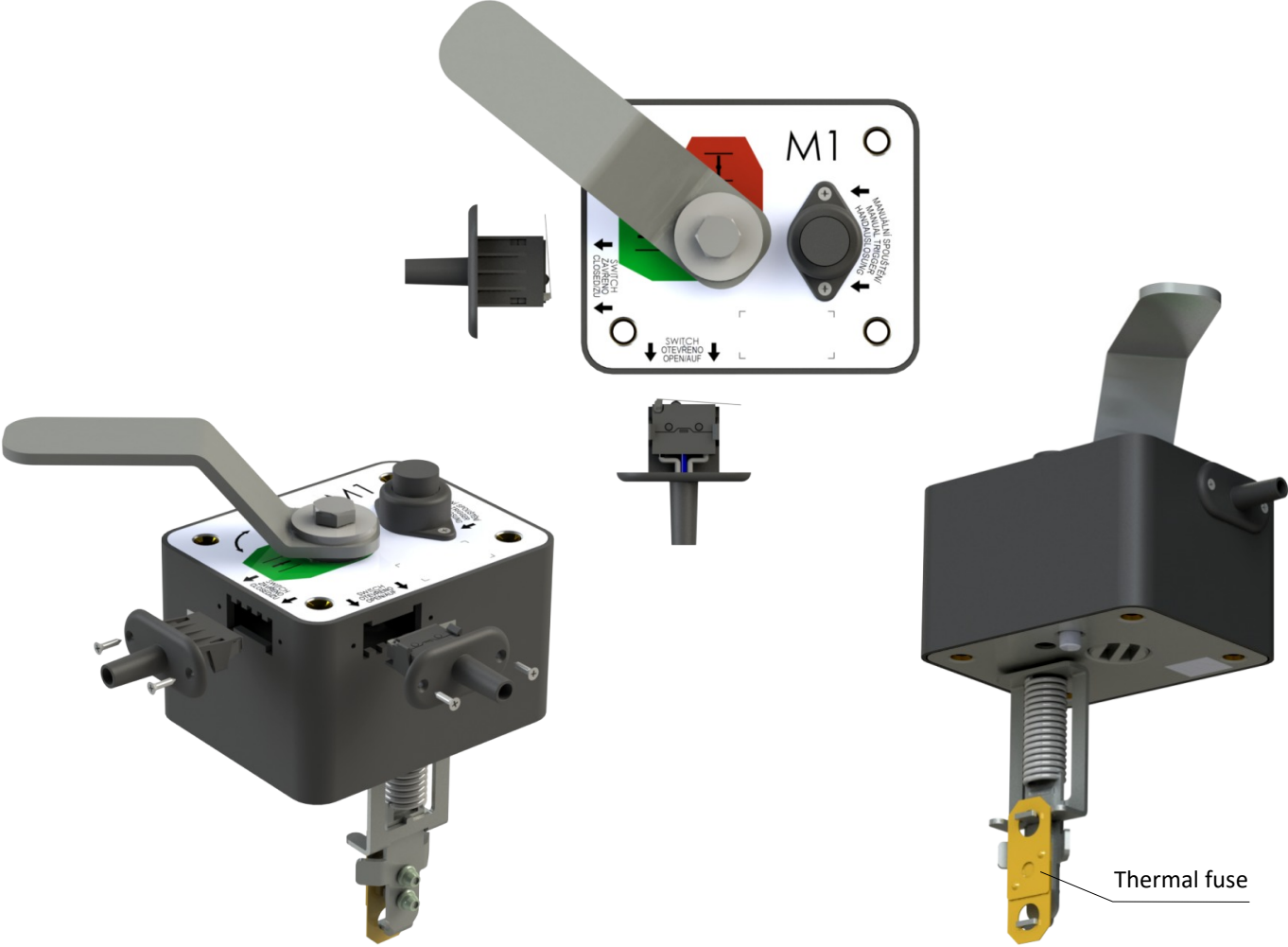
Design .80

- Design .01 with manual control can be complemented with two limit switches signaling of the damper blade position "CLOSED" and "OPEN".
- Cables are connected directly to limit switches.
- Limit switch detail → see page 5

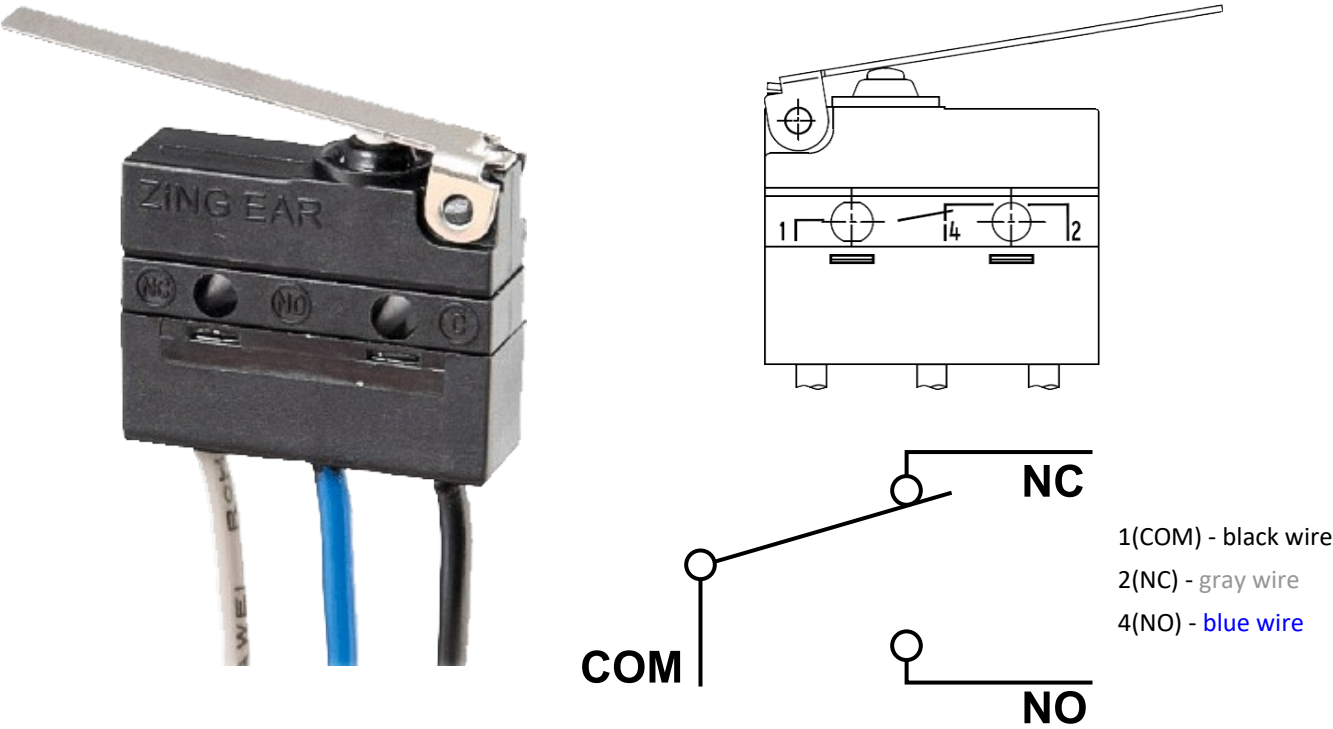


Design .80

Manual control



Limit switch G905-300E03W1



Nominal voltage and maximal current	AC 230V / 5A
Class of protection	IP 67
Working temperature	-25°C ... +120°C

This limit switch is possible to connect in two following ways

- CUT-OFF if the arm is moving ... connect wire 1+2
- SWITCH-ON if the arm is moving ... connect wire 1+4

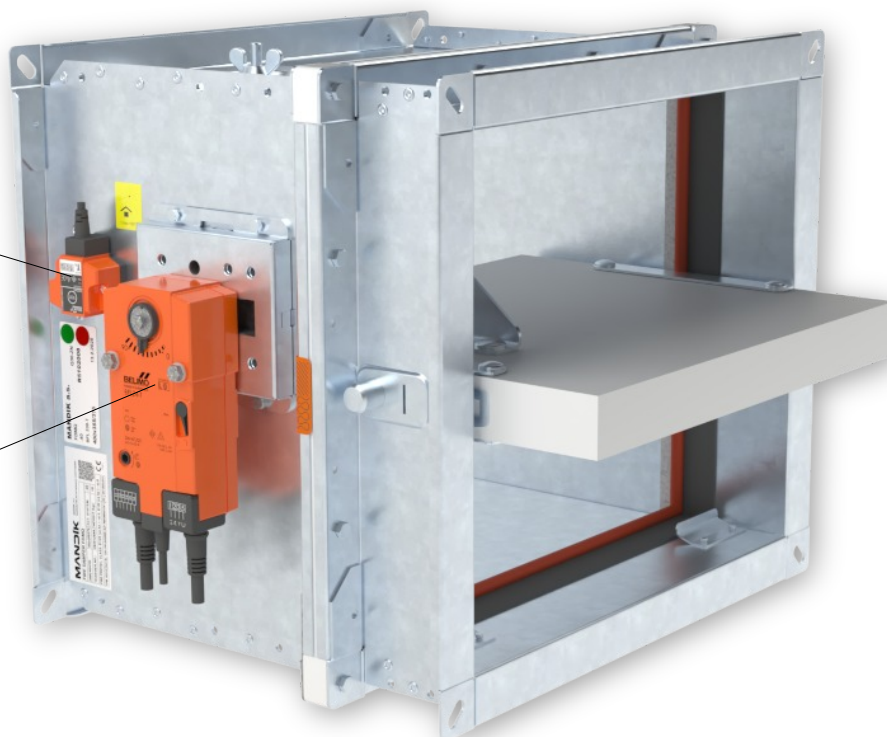
Design with spring return actuator

Design .40 and .50

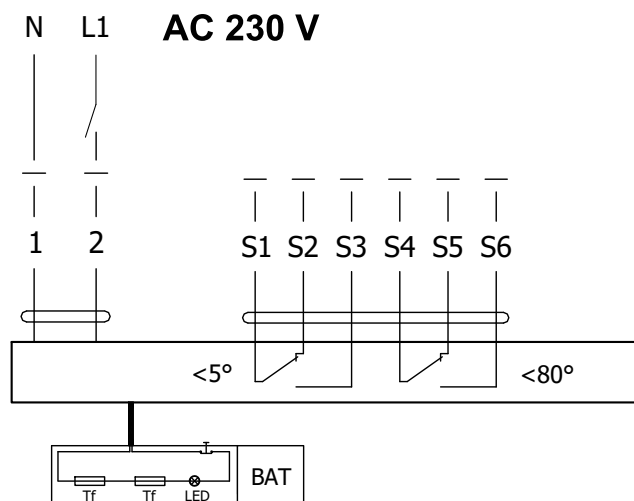
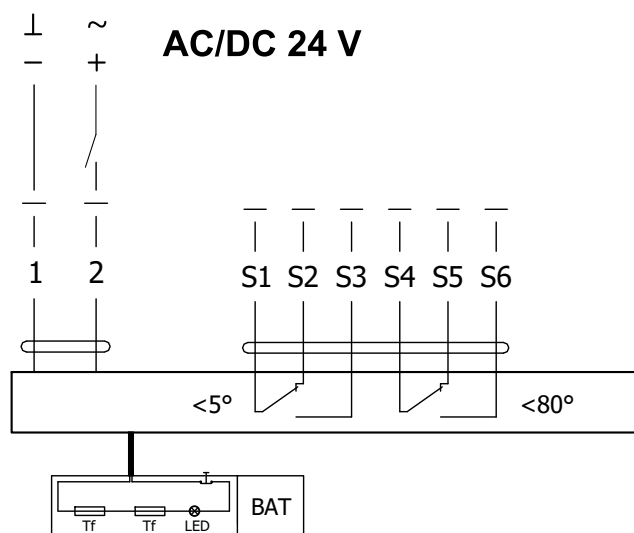
- The fire dampers are equipped with Belimo spring return actuators with thermoelectric activation device BAT. The spring return actuator types are BFL, BFN or BF depending on the damper size. (Further mentioned as „actuator“).
- After being connected to power supply 230V or AC/DC 24V, the actuator rotates the damper blade to the operating position "OPEN" and at the same time pre-stretches its return spring.
- When the actuator is power supplied, the damper blade is in the position "OPEN" and the return spring is pre-stretched.
- Time needed for full opening of the damper blade from the position "CLOSED" to the position "OPEN" is maximum 120 sec. If the actuator power supply is interrupted (due to loss of supply voltage, or pressing a test button on the thermoelectric activation device BAT), the actuator rotates the damper blade to the breakdown position "CLOSED".
- The time of closing the damper blade from the position "OPEN" to the position "CLOSED" takes maximum 20 sec.
- In case that the power supply is restored again (the blade can be in any position), the actuator starts to rotate the damper blade back to the position "OPEN".
- A thermoelectric activation device BAT, which contains two thermal fuses Tf1 and Tf2, is an integral part of the actuator.
- These fuses are activated when temperature +72°C has been reached (the fuse Tf1 due to temperature outside the duct and the fuse Tf2 due to temperature inside the duct). The thermoelectric activation device can also be equipped with a Tf2 thermal fuse type ZBAT 95/120/140 (must be specified in the order). In this case, the activation temperature inside the duct is +95°C, +120°C or +140°C (depending on the type).
- After the thermal fuse Tf1 or Tf2 has been activated, the power supply is permanently and irreversibly interrupted and the actuator, by means of the pre-stretched spring, rotates the damper blade into the breakdown position "CLOSED".
- Signalisation of damper blade position "OPEN" and "CLOSE" is provided by two microswitches.

Thermoelectric
activation device BAT

Spring return actuator

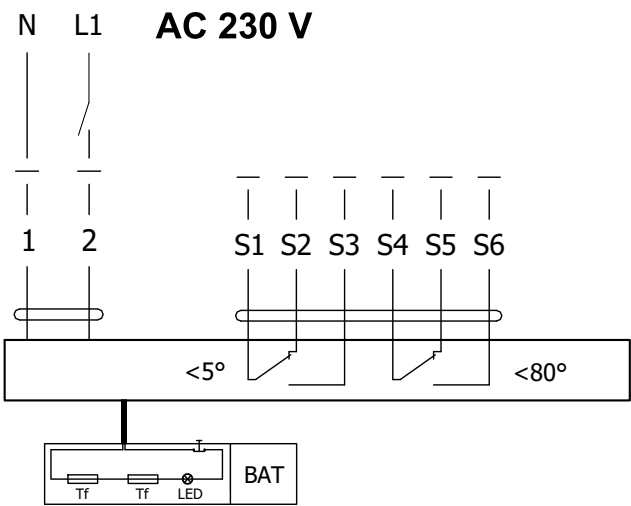


Design .40 and .50

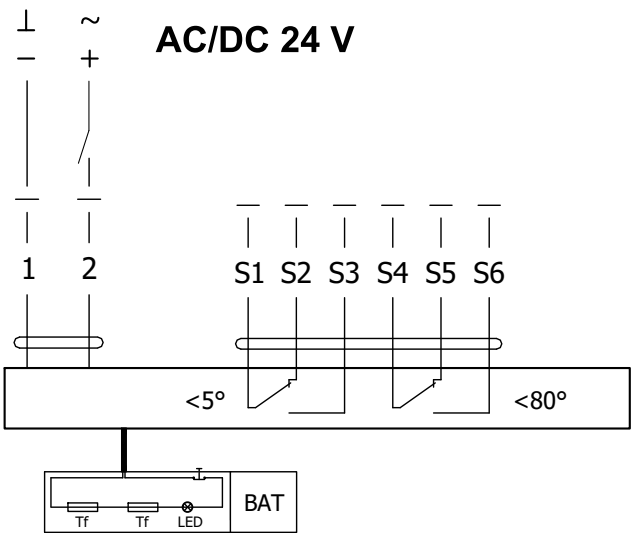
Actuator BELIMO BFL 230-T**Actuator BELIMO BFL 24-T(-ST)****Actuator BELIMO BFL 230-T(-ST), BFL 24-T(-ST)**

Actuator BELIMO - 4 Nm/ 3 Nm Spring	BFL 230-T(-ST)	BFL 24-T(-ST)
Power voltage	AC 230 V 50/60Hz	AC/DC 24 V 50/60Hz
Power consumption - in operation - in rest position	3,5 W 1,1 W	2,5 W 0,8 W
Dimensioning	6,5 VA (Imax 4 A @ 5 ms)	4 VA (Imax 8,3 A @ 5 ms)
Protection class	II	III
Degree of protection	IP 54	
Running time - motor - spring return	< 60 s ~ 20 s	
Ambient temperature - normal duty - safety duty - non-operating temperature	-30°C ... +55°C The safe position will be attained up to max. +75°C -40°C ... +55°C	
Connection - supply/control - auxiliary switch	cable 1 m, 2 x 0,75 mm ² (BFL 2xx-T-ST) with 3-pin plug-in connectors cable 1 m, 6 x 0,75 mm ² (BFL 2xx-T-ST) with 6-pin plug-in connectors	
Response temperature thermal fuse	duct outside temperature +72°C duct inside temperature +72°C	

Actuator BELIMO BFN 230-T

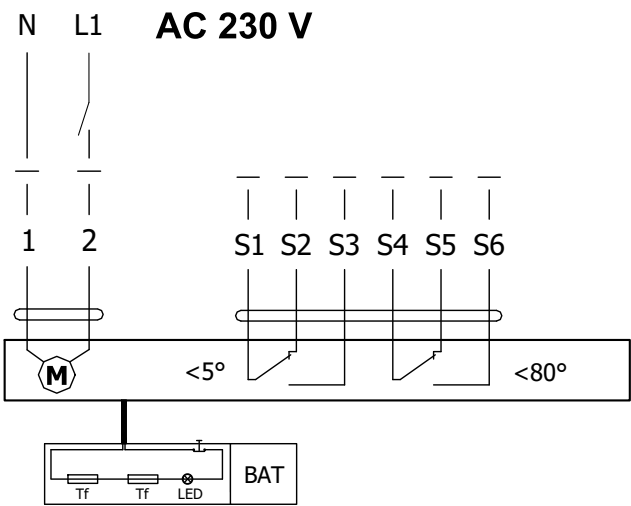


Actuator BELIMO BFN 24-T(-ST)

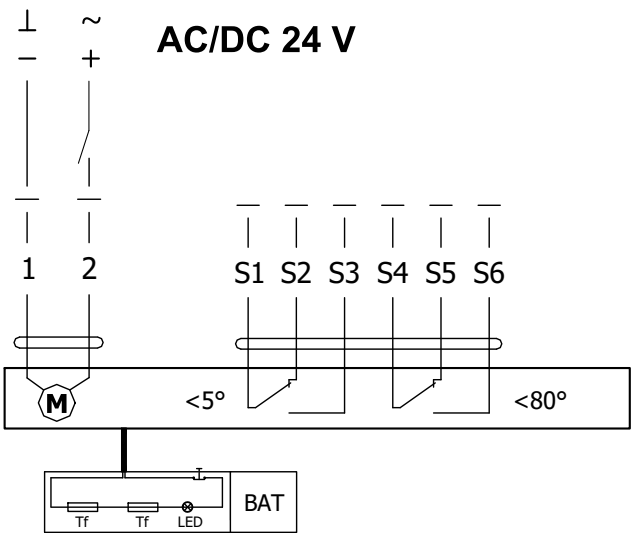


Actuator BELIMO BFN 230-T(-ST), BFN 24-T(-ST)		
Actuator BELIMO - 9 Nm/ 7 Nm Spring	BFN 230-T(-ST)	BFN 24-T(-ST)
Power voltage	AC 230 V 50/60Hz	AC/DC 24 V 50/60Hz
Power consumption - in operation - in rest position	5 W 2,1 W	4 W 1,4 W
Dimensioning	10 VA (Imax 4 A @ 5 ms)	6 VA (Imax 8,3 A @ 5 ms)
Protection class	II	III
Degree of protection	IP 54	
Running time - motor - spring return	< 60 s ~ 20 s	
Ambient temperature - normal duty - safety duty - non-operating temperature	-30°C ... +55°C The safe position will be attained up to max. +75°C -40°C ... +55°C	
Connection - supply/control - auxiliary switch	cable 1 m, 2 x 0,75 mm ² (BFN 2xx-T-ST) with 3-pin plug-in connectors cable 1 m, 6 x 0,75 mm ² (BFN 2xx-T-ST) with 6-pin plug-in connectors	
Response temperature thermal fuse	duct outside temperature +72°C duct inside temperature +72°C	

Actuator BELIMO BF 230-TN



Actuator BELIMO BF 24-TN (-ST)

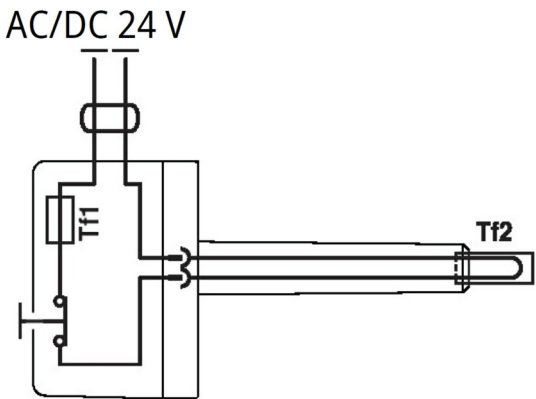


Actuator BELIMO BF 230-TN(-ST), BF 24-TN(-ST)

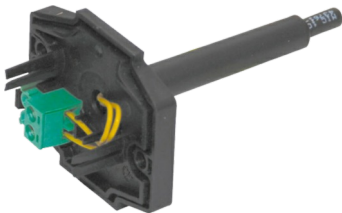
Actuator BELIMO - 18 Nm/ 12 Nm Spring	BF 230-TN(-ST)	BF 24-TN(-ST)
Power voltage	AC 230 V 50/60Hz	AC/DC 24 V 50/60Hz
Power consumption - in operation - in rest position	8,5 W 3 W	7 W 2 W
Dimensioning	11 VA (Imax 8,3 A @ 5 ms)	10 VA (Imax 8,3 A @ 5 ms)
Protection class	II	III
Degree of protection	IP 54	
Running time - motor - spring return	120 s ~ 16 s	
Ambient temperature - normal duty - safety duty - non-operating temperature	-30°C ... +50°C The safe position will be attained up to max. +75°C -40°C ... +50°C	
Connection - supply/control - auxiliary switch	cable 1 m, 2 x 0,75 mm ² (BF 2xx-TN-ST) with 3-pin plug-in connectors cable 1 m, 6 x 0,75 mm ² (BF 2xx-TN-ST) with 6-pin plug-in connectors	
Response temperature thermal fuse	duct outside temperature +72°C duct inside temperature +72°C	

Thermoelectric activation device BAT

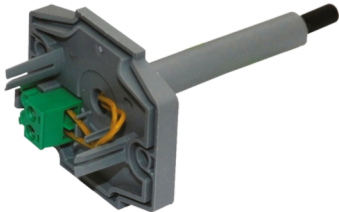
- If the thermal fuse Tf1 is interrupted (due to temperature outside the duct), it is necessary to replace the spring return actuator. Thermoelectric activation device BAT is integral part of the actuator.
 - If the thermal fuse Tf2 is interrupted (due to temperature inside the duct), only the spare part ZBAT 72 (95/120/140) needs to be replaced (acc.to the activation temperature).
- When one of the thermal fuses responds, the supply voltage is interrupted permanently and irreversibly.
 - The function (interruption of the supply voltage) can be checked by pressing the test button.
 - Installation is carried out with the pre-assembled, self-tapping screws.



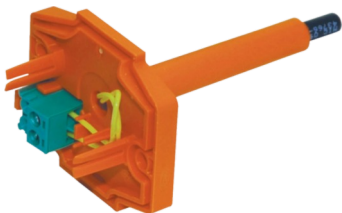
BELIMO ZBAT 72
Black (BK) = 72°C (standard)



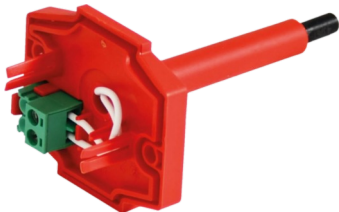
BELIMO ZBAT 95
Grey (GY) = 95°C



BELIMO ZBAT 120
Orange (OG) = 120°C



BELIMO ZBAT 140
Red (RD) = 140°C

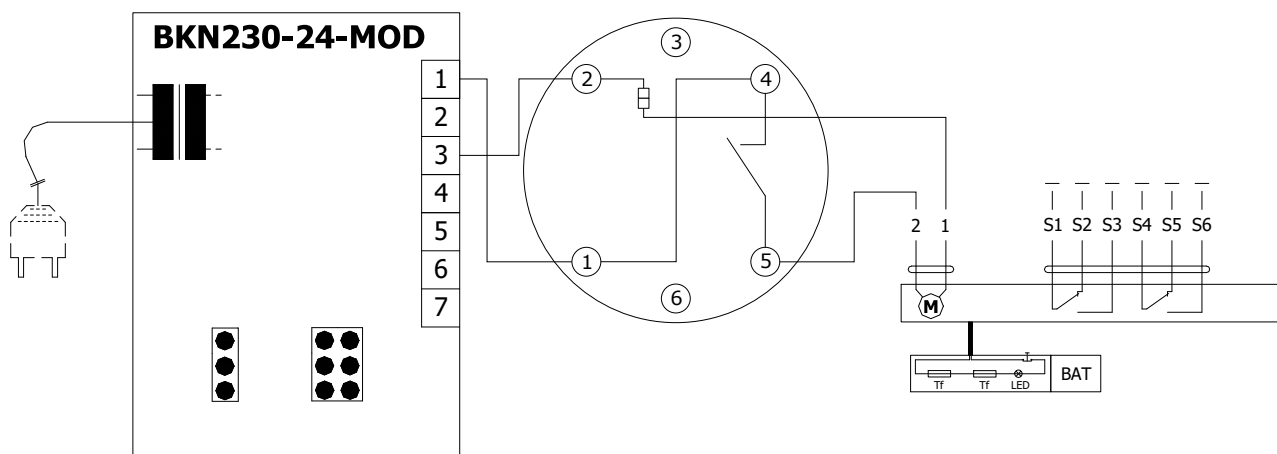


Thermoelectric activation device BAT 72 (95/120/140)	
Power voltage	AC/DC 24 V 50/60Hz
Rated current	1 A
AC/DC throughput resistance	<1 Ω
Protection class	III
Degree of protection	IP 54
Probe length	65 mm
Ambient temperature	-30°C ... +50°C
Storage temperature	-40°C ... +50°C
Ambient humidity	Max. 95% RH, non-condensing
Connection supply	Cable 1 m, 2 x 0.5 mm², Betaflam cable heatresistant up to 145°C
Response temperature thermal fuse	Duct inside temperature +72 (95/120/140)°C Duct outside temperature +72 (95/120/140)°C

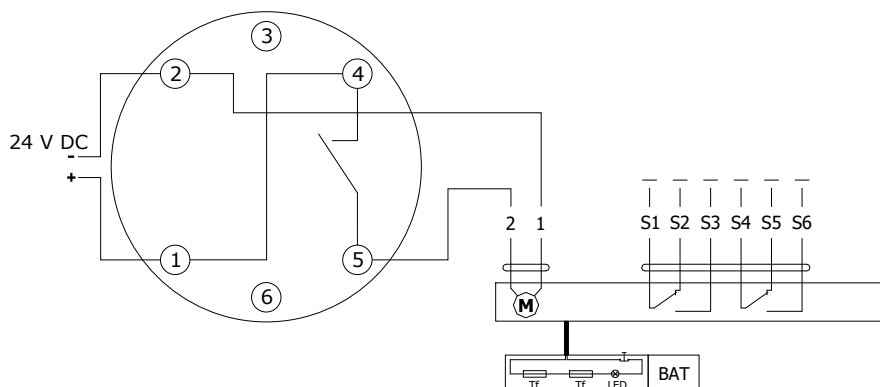
Design .41 and .51

- Design .41 or .51 with actuator and smoke detector ORS 142 K. The voltage can be AC 230 V or 24 V DC. Design .41 with voltage AC 230 V is equipped with communication and supply device BKN 230-24-MOD and with actuator BF 24-TN (BFL 24-T, BFN 24-T).
- The smoke detector is activated when smoke spreads in air duct system. Deactivation of the smoke detector alarm status is provided by interruption of supply voltage for min. 2s.
- Signalisation of damper blade position "OPEN" and "CLOSE" is provided by two microswitches.

Design .41 with actuator BF 24-TN (BFL, BFN 24-T), with smoke detector ORS 142 K and with supply device BKN 230-24-MOD (voltage AC 230 V)



Design .51 with actuator BF 24-TN (BFL, BFN 24-T), with smoke detector ORS 142 K (voltage 24 V DC)



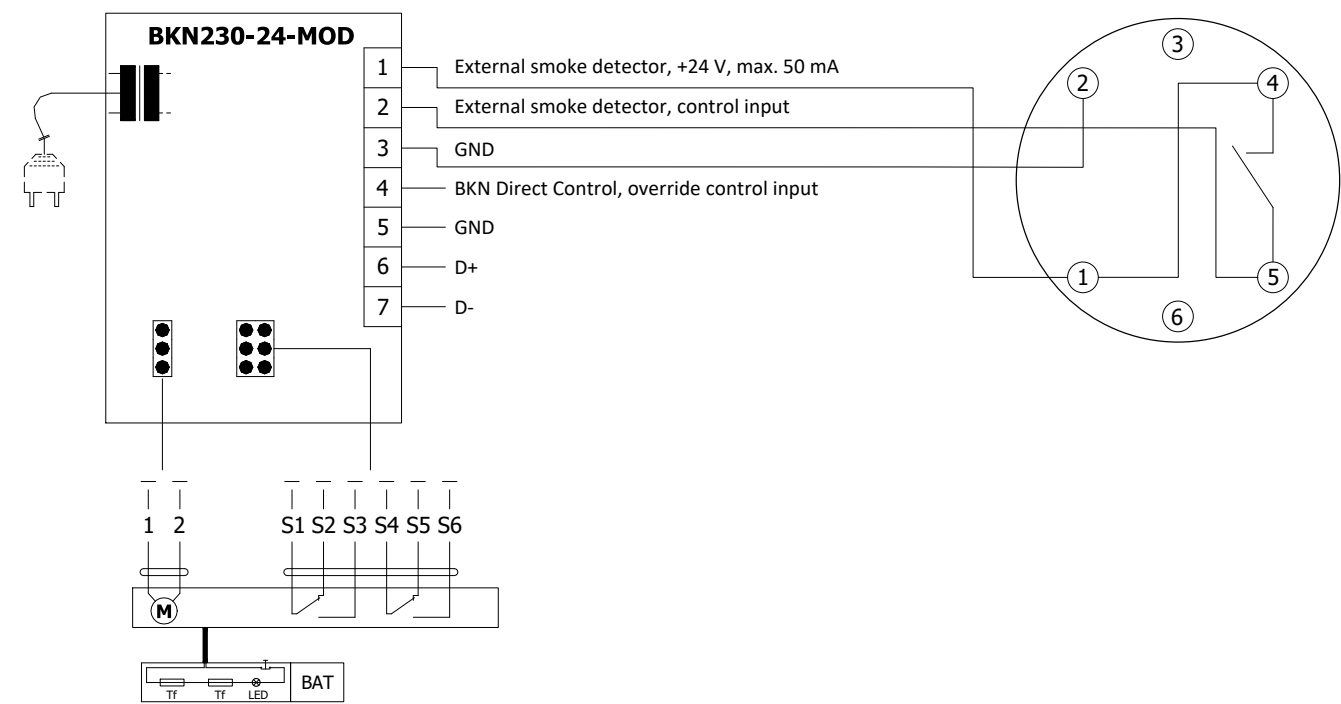
Communication and supply device BKN 230-24-MOD	
Nominal voltage	AC 230 V 50/60Hz
Power consumption	3 W (operating position)
Dimensioning	14 VA (including actuator)
Protection Class	II
Degree of protection	IP 40
Ambient temperature	-20°C ... +50°C
Non-operating temperature	-40°C ... +80°C
Connection - net	cable 0,9 m with EURO plug type 26
- motor	6-pole connector, 3-pole connector
- terminal board	screw terminals for cable 2x1,5 mm²

Design with the communication and supply device

Design .63, 63S

- Design with the communication and supply device BKN 230-24-MOD and actuator BF 24-TN-ST (BFL 24-T-ST, BFN 24-T-ST) for communication with control systems using the Modbus RTU or BACnet MS / TP. Design 63. can be extended with an optical smoke detector ORS 142 K (design .63S).
- The wiring of the line is to be carried out in accordance with applicable RS485 regulations.
- Parameterization of the communication is done using DIL switches.
- BKN 230-24-MOD can be installed separately, without a connection to a master control system, in which case the connection bridge between the terminals 1 and 4 must be installed.
- If the test button on BAT is pressed or if the power supply (e.g. by a signal from ELECTRICAL FIRE SIGNALISATION) is disconnected, the damper blade position will be "FAILURE".
- For design .63S the smoke detector is activated when smoke spreads in air duct system. Deactivation of the smoke detector alarm status is provided by interruption of supply voltage for min. 2s.

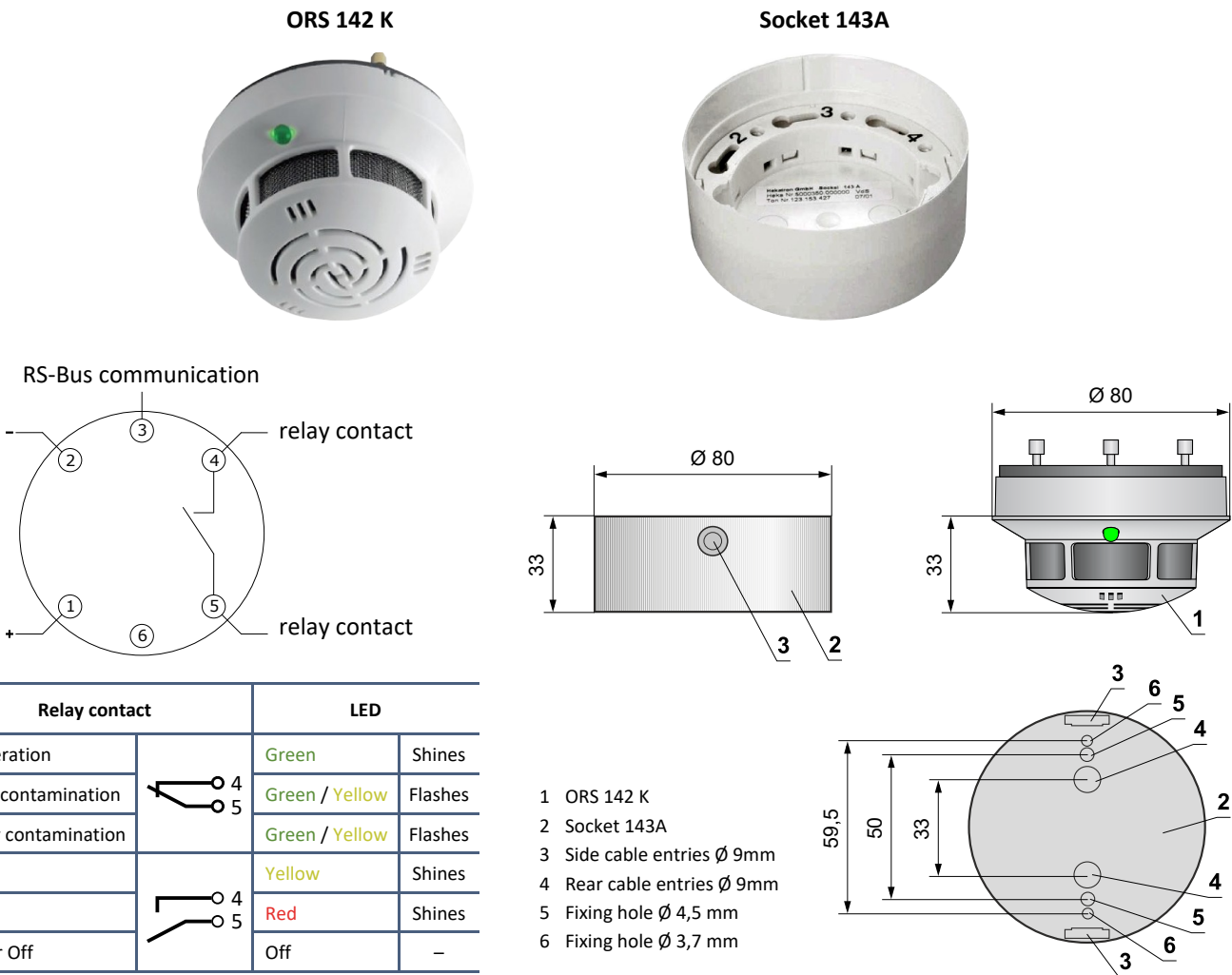
Design with communication and supply device BKN 230-24-MOD, with actuator BF 24-TN-ST (BFL 24-T-ST, BFN 24-T-ST) and smoke detector ORS 142 K



Communication and supply device BKN 230-24-MOD	
Nominal voltage	AC 230 V 50/60Hz
Power consumption	3 W (operating position)
Dimensioning	14 VA (including actuator)
Protection Class	II
Degree of protection	IP 40
Ambient temperature	-20°C ... +50°C
Non-operating temperature	-40°C ... +80°C
Connection - net	cable 0,9 m with EURO plug type 26
- motor	6-pole connector, 3-pole connector
- terminal board	screw terminals for cable 2x1,5 mm²

Optical smoke detector ORS 142 K with the socket 143A

- The smoke detector ORS 142 K is used for early smoke detection in rooms or inside the ventilation system.
- The sensor operates on the light scatter principle. Inside the scanning chamber is a light source and a light sensor, in the normal state the light from the source does not fall on the sensor. Only when smoke enters the scanning chamber the light is scattered and falls on the sensor.
- The smoke detector can be connected directly to the actuator (design .41 and .51) which, in case of smoke detection, passes to the safety position, or to the BKN communication and supply device (design .63).
- By early detection of smoke, it can be effectively prevented from spreading of smoke through the ventilation system. In addition to smoke detection, the sensor can distinguish and signal slight and heavy contamination, e.g. the presence of large amounts of dust.
- The ORS 142 K smoke detector has an alarm memory, i.e. if the alarm is triggered, the safety relay opens and stays in this state even if the smoke disappears from the scanning chamber. The sensor remains in the alarm state until the power supply is briefly reset.
- On the pin 3, an external device can be connected via RS-Bus communication to report the status of the sensor.
- Pin 6 has no connection to the detector and is designed as a load-bearing structure in the base.

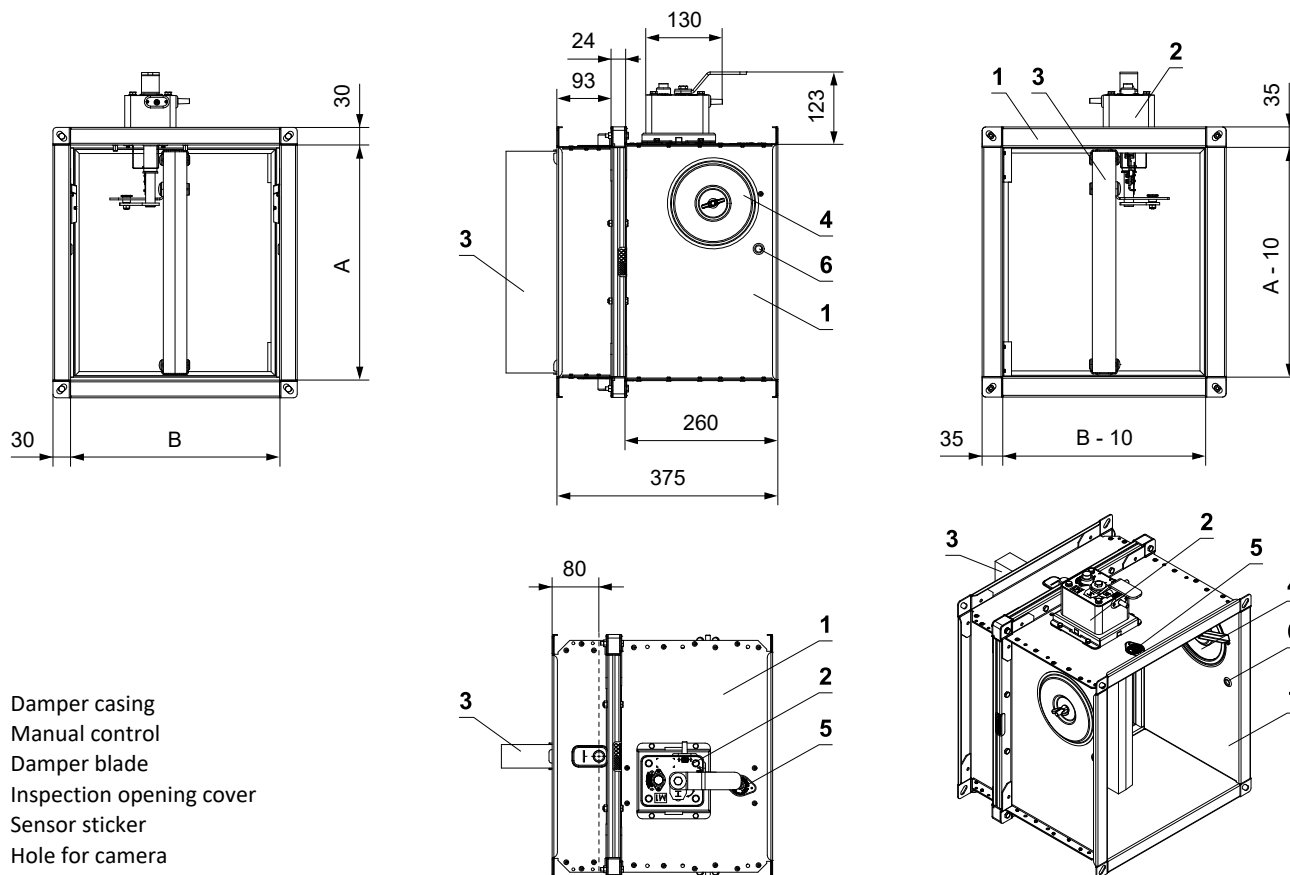


Optical smoke detector ORS 142 K with the socket 143A

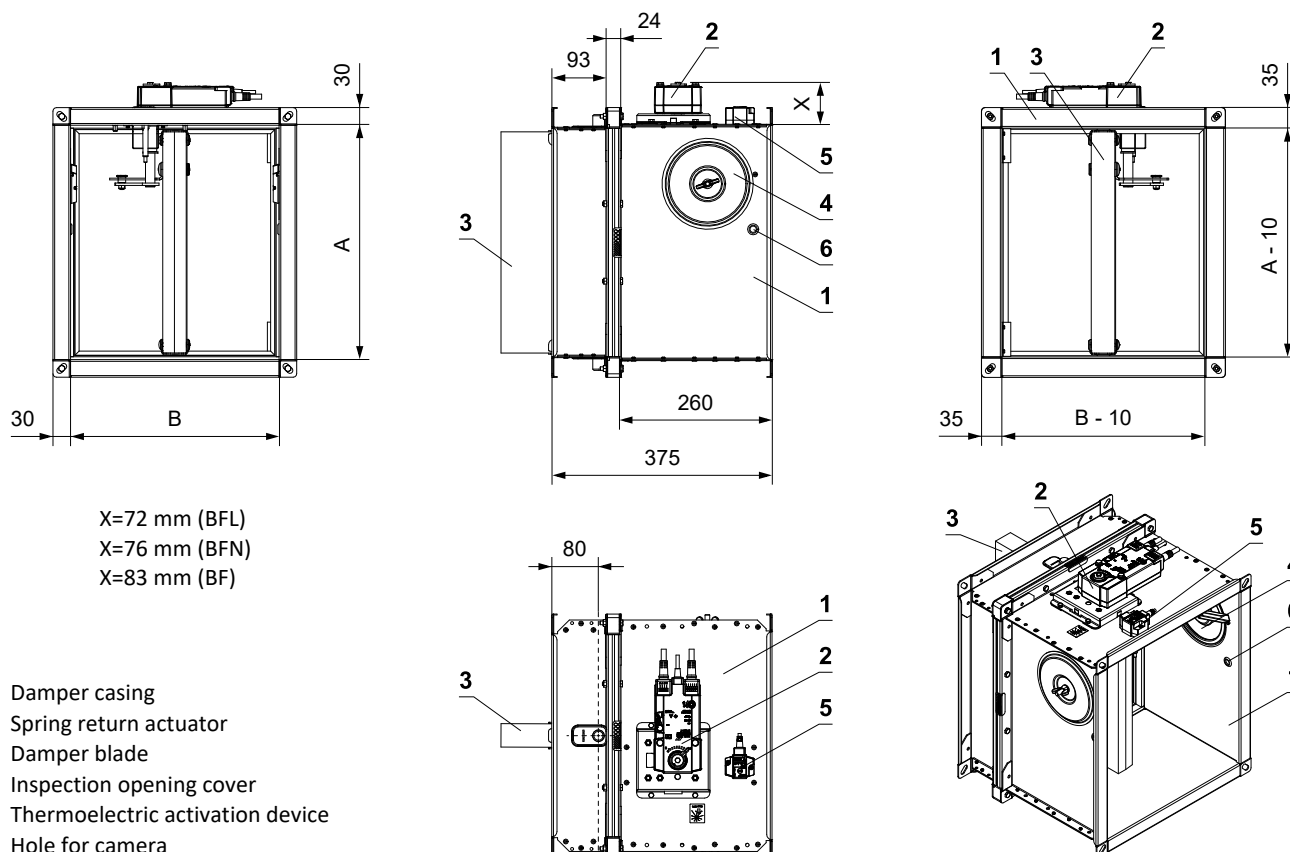
Operating voltage	18 ... 28 V DC
Residual ripple	≤ 200 mV
Power Consumption Socket (without actuator)	max. 22 mA
Degree of protection	IP 42
Ambient temperature	-20°C ... +75°C
Additional temperature sensor	+70°C
Connection - net	Cabel 1m, connected to terminals 1, 2 and 4
- motor	Actuator connected on the terminals 2 and 5
- communication and supply device BKN	Cabel 1m, connected to terminals 1, 2, 4 and 5

III. DIMENSIONS

FDMQ with manual control

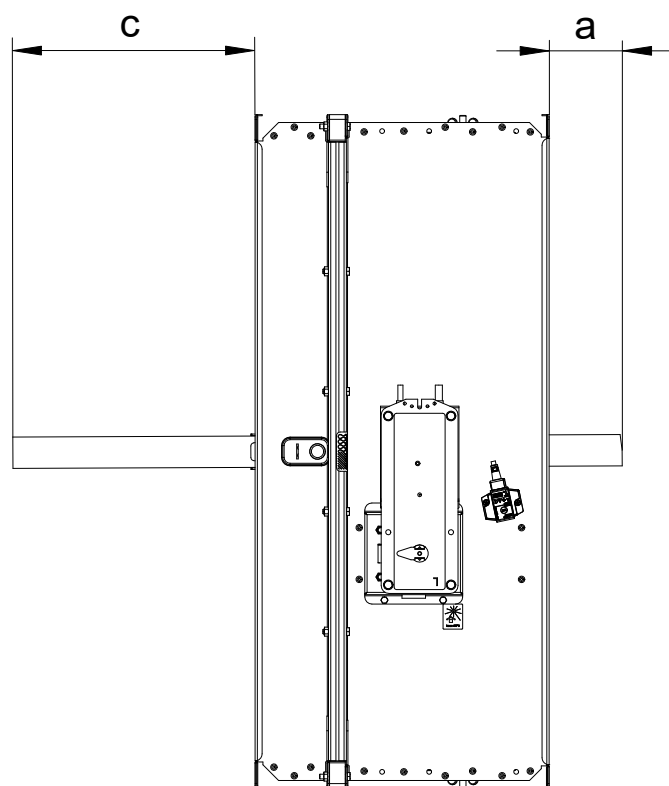


FDMQ with spring return actuator

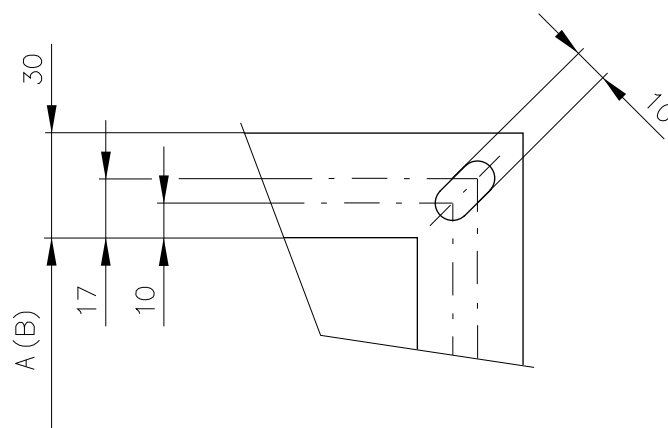
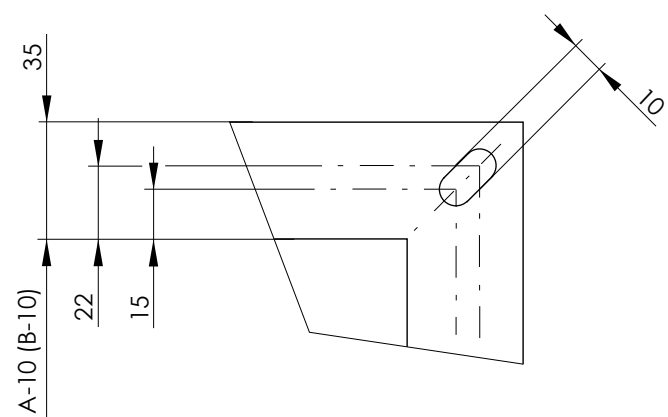


Damper blade overlaps

- Open damper blade overlaps the damper casing by the value "a" or "c". These values are specified in chapter Technical parameters → see pages 16 to 21



Values "a" and "c" has to be respected when projecting following air-conditioning duct.

Flange of a damper - CONTROL SIDE**Flange of a damper - INSTALLATION SIDE**

30 mm wide flanges are fitted with oval holes in the corners

Technical parameters

A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control			
	a [mm]	c [mm]	Man. [kg]	Actu. [kg]*					a [mm]	c [mm]	Man. [kg]	Actu. [kg]*						
150 x	150	-	-	8,4	8,5	0,0106	BFL	M1	200 x	650	18,5	233,5	16,5	16,7	0,1024	BFL	M2	
	180	-	-	8,8	8,8	0,0144				700	43,5	258,5	17,2	17,4	0,1111	BFN		
	200	-	8,5	9	9,1	0,0169				710	48,5	263,5	17,3	17,5	0,1129			
	225	-	21	9,3	9,3	0,0200				750	68,5	283,5	17,9	18,1	0,1199			
	250	-	33,5	9,6	9,7	0,0231				800	93,5	308,5	18,6	18,9	0,1286			
	280	-	48,5	9,9	10	0,0269				150	-	-	9,3	9,3	0,0170	BFL		M1
	300	-	59	10,2	10,3	0,0294			180	-	-	9,8	9,9	0,0230				
	315	-	66	10,3	10,4	0,0313			200	-	8,5	10,2	10,3	0,0270				
	355	-	86	10,8	10,9	0,0363			225	-	21	10,6	10,7	0,0320				
	400	-	108,5	11,3	11,4	0,0419			250	-	33,5	11	11,1	0,0370				
	450	-	133,5	11,9	12	0,0481			280	-	48,5	11,5	11,6	0,0430				
	500	-	158,5	12,4	12,5	0,0544			300	-	59	11,9	12	0,0470				
	550	-	183,5	13	13,1	0,0606			315	-	66	12,1	12,2	0,0500				
	560	-	188,5	13,1	13,2	0,0619			355	-	86	12,8	12,9	0,0580				
	600	-	208,5	13,5	13,7	0,0669		400	-	108,5	13,5	13,7	0,0670					
	630	8,5	223,5	13,9	14,1	0,0706		225 x	450	-	133,5	14,4	14,5	0,0770	BFL	M2		
150	-	-	8,8	8,9	0,0132	500	-		158,5	15,2	15,4	0,0870						
180	-	-	9,2	9,3	0,0178	550	-		183,5	16	16,2	0,0970						
200	-	8,5	9,5	9,6	0,0209	560	-		188,5	16,2	16,4	0,0990						
225	-	21	9,8	9,9	0,0248	600	-		208,5	16,8	17	0,1070						
250	-	33,5	10,2	10,3	0,0287	630	8,5		223,5	17,3	17,5	0,1130						
280	-	48,5	10,6	10,7	0,0333	650	18,5		233,5	17,6	17,9	0,1170						
300	-	59	10,8	10,9	0,0364	700	43,5		258,5	18,4	18,7	0,1270						
315	-	66	11	11,1	0,0388	710	48,5		263,5	18,6	18,8	0,1290						
355	-	86	11,6	11,7	0,0450	750	68,5		283,5	19,2	19,5	0,1370						
400	-	108,5	12,2	12,3	0,0519	800	93,5		308,5	20	20,3	0,1470						
180 x	450	-	133,5	12,9	13	0,0597	BFL	M2	250 x	150	-	-	9,6	9,7	0,0191	BFL	M1	
	500	-	158,5	13,5	13,7	0,0674				180	-	-	10,2	10,3	0,0259			
	550	-	183,5	14,2	14,3	0,0752				200	-	8,5	10,5	10,6	0,0304			
	560	-	188,5	14,3	14,5	0,0767				225	-	21	11	11,1	0,0360			
	600	-	208,5	14,9	15	0,0829				250	-	33,5	11,5	11,6	0,0416			
	630	8,5	223,5	15,3	15,4	0,0876				280	-	48,5	12	12,1	0,0484			
	650	18,5	233,5	15,5	15,7	0,0907				300	-	59	12,4	12,5	0,0529			
	700	43,5	258,5	16,2	16,4	0,0984				315	-	66	12,7	12,8	0,0563			
	710	48,5	263,5	16,3	16,5	0,1000				355	-	86	13,4	13,6	0,0653			
	750	68,5	283,5	16,8	17	0,1062				400	-	108,5	14,3	14,4	0,0754			
	800	93,5	308,5	17,5	17,7	0,1139				450	-	133,5	15,2	15,4	0,0866			
	150	-	-	9	9,1	0,0149				500	-	158,5	16,1	16,3	0,0979			M2
	180	-	-	9,5	9,6	0,0201				550	-	183,5	17	17,2	0,1091			
	200	-	8,5	9,8	9,9	0,0236				560	-	188,5	17,2	17,4	0,1114			
	225	-	21	10,2	10,3	0,0280		600		-	208,5	17,9	18,1	0,1204				
	250	-	33,5	10,5	10,6	0,0324		630		8,5	223,5	18,4	18,7	0,1271				
280	-	48,5	11	11,1	0,0376	650	18,5	233,5	18,8	19	0,1316							
300	-	59	11,3	11,4	0,0411	700	43,5	258,5	19,7	19,9	0,1429	BFN						
315	-	66	11,5	11,6	0,0438	710	48,5	263,5	19,9	20,1	0,1451							
355	-	86	12,1	12,2	0,0508	750	68,5	283,5	20,6	20,8	0,1541		M3					
400	-	108,5	12,8	12,9	0,0586	800	93,5	308,5	21,4	21,7	0,1654							
450	-	133,5	13,5	13,7	0,0674	M2	280 x	150	-	-	9,9	10	0,0217	BFL	M1			
500	-	158,5	14,3	14,4	0,0761			180	-	-	10,6	10,7	0,0293					
550	-	183,5	15	15,2	0,0849			200	-	8,5	11	11,1	0,0344					
560	-	188,5	15,2	15,3	0,0866			225	-	21	11,5	11,6	0,0408					
600	-	208,5	15,7	15,9	0,0936			250	-	33,5	12	12,1	0,0472					
630	8,5	223,5	16,2	16,4	0,0989			280	-	48,5	12,7	12,8	0,0548					

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control		
	a [mm]	c [mm]	Man. [kg]	Actu. [kg]*					a [mm]	c [mm]	Man. [kg]	Actu. [kg]*					
280 x	300	-	59	13,1	13,2	0,0599	BFL	M1	315 x	710	48,5	263,5	23,1	23,4	0,1871	M2	
	315	-	66	13,4	13,5	0,0638				750	68,5	283,5	24	24,3	0,1987	M3	
	355	-	86	14,2	14,4	0,0740				800	93,5	308,5	25	25,4	0,2132		
	400	-	108,5	15,2	15,3	0,0854			150	-	-	10,8	10,9	0,0281	BFL	M1	
	450	-	133,5	16,2	16,4	0,0982			180	-	-	11,6	11,7	0,0380			
	500	-	158,5	17,2	17,4	0,1109			200	-	8,5	12,1	12,2	0,0446			
	550	-	183,5	18,2	18,4	0,1237			225	-	21	12,8	12,9	0,0528			
	560	-	188,5	18,4	18,6	0,1262			250	-	33,5	13,4	13,6	0,0611			
	600	-	208,5	19,2	19,4	0,1364	280	-	48,5	14,2	14,4	0,0710					
	630	8,5	223,5	19,8	20	0,1441	300	-	59	14,7	14,9	0,0776					
	650	18,5	233,5	20,2	20,4	0,1492	315	-	66	15,1	15,3	0,0825					
	700	43,5	258,5	21,2	21,5	0,1619	355	-	86	16,2	16,4	0,0957					
	710	48,5	263,5	21,4	21,7	0,1645	400	-	108,5	17,3	17,5	0,1106					
	750	68,5	283,5	22,1	22,4	0,1747	355 x	450	-	133,5	18,6	18,8	0,1271				
	800	93,5	308,5	23,1	23,4	0,1874		500	-	158,5	19,9	20,1	0,1436				
300 x	150	-	-	10,2	10,3	0,0234	BFL	M1	BFN	550	-	183,5	21,1	21,4	0,1601	M2	
	180	-	-	10,8	10,9	0,0316				560	-	188,5	21,4	21,7	0,1634		
	200	-	8,5	11,3	11,4	0,0371				600	-	208,5	22,4	22,7	0,1766		
	225	-	21	11,9	12	0,0440				630	8,5	223,5	23,1	23,4	0,1865		
	250	-	33,5	12,4	12,5	0,0509				650	18,5	233,5	23,6	23,9	0,1931		
	280	-	48,5	13,1	13,2	0,0591				700	43,5	258,5	24,8	25,1	0,2096		
	300	-	59	13,5	13,7	0,0646				710	48,5	263,5	25	25,4	0,2129	M3	
	315	-	66	13,9	14	0,0688				750	68,5	283,5	26	26,4	0,2261		
	355	-	86	14,7	14,9	0,0798				800	93,5	308,5	27,2	27,6	0,2426		BF
	400	-	108,5	15,7	15,9	0,0921				BFN	M2	400 x	150	-	-	11,3	11,4
	450	-	133,5	16,8	17	0,1059	180	-	-				12,2	12,3	0,0431		
	500	-	158,5	17,9	18,1	0,1196	200	-	8,5				12,8	12,9	0,0506		
	550	-	183,5	19	19,2	0,1334	225	-	21				13,5	13,7	0,0600		
	560	-	188,5	19,2	19,4	0,1361	250	-	33,5				14,3	14,4	0,0694		
	600	-	208,5	20	20,3	0,1471	280	-	48,5				15,2	15,3	0,0806		
	630	8,5	223,5	20,7	21	0,1554	300	-	59				15,7	15,9	0,0881		
	650	18,5	233,5	21,1	21,4	0,1609	315	-	66				16,2	16,4	0,0938		
	700	43,5	258,5	22,1	22,4	0,1746	355	-	86				17,3	17,5	0,1088		
	710	48,5	263,5	22,4	22,7	0,1774	400	-	108,5				18,6	18,9	0,1256		
	750	68,5	283,5	23,2	23,5	0,1884	450	-	133,5				20	20,3	0,1444		
	800	93,5	308,5	24,2	24,6	0,2021	500	-	158,5	21,4	21,7	0,1631					
315 x	150	-	-	10,3	10,4	0,0281	BFL	M1	BFN	550	-	183,5	22,8	23,2	0,1819	M2	
	180	-	-	11	11,1	0,0334				560	-	188,5	23,1	23,4	0,1856		
	200	-	8,5	11,5	11,6	0,0392				600	-	208,5	24,2	24,6	0,2006		
	225	-	21	12,1	12,2	0,0464				630	8,5	223,5	25	25,4	0,2119		
	250	-	33,5	12,7	12,8	0,0537				650	18,5	233,5	25,6	25,9	0,2194		
	280	-	48,5	13,4	13,5	0,0624				700	43,5	258,5	26,9	27,3	0,2381		
	300	-	59	13,9	14	0,0682				710	48,5	263,5	27,2	27,6	0,2419	BF	M3
	315	-	66	14,2	14,4	0,0725				750	68,5	283,5	28,2	28,7	0,2569		
	355	-	86	15,1	15,3	0,0841				800	93,5	308,5	29,5	30	0,2756		
	400	-	108,5	16,2	16,4	0,0972	BFN	M2	450 x	150	-	-	11,9	12	0,0361		
	450	-	133,5	17,3	17,5	0,1117				180	-	-	12,9	13	0,0489		
	500	-	158,5	18,4	18,7	0,1262				200	-	8,5	13,5	13,7	0,0574		
	550	-	183,5	19,6	19,8	0,1407				225	-	21	14,4	14,5	0,0680		
	560	-	188,5	19,8	20	0,1436				250	-	33,5	15,2	15,4	0,0786		
	600	-	208,5	20,7	21	0,1639				280	-	48,5	16,2	16,4	0,0914		
	630	8,5	223,5	21,3	21,6	0,1697				300	-	59	16,8	17	0,0999		
	650	18,5	233,5	21,8	22,1	0,1712				315	-	66	17,3	17,5	0,1063		
	700	43,5	258,5	22,9	23,2	0,1842				355	-	86	18,6	18,8	0,1233		

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

A x B [mm]		Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]		Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	
		a [mm]	c [mm]	Man. [kg]	Actu. [kg]*						a [mm]	c [mm]	Man. [kg]	Actu. [kg]*				
450 x	400	-	108,5	20	20,3	0,1424	BFL	M1	560 x	150	-	-	13,1	13,2	0,0455	BFL	M1	
	450	-	133,5	21,6	21,9	0,1636	BFN	M2		180	-	-	14,3	14,5	0,0615			
	500	-	158,5	23,2	23,5	0,1849				200	-	8,5	15,2	15,3	0,0722			
	550	-	183,5	24,7	25,1	0,2061				225	-	21	16,2	16,4	0,0856			
	560	-	188,5	25	25,4	0,2104				250	-	33,5	17,2	17,4	0,0990			
	600	-	208,5	26,2	26,6	0,2274				280	-	48,5	18,4	18,6	0,1150			
	630	8,5	223,5	27,1	27,5	0,2401				300	-	59	19,2	19,4	0,1257			
	650	18,5	233,5	27,7	28,2	0,2486				315	-	66	19,8	20	0,1338			
	700	43,5	258,5	29,2	29,7	0,2699				355	-	86	21,4	21,7	0,1552			
	710	48,5	263,5	29,5	30	0,2741	BF	M3		400	-	108,5	23,1	23,4	0,1792			
	750	68,5	283,5	30,7	31,2	0,2911				450	-	133,5	25	25,4	0,2060			
	800	93,5	308,5	32,1	32,6	0,3124				500	-	158,5	26,9	27,3	0,2327			
150	-	-	12,4	12,5	0,0404	550			-	183,5	28,7	29,2	0,2595					
500 x	180	-	-	13,5	13,7	0,0546	BFL	M1	560	-	188,5	29,1	29,6	0,2648	BFN	M2		
	200	-	8,5	14,3	14,4	0,0641			600	-	208,5	30,6	31,1	0,2862				
	225	-	21	15,2	15,4	0,0760			630	8,5	223,5	31,6	32,2	0,3023				
	250	-	33,5	16,1	16,3	0,0879			650	18,5	233,5	32,3	32,9	0,3130				
	280	-	48,5	17,2	17,4	0,1021			700	43,5	258,5	34,1	34,7	0,3397				
	300	-	59	17,9	18,1	0,1116			710	48,5	263,5	34,4	35	0,3451				
	315	-	66	18,4	18,7	0,1188			BF	M3	750	68,5	283,5	35,8		36,5	0,3665	
	355	-	86	19,9	20,1	0,1378					800	93,5	308,5	37,5		38,2	0,3932	
	400	-	108,5	21,4	21,7	0,1591					150	-	-	13,5		13,7	0,0489	
	450	-	133,5	23,2	23,5	0,1829					180	-	-	14,9		15	0,0661	
	500	-	158,5	24,9	25,2	0,2066					200	-	8,5	15,7		15,9	0,0776	
	550	-	183,5	26,6	27	0,2304					225	-	21	16,8		17	0,0920	
550 x	560	-	188,5	26,9	27,3	0,2351	BFL	M2	250	-	33,5	17,9	18,1	0,1064	BFL	M1		
	600	-	208,5	28,2	28,7	0,2541			280	-	48,5	19,2	19,4	0,1236				
	630	8,5	223,5	29,2	29,7	0,2684			300	-	59	20	20,3	0,1351				
	650	18,5	233,5	29,9	30,3	0,2779			315	-	66	20,7	21	0,1438				
	700	43,5	258,5	31,5	32	0,3016			355	-	86	22,4	22,7	0,1668				
	710	48,5	263,5	31,8	32,3	0,3064			400	-	108,5	24,2	24,6	0,1926				
	750	68,5	283,5	33	33,6	0,3254			600 x	450	-	133,5	26,2	26,6		0,2214	BFN	M2
	800	93,5	308,5	34,6	35,2	0,3491				500	-	158,5	28,2	28,7		0,2501		
	150	-	-	13	13,1	0,0446				550	-	183,5	30,2	30,7		0,2789		
	180	-	-	14,2	14,3	0,0604				560	-	188,5	30,6	31,1		0,2846		
	200	-	8,5	15	15,2	0,0709				600	-	208,5	32,1	32,6		0,3076		
	225	-	21	16	16,2	0,0840				630	8,5	223,5	33,2	33,8		0,3249		
550 x	250	-	33,5	17	17,2	0,0971	BFL	M1	650	18,5	233,5	34	34,6	0,3364	BF	M3		
	280	-	48,5	18,2	18,4	0,1129			700	43,5	258,5	35,8	36,5	0,3651				
	300	-	59	19	19,2	0,1234			710	48,5	263,5	36,2	36,8	0,3709				
	315	-	66	19,6	19,8	0,1313			750	68,5	283,5	37,6	38,3	0,3939				
	355	-	86	21,1	21,4	0,1523			800	93,5	308,5	39,4	40,1	0,4226				
	400	-	108,5	22,8	23,2	0,1759			150	-	-	13,9	14	0,0514				
	450	-	133,5	24,7	25,1	0,2021			630 x	180	-	-	15,3	15,4		0,0696	BFL	M1
	500	-	158,5	26,6	27	0,2284				200	-	8,5	16,2	16,4		0,0817		
	550	-	183,5	28,4	28,8	0,2546				225	-	21	17,3	17,5		0,0968		
	560	-	188,5	28,7	29,2	0,2599				250	-	33,5	18,4	18,7		0,1119		
	600	-	208,5	30,2	30,7	0,2809				280	-	48,5	19,8	20		0,1301		
	630	8,5	223,5	31,2	31,7	0,2966				300	-	59	20,7	21		0,1422		
650	18,5	233,5	31,9	32,5	0,3071	315	-	66		21,3	21,6	0,1513						
700	43,5	258,5	33,7	34,2	0,3334	355	-	86		23,1	23,4	0,1755						
710	48,5	263,5	34	34,6	0,3386	BF	M3	400		-	108,5	25	25,4	0,2027				
750	68,5	283,5	35,4	36	0,3596			450		-	133,5	27,1	27,5	0,2329				
800	93,5	308,5	37	37,7	0,3859			500		-	158,5	29,2	29,7	0,2632				

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control				
	a [mm]	c [mm]	Man. [kg]	Actu. [kg]*					a [mm]	c [mm]	Man. [kg]	Actu. [kg]*							
630 x	550	-	183,5	31,2	31,7	0,2934	BFN	710 x	225	-	21	18,6	18,8	0,1096	BFL	M1			
	560	-	188,5	31,6	32,2	0,2995			250	-	33,5	19,9	20,1	0,1267					
	600	-	208,5	33,2	33,8	0,3237			280	-	48,5	21,4	21,7	0,1473					
	630	8,5	223,5	34,4	35	0,3418	M2		300	-	59	22,4	22,7	0,1610	BFN	M2			
	650	18,5	233,5	35,2	35,8	0,3539			315	-	66	23,1	23,4	0,1713					
	700	43,5	258,5	37,1	37,8	0,3842			355	-	86	25	25,4	0,1987					
	710	48,5	263,5	37,5	38,1	0,3902	BF		400	-	108,5	27,2	27,6	0,2295	BFN	M2			
	750	68,5	283,5	38,9	39,7	0,4144			450	-	133,5	29,5	30	0,2637					
	800	93,5	308,5	40,8	41,6	0,4447			500	-	158,5	31,8	32,3	0,2980					
650 x	150	-	-	14,1	14,2	0,0531	M1		550	-	183,5	34	34,6	0,3322	BF	M2			
	180	-	-	15,5	15,7	0,0719			560	-	188,5	34,4	35	0,3391					
	200	-	8,5	16,5	16,7	0,0844			600	-	208,5	36,2	36,8	0,3665					
	225	-	21	17,6	17,9	0,1000			630	8,5	223,5	37,5	38,1	0,3870					
	250	-	33,5	18,8	19	0,1156			BFL	650	18,5	233,5	38,3	39		0,4007	M3		
	280	-	48,5	20,2	20,4	0,1344				700	43,5	258,5	40,4	41,1		0,4350			
	300	-	59	21,1	21,4	0,1469				710	48,5	263,5	40,8	41,6		0,4418			
	315	-	66	21,8	22,1	0,1563				750	68,5	283,5	42,4	43,2		0,4692			
	355	-	86	23,6	23,9	0,1813	M4			800	93,5	308,5	44,4	45,3	0,5035	M4			
	400	-	108,5	25,6	25,9	0,2094		150		-	-	15,2	15,4	0,0616	BFN				
	450	-	133,5	27,7	28,2	0,2406		180		-	-	16,8	17	0,0834					
	500	-	158,5	29,9	30,3	0,2719		200		-	8,5	17,9	18,1	0,0979					
	550	-	183,5	31,9	32,5	0,3031		225	-	21	19,2	19,5	0,1160	M1					
	560	-	188,5	32,3	32,9	0,3094		250	-	33,5	20,6	20,8	0,1341			BFL			
	600	-	208,5	34	34,6	0,3344		280	-	48,5	22,1	22,4	0,1559						
	630	8,5	223,5	35,2	35,8	0,3531		300	-	59	23,2	23,5	0,1704						
650 x	650	18,5	233,5	36	36,6	0,3656	BF	315	-	66	24	24,3	0,1813	BFN			M2		
	700	43,5	258,5	37,9	38,6	0,3969		355	-	86	26	26,4	0,2103						
	710	48,5	263,5	38,3	39	0,4031		400	-	108,5	28,2	28,7	0,2429						
	750	68,5	283,5	39,8	40,6	0,4281		450	-	133,5	30,7	31,2	0,2791						
	800	93,5	308,5	41,7	42,5	0,4594		500	-	158,5	33	33,6	0,3154						
	700 x	150	-	-	14,6	14,8		0,0574	M1	550	-	183,5	35,4		36	0,3516		BF	M3
		180	-	-	16,2	16,4		0,0776		560	-	188,5	35,8		36,5	0,3589			
		200	-	8,5	17,2	17,4		0,0911		600	-	208,5	37,6		38,3	0,3879			
225		-	21	18,4	18,7	0,1080	630	8,5		223,5	38,9	39,7	0,4096						
250		-	33,5	19,7	19,9	0,1249	650	18,5		233,5	39,8	40,6	0,4241						
280		-	48,5	21,2	21,5	0,1451	BFL	700	43,5	258,5	42	42,8	0,4604	M4					
300		-	59	22,1	22,4	0,1586		710	48,5	263,5	42,4	43,2	0,4676						
315		-	66	22,9	23,2	0,1688		750	68,5	283,5	44,1	45	0,4966						
355		-	86	24,8	25,1	0,1958		800	93,5	308,5	46,1	47,1	0,5329						
400		-	108,5	26,9	27,3	0,2261		800 x	150	-	-	15,7	15,9		0,0659	BFN	M1		
450	-	133,5	29,2	29,7	0,2599	180	-		-	17,5	17,7	0,0891							
500	-	158,5	31,5	32	0,2936	200	-		8,5	18,6	18,9	0,1046							
550	-	183,5	33,7	34,2	0,3274	225	-		21	20	20,3	0,1240							
560	-	188,5	34,1	34,7	0,3341	250	-		33,5	21,4	21,7	0,1434							
600	-	208,5	35,8	36,5	0,3611	BF	280		-	48,5	23,1	23,4	0,1666	BFL					
630	8,5	223,5	37,1	37,8	0,3814		300		-	59	24,2	24,6	0,1821						
650	18,5	233,5	37,9	38,6	0,3949		315		-	66	25	25,4	0,1938						
700	43,5	258,5	40	40,7	0,4286		355		-	86	27,2	27,6	0,2248						
710	48,5	263,5	40,4	41,1	0,4354		400		-	108,5	29,5	30	0,2596						
710 x	750	68,5	283,5	42	42,8	0,4624	M3	450	-	133,5	32,1	32,6	0,2984	BFN	M2				
	800	93,5	308,5	43,9	44,8	0,4961		500	-	158,5	34,6	35,2	0,3371						
	150	-	-	14,7	14,9	0,0582		550	-	183,5	37	37,7	0,3759						
710 x	180	-	-	16,3	16,5	0,0788	BFL	M1	560	-	188,5	37,5	38,2	0,3836	BF				
	200	-	8,5	17,3	17,5	0,0925			600	-	208,5	39,4	40,1	0,4146					

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	
	a [mm]	c [mm]	Man. [kg]	Actu. [kg]*					a [mm]	c [mm]	Man. [kg]	Actu. [kg]*				
800 x	630	8,5	223,5	40,8	41,6	0,4379	BF	M3	315	-	66	31,2	31,7	0,2688	BFN	M2
	650	18,5	233,5	41,7	42,5	0,4534			355	-	86	34	34,6	0,3118		
	700	43,5	258,5	43,9	44,8	0,4921			400	-	108,5	37	37,7	0,3601		
	710	48,5	263,5	44,4	45,3	0,4999			450	-	133,5	40,3	41	0,4139		
	750	68,5	283,5	46,1	47,1	0,5309			500	-	158,5	43,4	44,2	0,4676		
	800	93,5	308,5	48,2	49,2	0,5696			550	-	183,5	46,4	47,3	0,5214		
900 x	150	-	-	16,8	17	0,0744	BFL	M1	560	-	188,5	47	47,9	0,5321	BF	M3
	180	-	-	18,8	19	0,1006			600	-	208,5	49,2	50,3	0,5751		
	200	-	8,5	20	20,3	0,1181			630	8,5	223,5	50,9	52	0,6074		
	225	-	21	21,6	21,9	0,1400			650	18,5	233,5	52	53,2	0,6289		
	250	-	33,5	23,2	23,5	0,1619			700	43,5	258,5	54,6	55,9	0,6826		
	280	-	48,5	25	25,4	0,1881			710	48,5	263,5	55,1	56,4	0,6934		
	300	-	59	26,2	26,6	0,2056			750	68,5	283,5	57,1	58,5	0,7364		
	315	-	66	27,1	27,5	0,2188			800	93,5	308,5	59,5	61	0,7901		
	355	-	86	29,5	30	0,2538			180	-	-	23,2	23,5	0,1409		
	400	-	108,5	32,1	32,6	0,2931	200	-	8,5	24,9	25,2	0,1654				
	450	-	133,5	34,9	35,5	0,3369	225	-	21	27	27,4	0,1960				
	500	-	158,5	37,6	38,3	0,3806	250	-	33,5	29	29,5	0,2266				
	550	-	183,5	40,3	41	0,4244	280	-	48,5	31,5	32	0,2634				
	560	-	188,5	40,8	41,6	0,4331	300	-	59	33	33,6	0,2879				
	600	-	208,5	42,8	43,7	0,4681	315	-	66	34,2	34,8	0,3063				
	630	8,5	223,5	44,3	45,2	0,4944	355	-	86	37,2	37,9	0,3553				
	650	18,5	233,5	45,3	46,2	0,5119	400	-	108,5	40,5	41,3	0,4104				
	700	43,5	258,5	47,7	48,7	0,5556	BF	M3	450	-	133,5	44,1	45	0,4716		
710	48,5	263,5	48,2	49,2	0,5644	500			-	158,5	47,4	48,4	0,5329			
750	68,5	283,5	50	51,1	0,5994	550			-	183,5	50,6	51,8	0,5941			
800	93,5	308,5	52,2	53,4	0,6431	560			-	188,5	51,3	52,4	0,6064			
						600			-	208,5	53,7	54,9	0,6554			
1000 x	150	-	-	17,9	18,1	0,0829	BFL	M1	630	8,5	223,5	55,4	56,7	0,6921	BF	M4
	180	-	-	20	20,3	0,1121			650	18,5	233,5	56,6	57,9	0,7166		
	200	-	8,5	21,4	21,7	0,1316			700	43,5	258,5	59,3	60,8	0,7779		
	225	-	21	23,2	23,5	0,1560			710	48,5	263,5	59,8	61,3	0,7901		
	250	-	33,5	24,9	25,2	0,1804			750	68,5	283,5	61,9	63,5	0,8391		
	280	-	48,5	26,9	27,3	0,2096			800	93,5	308,5	64,3	66	0,9004		
	300	-	59	28,2	28,7	0,2291			180	-	-	25	25,4	0,1581		
	315	-	66	29,2	29,7	0,2438			200	-	8,5	26,9	27,3	0,1856		
	355	-	86	31,8	32,3	0,2828			225	-	21	29,2	29,7	0,2200		
	400	-	108,5	34,6	35,2	0,3266	250	-	33,5	31,5	32	0,2544				
	450	-	133,5	37,6	38,3	0,3754	280	-	48,5	34,1	34,7	0,2956				
	500	-	158,5	40,5	41,3	0,4241	300	-	59	35,8	36,5	0,3231				
	550	-	183,5	43,4	44,2	0,4729	315	-	66	37,1	37,8	0,3438				
	560	-	188,5	43,9	44,8	0,4826	355	-	86	40,4	41,1	0,3988				
	600	-	208,5	46,1	47,1	0,5216	400	-	108,5	43,9	44,8	0,4606				
	630	8,5	223,5	47,7	48,7	0,5509	BF	M3	450	-	133,5	47,7	48,7	0,5294		
	650	18,5	233,5	48,7	49,8	0,5704			500	-	158,5	51,3	52,4	0,5981		
	700	43,5	258,5	51,3	52,4	0,6191			550	-	183,5	54,6	55,9	0,6669		
710	48,5	263,5	51,7	52,9	0,6289	560			-	188,5	55,3	56,6	0,6806			
750	68,5	283,5	53,7	54,9	0,6679	600			-	208,5	57,8	59,2	0,7356			
800	93,5	308,5	56	57,3	0,7166			630	8,5	223,5	59,6	61,1	0,7769			
1100 x	180	-	-	21,3	21,6	0,1236	BFL	M2	650	18,5	233,5	60,7	62,3	0,8044		
	200	-	8,5	22,8	23,2	0,1451			700	43,5	258,5	63,5	65,2	0,8731		
	225	-	21	24,7	25,1	0,1720			710	48,5	263,5	64	65,8	0,8869		
	250	-	33,5	26,6	27	0,1989			750	68,5	283,5	66,1	68	0,9419		
	280	-	48,5	28,7	29,2	0,2311			800	93,5	308,5	68,4	70,5	1,0106		
	300	-	59	30,2	30,7	0,2526										

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control	A x B [mm]	Damper blade overlaps		Weight		Free area Sef [m²]	Spring return actuator	Manual control
	a	c	Man.	Actu.					a	c	Man.	Actu.			
	[mm]	[mm]	[kg]	[kg]*					[mm]	[mm]	[kg]	[kg]*			
1500 x	180	-	-	26,2	26,6	0,1696	BFL	1500 x	500	-	158,5	53,7	54,9	0,6416	M3
	200	-	8,5	28,2	28,7	0,1991			550	-	183,5	57,1	58,5	0,7154	
	225	-	21	30,7	31,2	0,2360			560	-	188,5	57,8	59,2	0,7301	
	250	-	33,5	33	33,6	0,2729			600	-	208,5	60,3	61,9	0,7891	
	280	-	48,5	35,8	36,5	0,3171	BFN		630	8,5	223,5	62,2	63,8	0,8334	BF
	300	-	59	37,6	38,3	0,3466			650	18,5	233,5	63,3	65	0,8629	
	315	-	66	38,9	39,7	0,3688	BF		700	43,5	258,5	66,1	68	0,9366	M5
	355	-	86	42,4	43,2	0,4278			710	48,5	263,5	66,6	68,5	0,9514	
	400	-	108,5	46,1	47,1	0,4941			750	68,5	283,5	68,6	70,7	1,0104	
	450	-	133,5	50	51,1	0,5679			800	93,5	308,5	70,9	73,1	1,0841	

Sizes in increments of 5 mm can be manufactured on request.

* For designs with BKN a weight of 0.5 kg must be added.

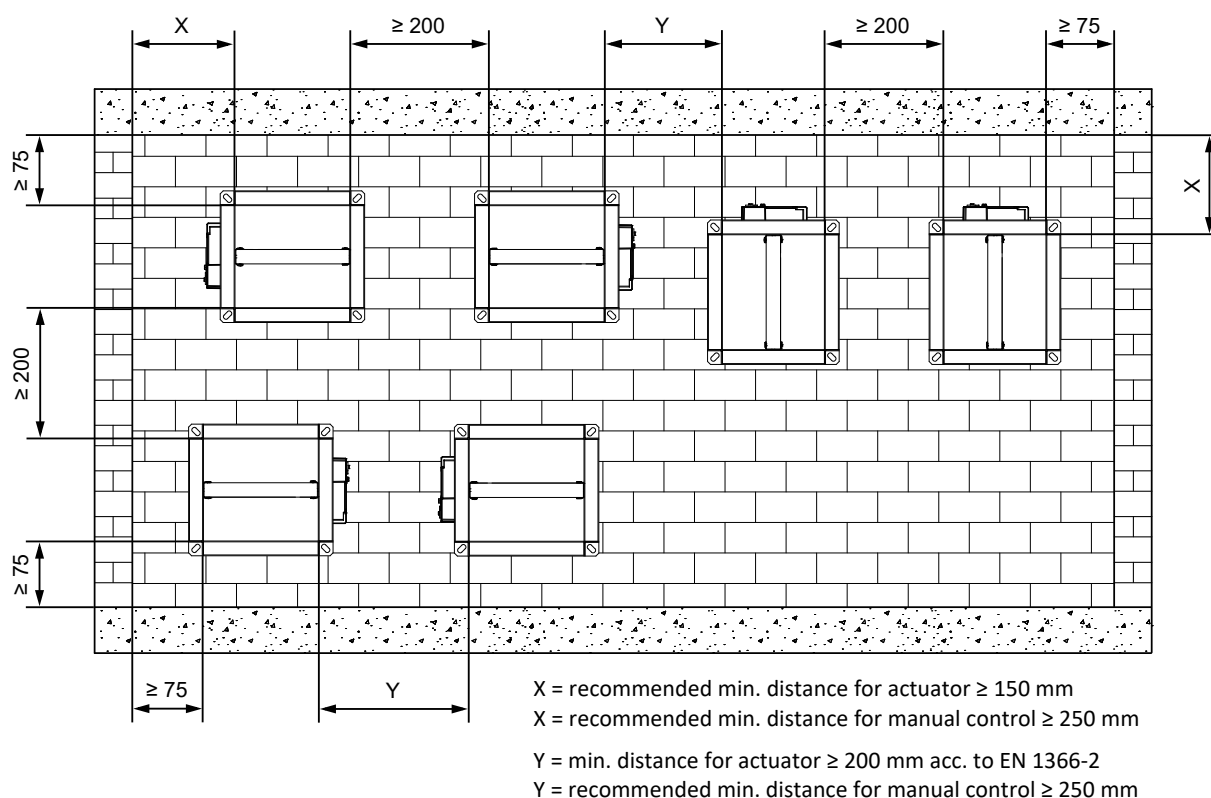
IV. INSTALLATION

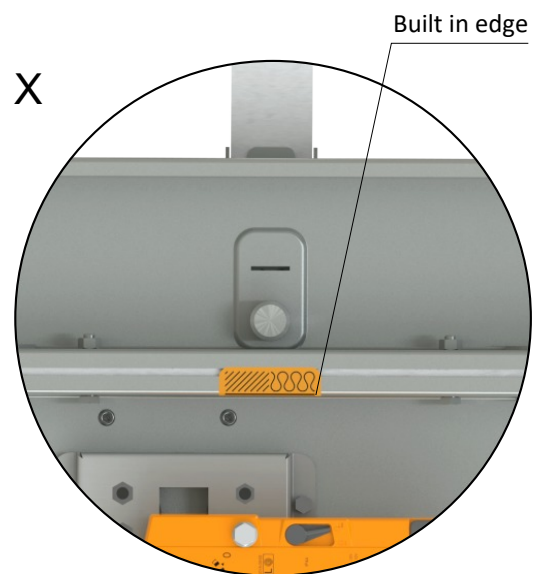
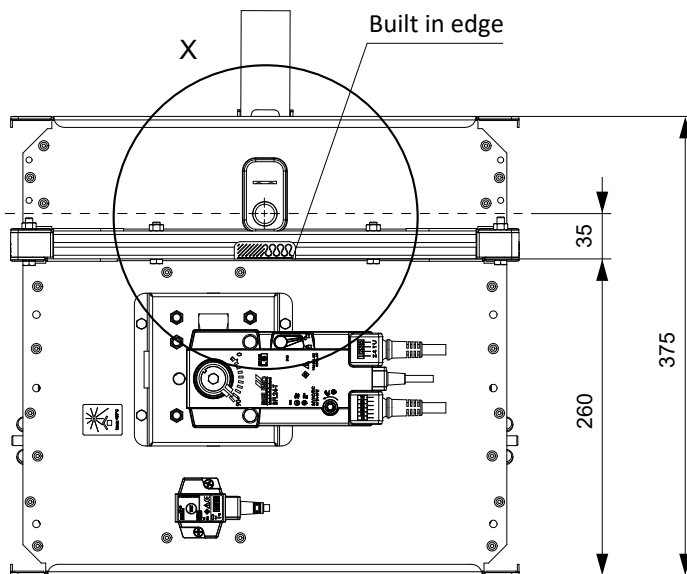
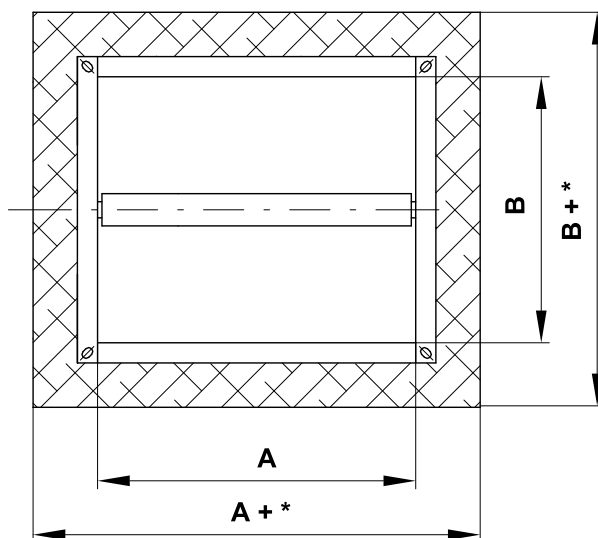
Placement and installation

- The fire dampers are suitable for installation in arbitrary position in vertical and horizontal passages of fire separating constructions. The damper installation procedures must be done so that all load transfer from the fire separating constructions to the damper is absolutely excluded. Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. The gap between the installed damper and the fire separating construction must be perfectly filled with approved material.
- The damper must be installed so that the damper blade (in closed position) is situated in the fire separating construction - marked by the label BUILT-IN EDGE on the damper casing. If such solution is not possible, the duct between the fire separating construction and the damper blade must be protected according to the certified installation method → see pages 25 to 73
- During the installation and plastering process, the actuating mechanism must be protected (covered) against damage and pollution. The damper casing should not be deformed during bricking in. Once the damper is built in, the damper blade should not grind against the damper casing during opening or closing.
- The distance between the fire damper and the construction (wall, ceiling) must be 75 mm at the minimum, according to EN 1366-2. If two or more dampers are to be installed in one fire separating construction, the distance between adjacent dampers must be 200 mm at the minimum, according to EN 1366-2.
- Fire dampers can be installed without following duct on one or both sides. Installation without following duct is only possible in vertical constructions. In this case, the fire dampers must be installed with cover grilles (additional extension parts may be required due to overlapping of the damper blade → see pages 16 to 21). The damper must be installed so that the activation device (thermal fuse/thermoelectric activation device/smoke detector) is located at the highest possible point of the damper (top of the casing).

Minimum distance between the fire dampers and the construction

- minimum distance 200 mm between dampers, according to EN 1366-2
- minimum distance 75 mm between damper and construction (wall/ceiling), according to EN 1366-2
- recommended minimum distance 150 mm necessary for access to the actuator
- recommended minimum distance 250 mm necessary for access to the manual control



Built in edge**Dimensions of an installation opening***** Mortar or gypsum**

- min. A(B)+100
- max. A(B)+300

*** Ablative Coated Batt**

- min. A(B)+80
- max. A(B)+800

*** Stuffing box with fire protective boards**

- min. A(B)+80
- max. A(B)+220

Examples of constructions for fire damper installation

- The fire damper can be installed into:
 - Solid wall construction made e.g. of normal concrete/masonry or porous concrete with min. thickness 100 mm.
 - Gypsum wall construction with min. thickness 100 mm.
 - Solid ceiling construction made e.g. of normal concrete or pourous concrete, with minimum thickness according to EN 1366-2.
- Outside the wall/ceiling construction. The duct and damper must be protected by fire insulation.
- If the damper is installed outside the fire separation construction, a damper side A ≥ 800 mm and fire resistance is EI 90 S, VRM-Q reinforcement frame must be used. → see page 86

NOTE: For lower fire resistance than EI 90 S, VRM-Q reinforcement frame is not necessary!

Statement of installations

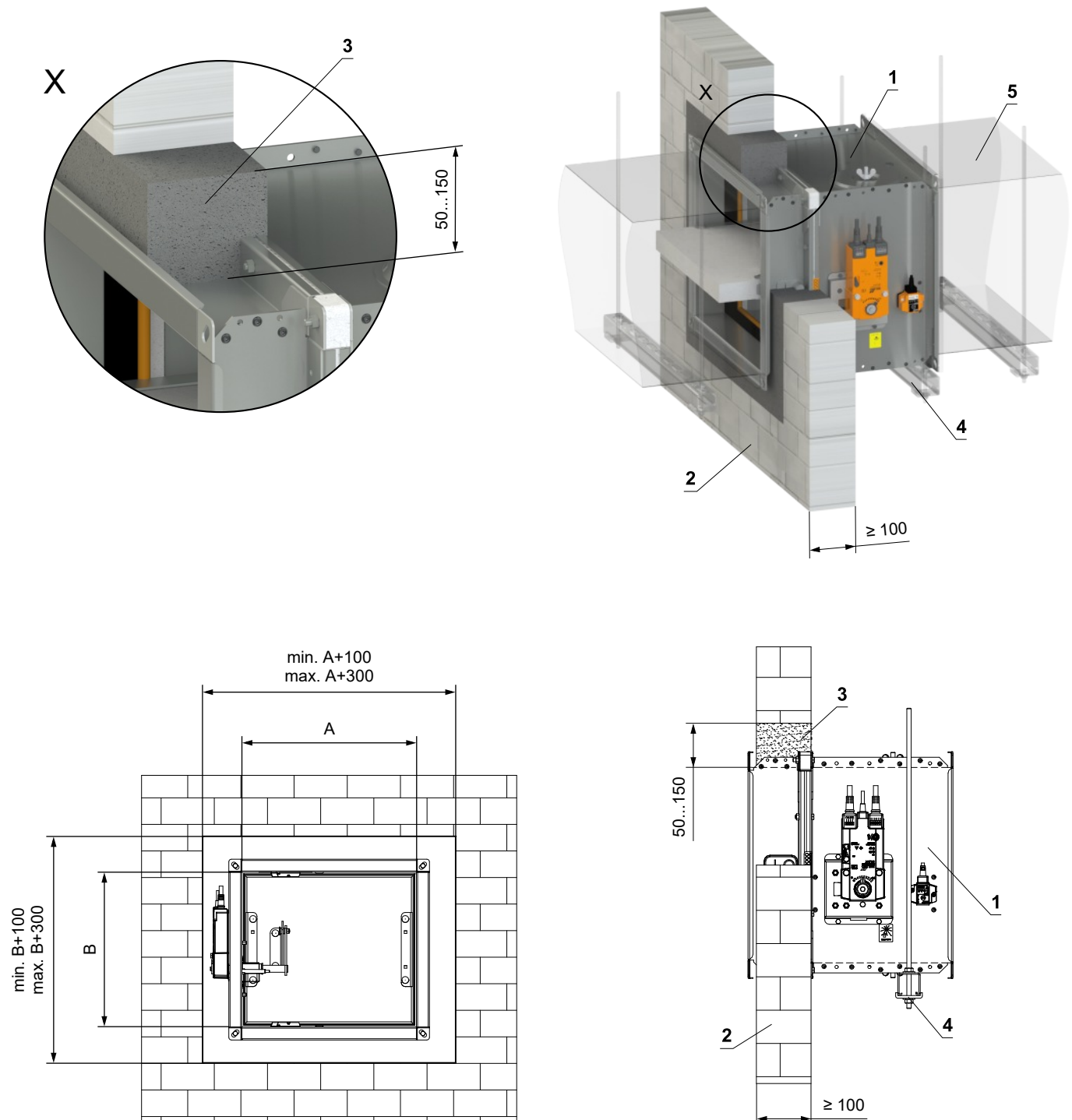
Placement	wall/ceiling min. thickness [mm]	Method of installation	Fire resistance	Page
In solid wall construction	100	Mortar or gypsum	EI 90 (v _e i↔o) S	25
		2 dampers in battery - mortar or gypsum		26
		4 dampers in battery - mortar or gypsum		27
		Ablative Coated Batt		28
		Mineral wool with fire-resistant coating and fire-resistant boards		29
		Installation next to the wall/ceiling - mortar or gypsum + mineral wool		30
Outside solid wall construction	100	ISOVER Ultimate Protect - mortar or gypsum	EI 60 (v _e i↔o) S	31
		ISOVER Ultimate Protect - Ablative Coated Batt	EI 90 (v _e i↔o) S	32
		Mineral wool ROCKWOOL - Mineral wool with fire-resistant coating and fireresistant board		33
In gypsum wall construction	100	Mortar or gypsum	EI 90 (v _e i↔o) S	34
		2 dampers in battery - mortar or gypsum		35
		4 dampers in battery - mortar or gypsum		36
		Ablative Coated Batt		37
		Mineral wool with fire-resistant coating and fire-resistant boards		38
		Installation next to the wall/ceiling - mortar or gypsum + mineral wool		39
Outside gypsum wall construction	100	ISOVER Ultimate Protect - mortar or gypsum	EI 60 (v _e i↔o) S	40
		ISOVER Ultimate Protect - Ablative Coated Batt	EI 90 (v _e i↔o) S	41
		Mineral wool ROCKWOOL - Mineral wool with fire-resistant coating and fireresistant boards		42
In sandwich wall construction	100	Ablative Coated Batt with fire-resistant boards	EI 90 (v _e i↔o) S	43
In shaft wall Rigips	110	Mortar or gypsum	EI 90 (v _e i↔o) S	45
	80	Installation frame E1		46
In solid ceiling construction	150	Mortar or gypsum	EI 90 (h _o i↔o) S	47
		2 dampers in battery - mortar or gypsum		48
		4 dampers in battery - mortar or gypsum		49
		Ablative Coated Batt		50
		Mineral wool with fire-resistant coating and fire-resistant boards		51
Outside solid ceiling construction	150	Mineral wool ROCKWOOL - mortar or gypsum	EI 90 (h _o i↔o) S	52
		Concreting		53
Installation frame in solid wall construction	100	Installation frame E1	EI 90 (v _e i↔o) S	56
		Installation frame E2		60
		Installation frame E4		65
Installation frame outside solid wall construction	100	Insulation from fire-resistant boards - mortar or gypsum - installation frame E6	EI 90 (v _e i↔o) S	72
Installation frame in gypsum wall construction	100	Installation frame E1	EI 90 (v _e i↔o) S	57
		Installation frame E3		63
		Flexible ceiling - installation frame E5		69-70
Installation frame in solid ceiling construction	150	Installation frame E1	EI 90 (h _o i↔o) S	58
		Installation frame E2		61
		Installation frame E4		66
Installation frame outside solid ceiling construction	150	Concreting - Installation frame E4	EI 90 (h _o i↔o) S	67
		Insulation from fire-resistant boards - mortar or gypsum - installation frame E6		73

In solid wall construction

In solid wall construction - mortar or gypsum

EI 90 ($v_e i \leftrightarrow o$) S

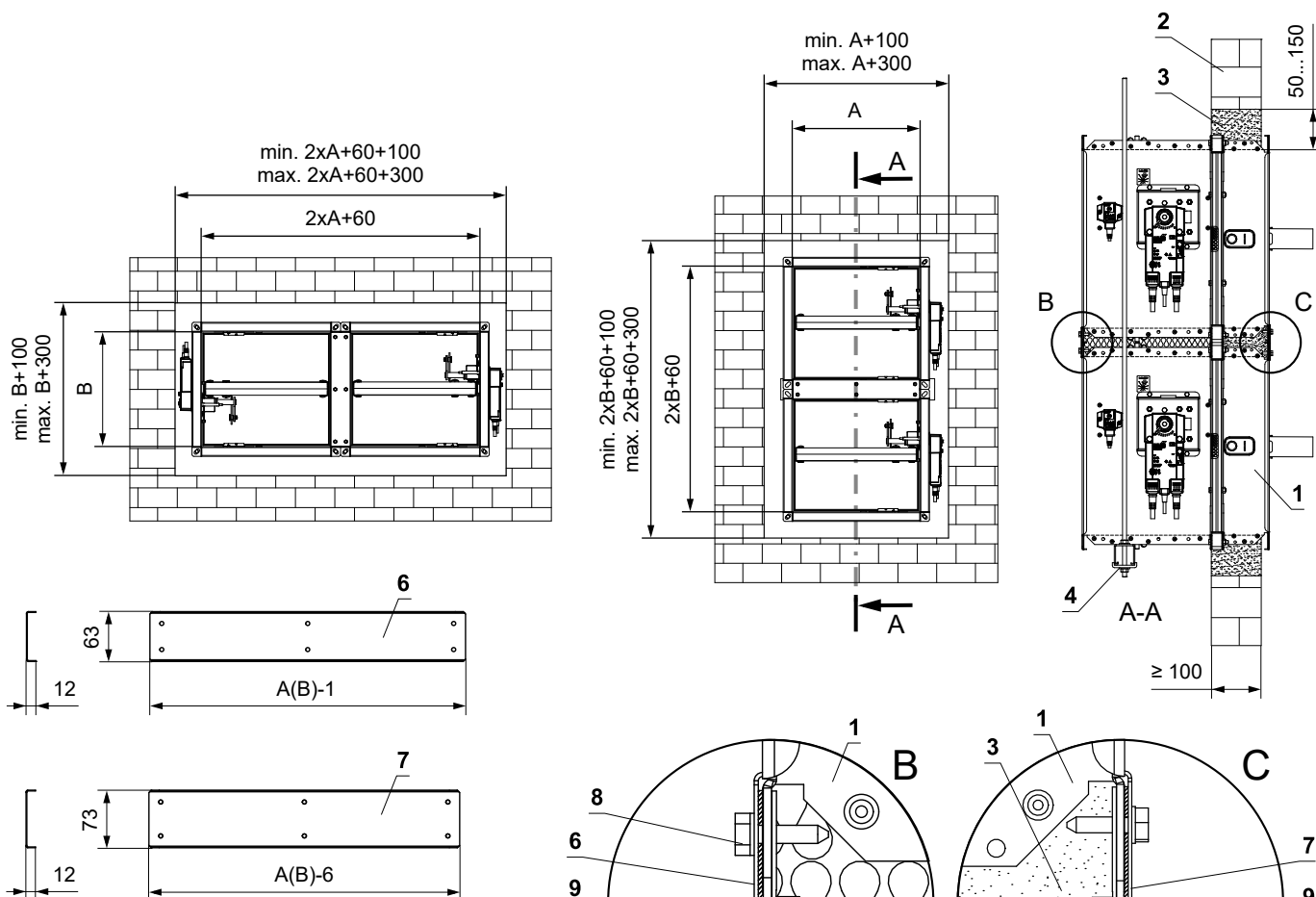
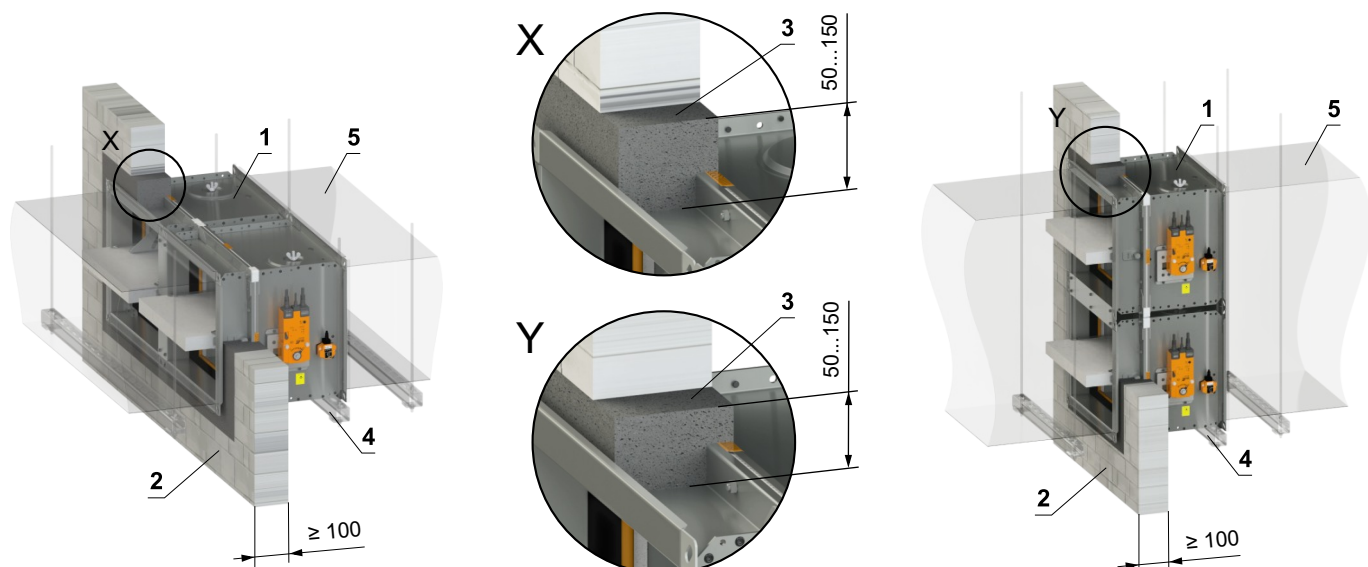
- For connection of following duct → see page 78



- 1 FDMQ
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct

In solid wall construction - 2 dampers in battery - mortar or gypsum

EI 90 ($v_e i \leftrightarrow o$) S

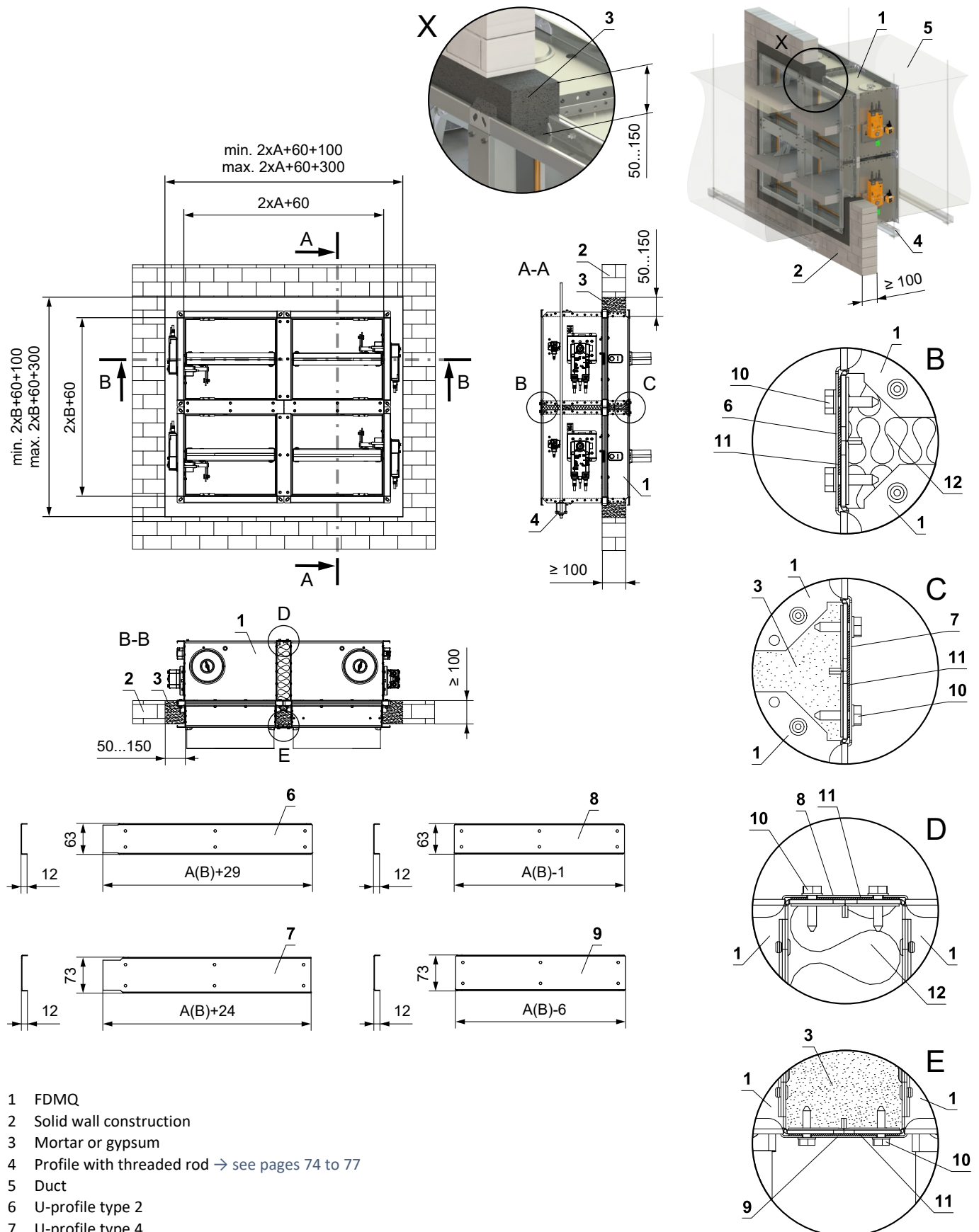


- 1 FDMQ
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct
- 6 U-profile type 3
- 7 U-profile type 1
- 8 Screw TEX 4,8x18 mm (pitch ≤ 200 mm)
- 9 Sealing
- 10 Insulation board made of mineral wool - recommended for easy filling of gap with mortar/gypsum.

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum

In solid wall construction - 4 dampers in battery - mortar or gypsum

EI 90 ($v_e i \leftrightarrow o$) S



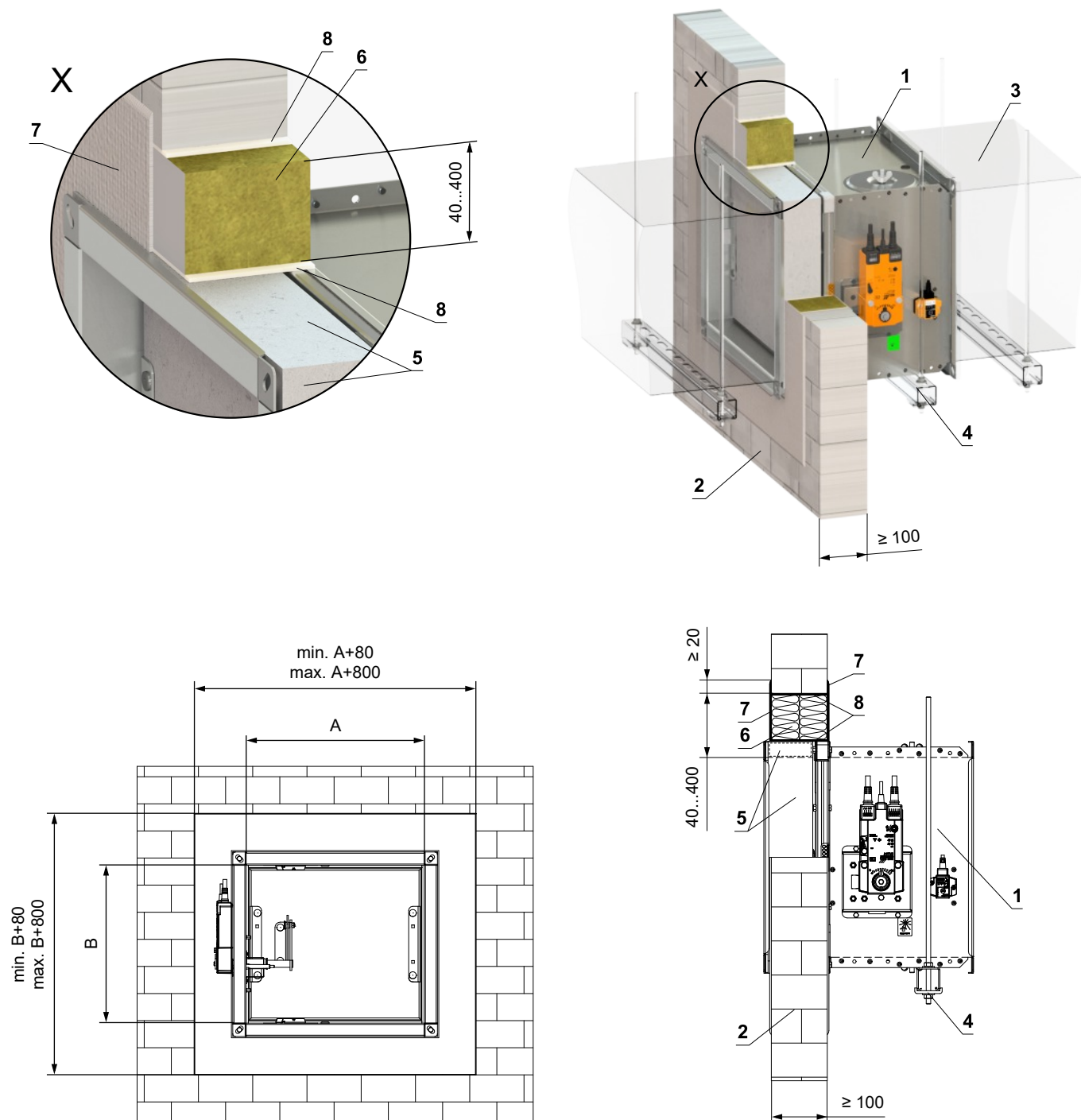
- 1 FDMQ
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct
- 6 U-profile type 2
- 7 U-profile type 4
- 8 U-profile type 1
- 9 U-profile type 3
- 10 Screw TEX 4,8x18 mm (pitch ≤ 200 mm)
- 11 Sealing
- 12 Insulation board made of mineral wool - recommended for easy filling of gap with mortar/gypsum.

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum

In solid wall construction - Ablative Coated Batt

EI 90 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78



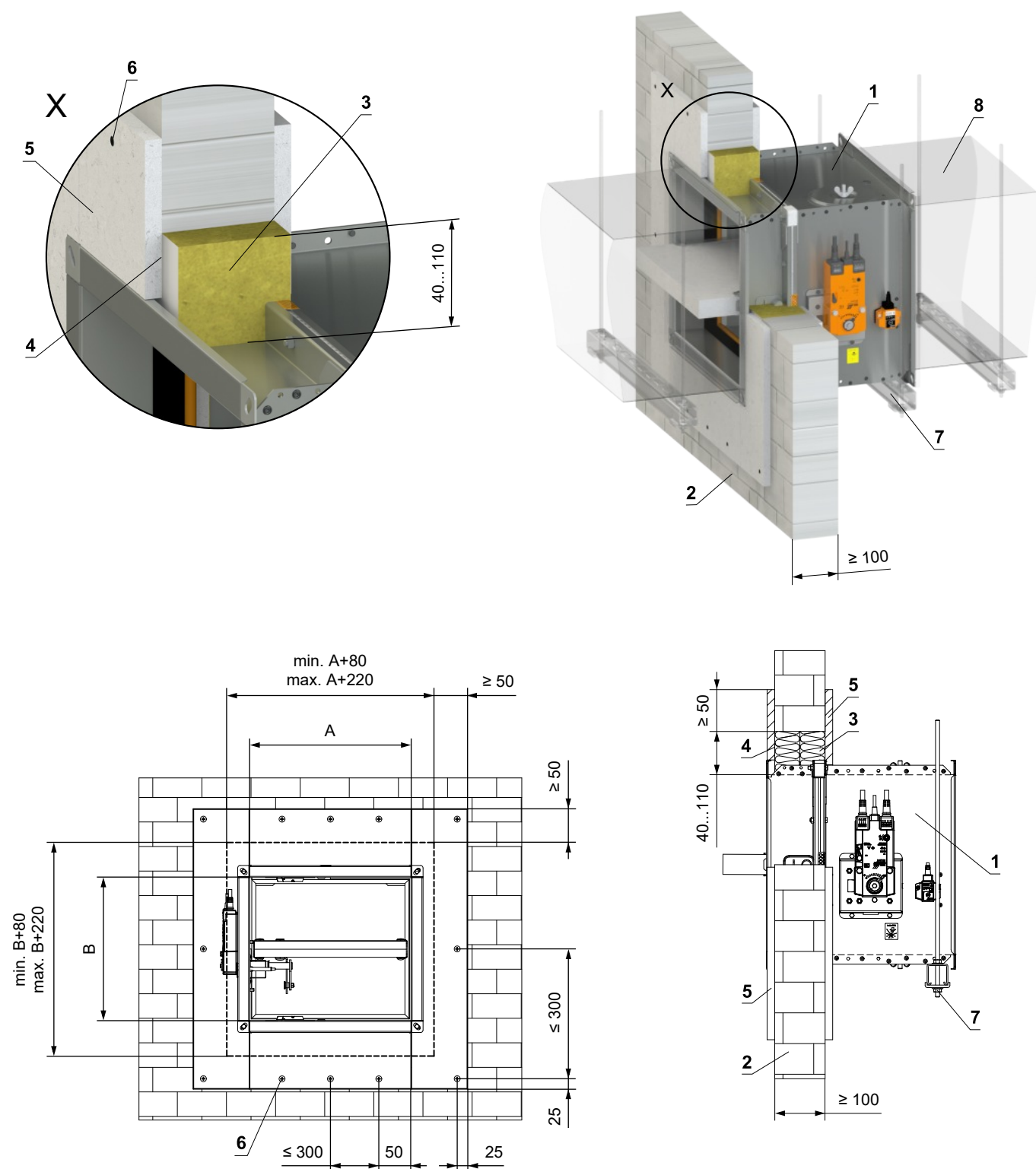
- 1 FDMQ
- 2 Solid wall construction
- 3 Duct
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Protective cladding board - min. th. 30 mm, min. density 750 kg/m³ (e.g. PROMATECT-MST) → see page 87
Ablative Coated Batt System HILTI*
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

In solid wall construction - mineral wool with fire-resistant coating and fire-resistance boards

EI 90 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78

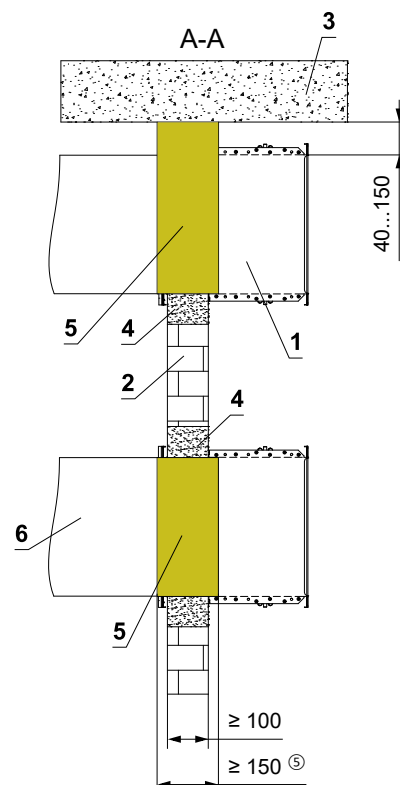
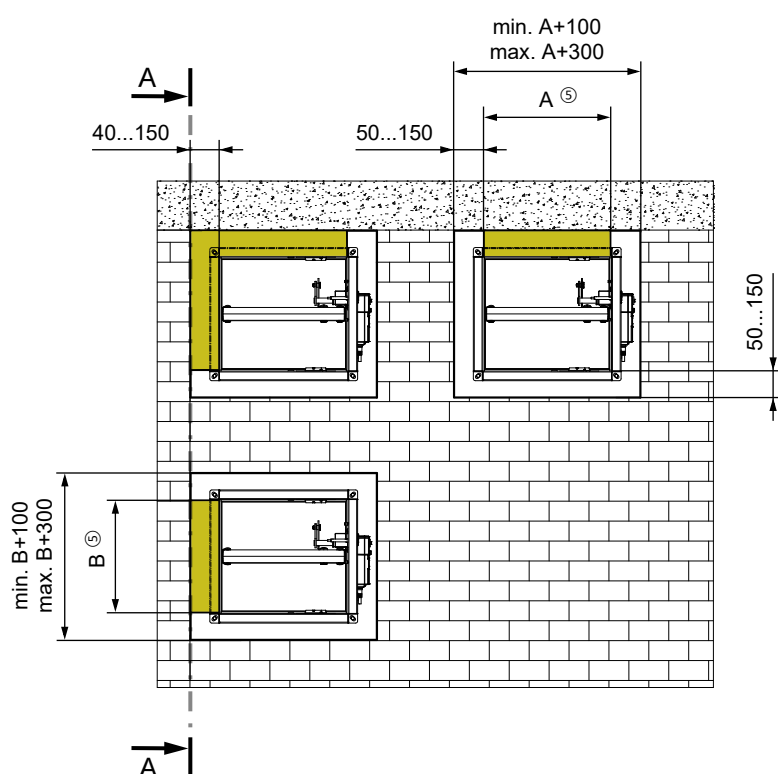
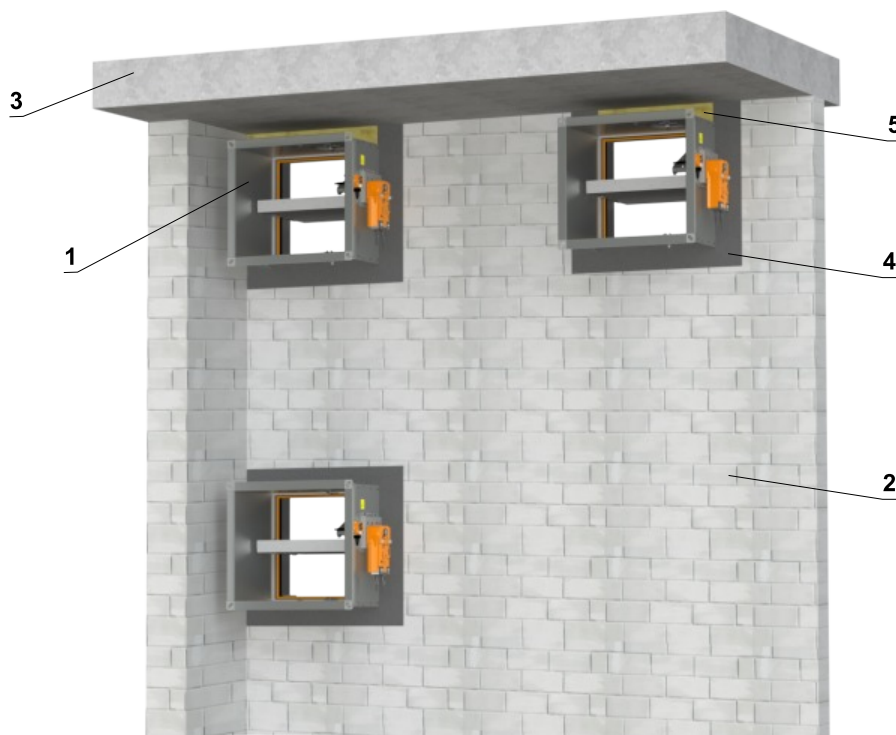


- 1 FDMQ
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant coating - th. 1 mm (e.g. PROMASTOP-I)
- 5 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 6 Screw 4x50 mm - screws must be fixed in the wall construction, use steel anchors if necessary
- 7 Profile with threaded rod → see pages 74 to 77
- 8 Duct

In solid wall construction - installation next to the wall/ceiling - mortar or gypsum + mineral wool

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Conditions of this installation are also valid for the installation in **Solid ceiling construction**
- Penetration is filled with mortar or gypsum + mineral wool (shape, according to the location of the damper). Fix the mineral wool with glue (e.g. Promat K84 or equivalent) to the construction and damper casing



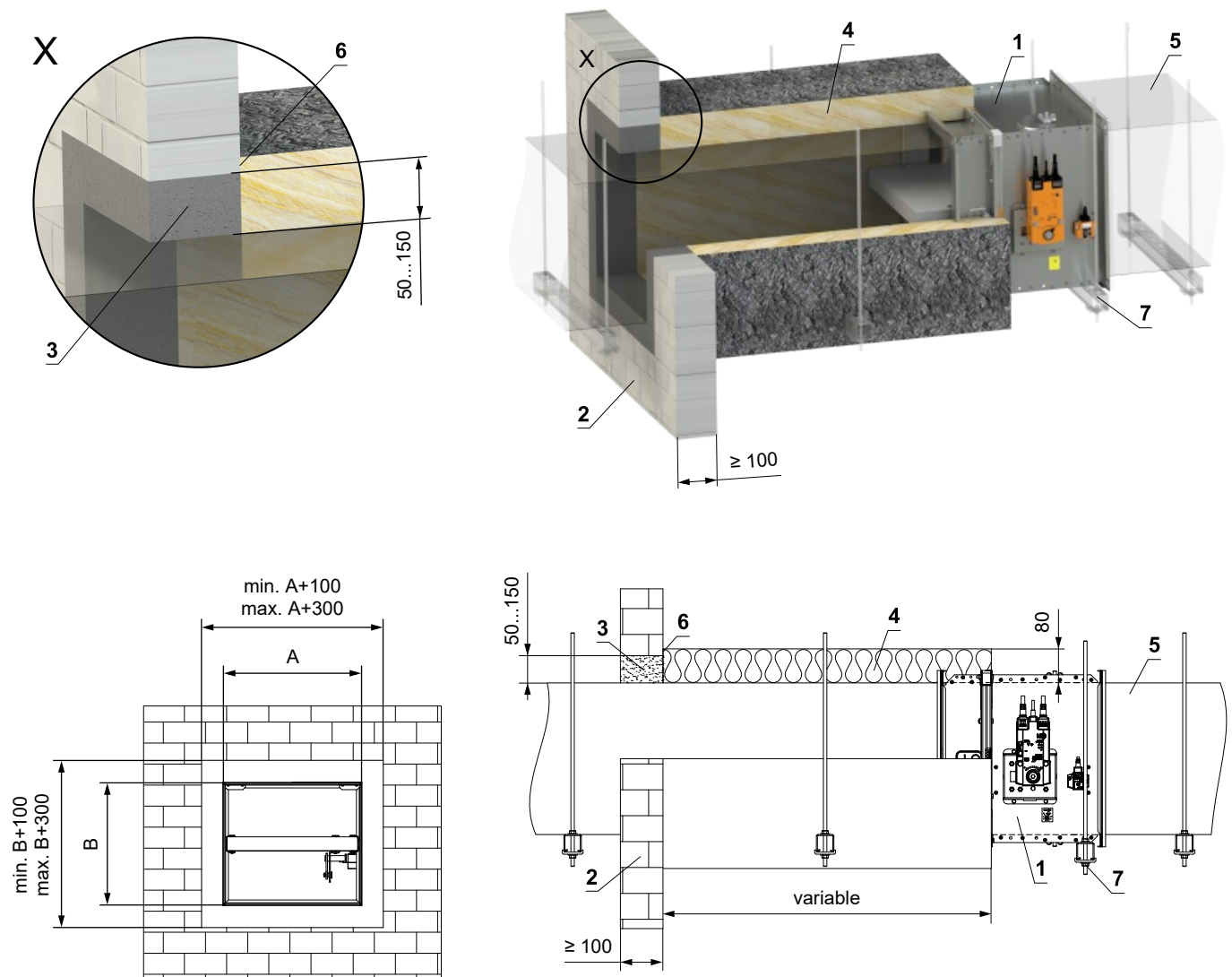
- 1 FDMQ
- 2 Solid wall construction
- 3 Solid ceiling construction
- 4 Mortar or gypsum
- 5 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 6 Duct

Installation outside solid wall construction

Outside solid wall construction - ISOVER Ultimate Protect - mortar or gypsum

EI 60 (v_e i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ISOVER manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm

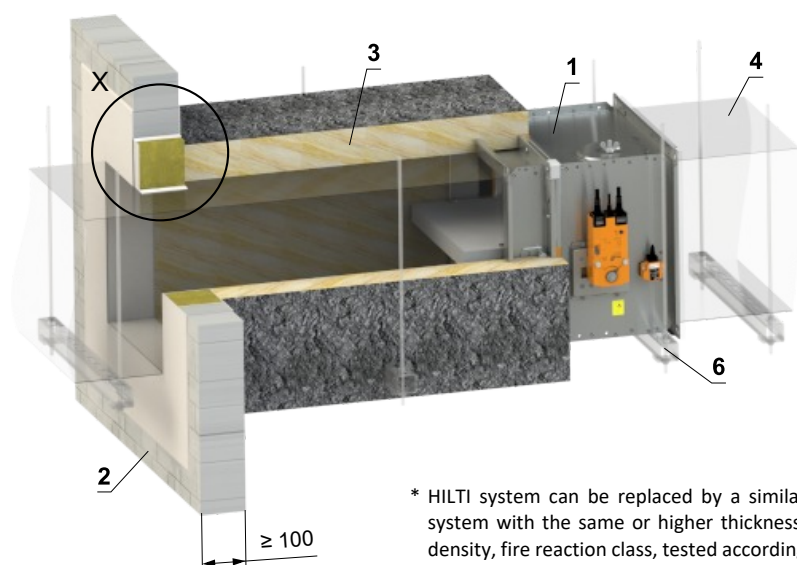
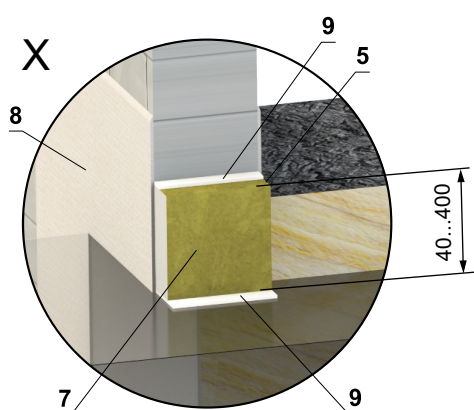


- 1 FDMQ
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Insulation board made of mineral wool, with a surface treatment of aluminum foil, min. thickness 80 mm, min. density 66 kg/m³ (System ISOVER Ultimate Protect Wired Mat 4.0 Alu1)
- 5 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 6 ISOVER Protect BSK glue - apply on the insulation and fix it to the fire separation construction
- 7 Profile with threaded rod → see pages 74 to 77

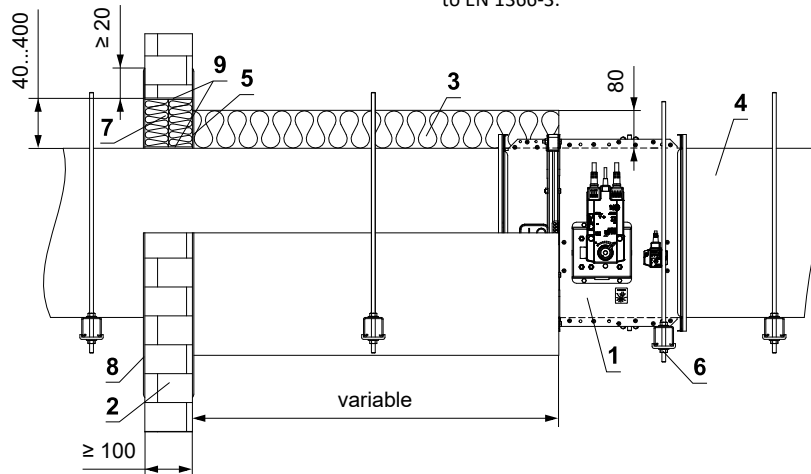
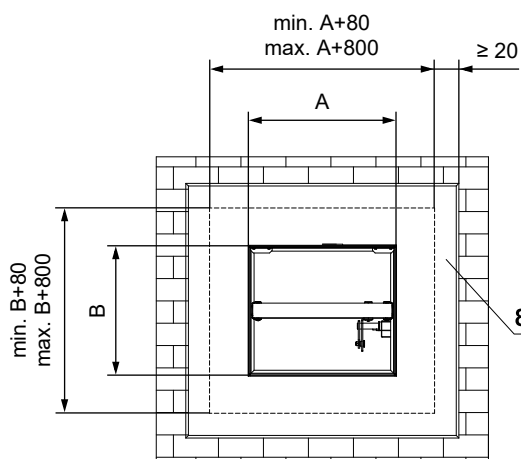
Outside solid wall construction - ISOVER Ultimate Protect - Ablative Coated Batt

EI 60 (v_e i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ISOVER manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm



* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

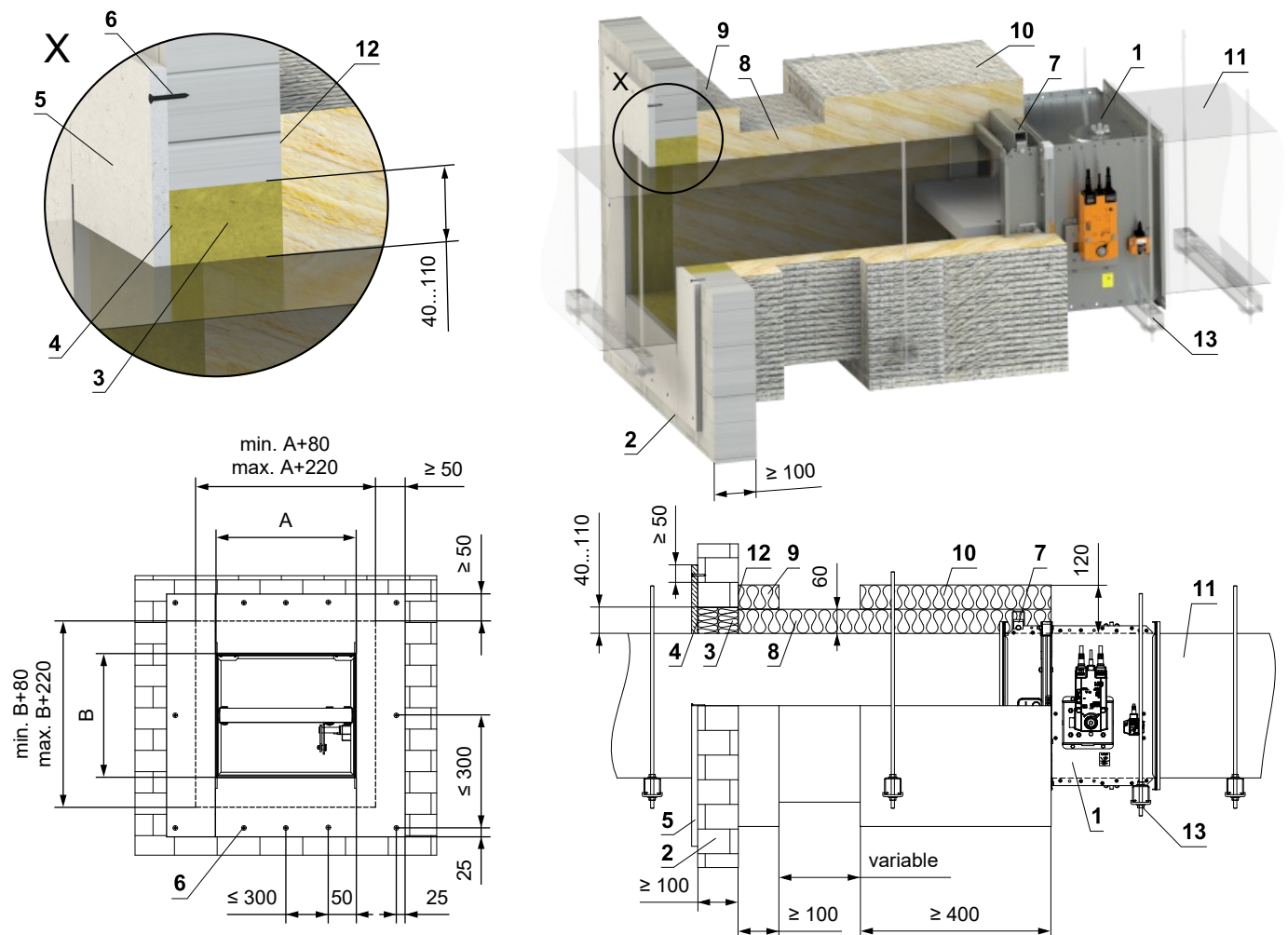


- 1 FDMQ
- 2 Solid wall construction
- 3 Insulation board made of mineral wool, with a surface treatment of aluminum foil, min. thickness 80 mm, min. density 66 kg/m³ (System ISOVER Ultimate Protect Wired Mat 4.0 Alu1)
- 4 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 5 ISOVER Protect BSK glue - apply on the insulation and fix it to the fire separation construction
- 6 Profile with threaded rod → see pages 74 to 77
Ablative Coated Batt System HILTI*
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

Outside solid wall construction - mineral wool ROCKWOOL - mineral wool with fire-resistant coating and fire-resistant board

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ROCKWOOL manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Duct at the point of penetration must be fixed to the fire separation structure
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm
- If the damper is installed outside the fire separation construction and a damper side A ≥ 800 mm, VRM-Q reinforcement frame must be used → see page 86



- 1 FDMQ
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPLOCK HD)
- 4 Fire-resistant coating - th. 1 mm (e.g. PROMASTOP-I)
- 5 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 6 Screw 4x50 mm - screws must be fixed in the wall construction, use steel anchors if necessary
- 7 VRM-Q → see page 86

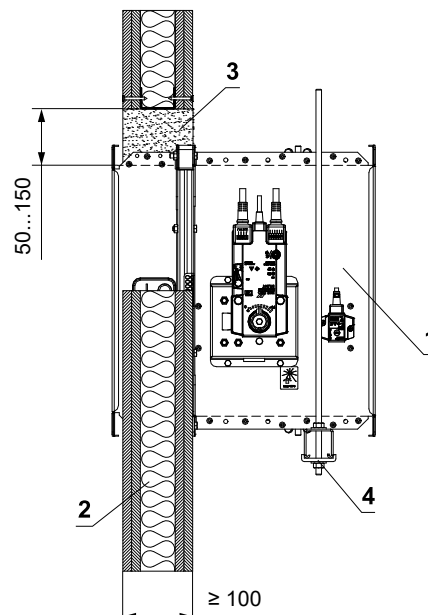
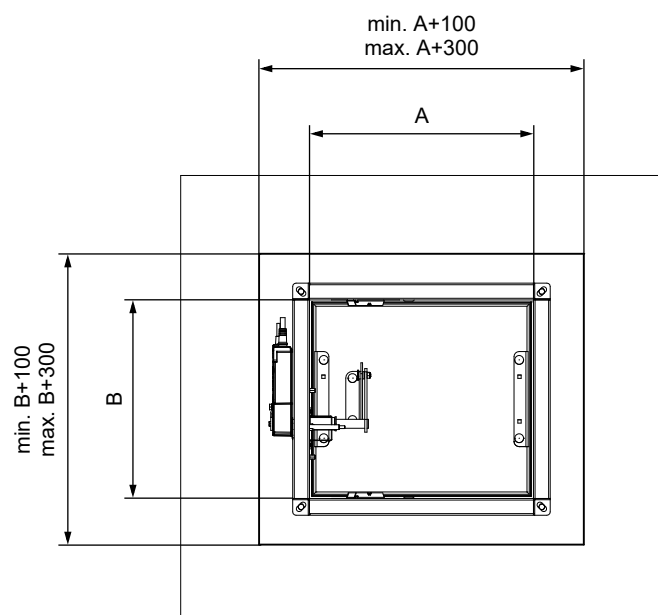
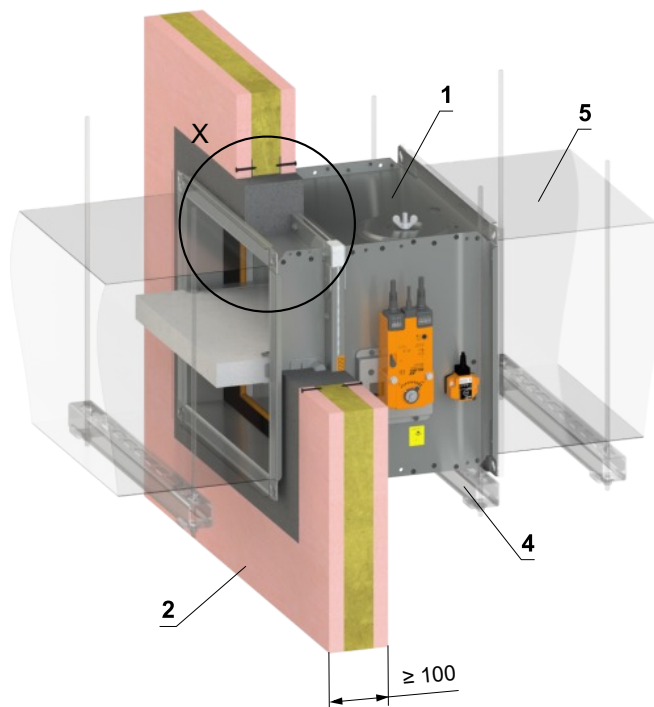
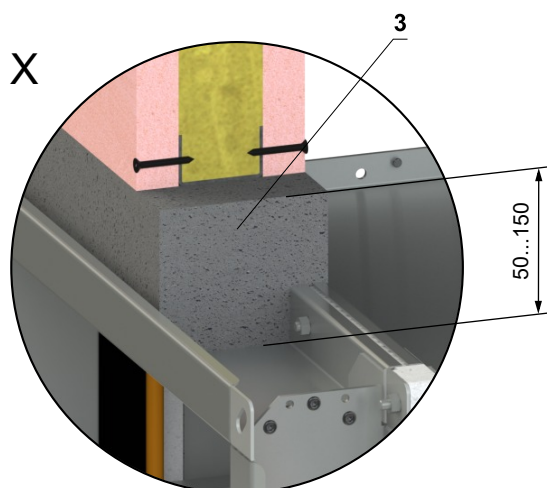
- 8 Insulation board made of mineral wool, with a surface treatment of aluminum foil - th. 60 mm, min. density 300 kg/m³ - (System ROCKWOOL Conlit Ductrock 90)
- 9 Duct penetration insulation collar - th. 60 mm (System ROCKWOOL Conlit Ductrock 90) - glued (pos. 12) and fixed with screws to the wall construction
- 10 Insulation collar of the damper and duct connection - th. 60 mm (System ROCKWOOL Conlit Ductrock 90)
- 11 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 12 ROCKWOOL Firepro glue - apply on the insulation and fix it to the fire separation construction
- 13 Profile with threaded rod → see pages 74 to 77

In gypsum wall construction

In gypsum wall construction - mortar or gypsum

EI 90 ($v_e i \leftrightarrow o$) S

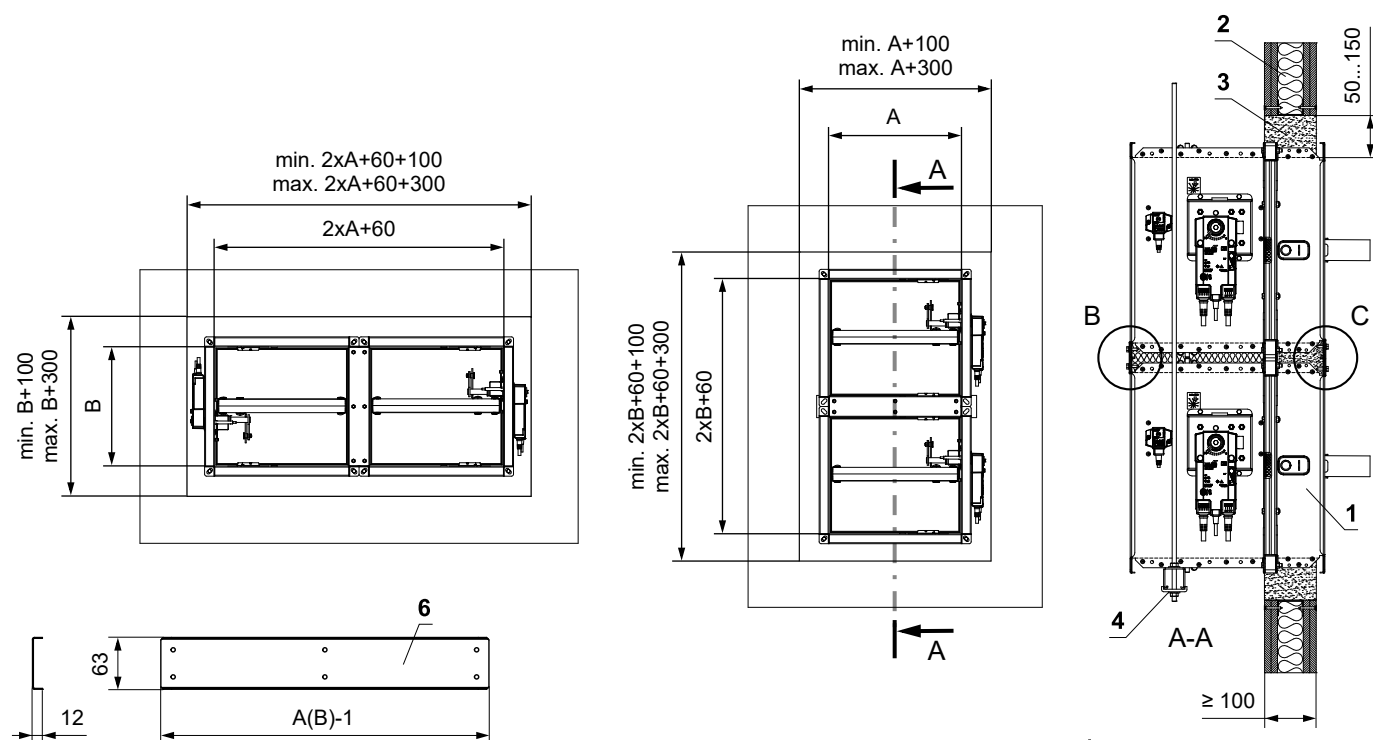
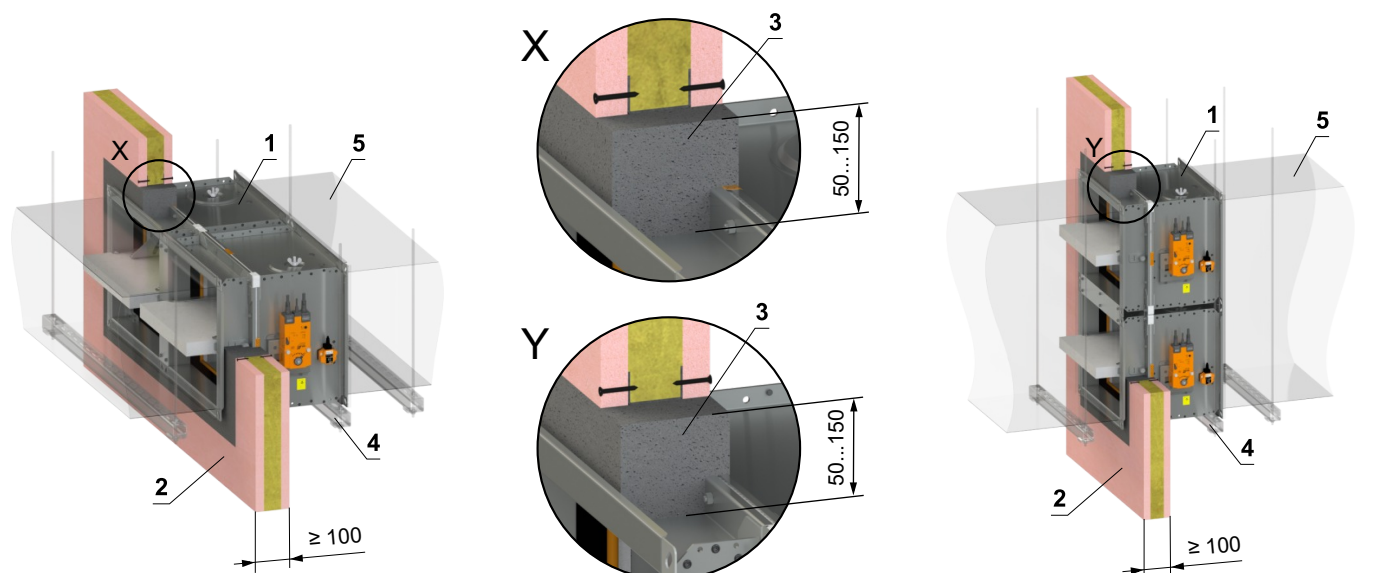
- For connection of following duct → see page 78
- The installation opening is lined with a UW/CW profile.



- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct

In gypsum wall construction - 2 dampers in battery - mortar or gypsum

El 90 ($v_e i \leftrightarrow o$) S

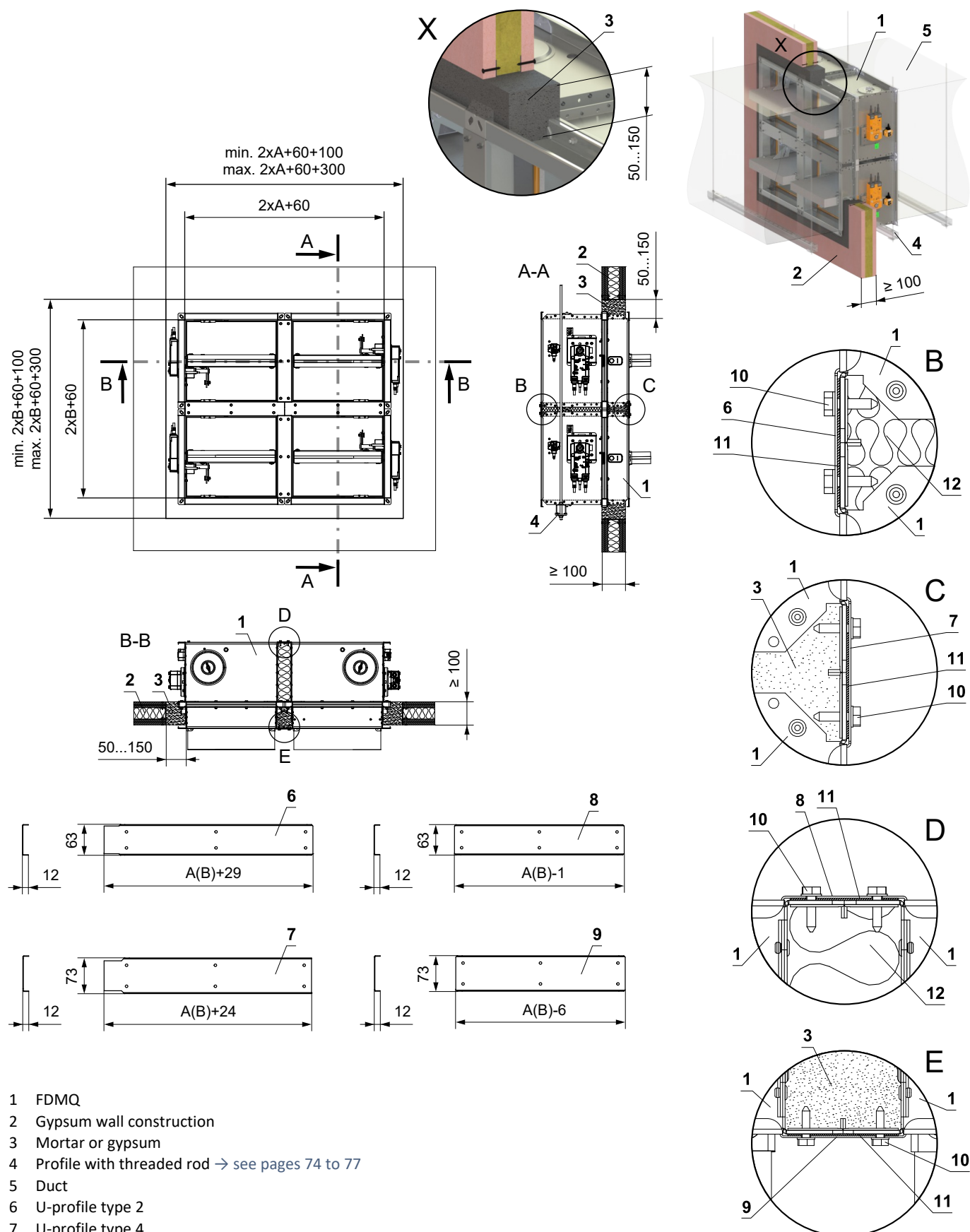


- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct
- 6 U-profile type 3
- 7 U-profile type 1
- 8 Screw TEX 4,8x18 mm (pitch ≤ 200 mm)
- 9 Sealing
- 10 Insulation board made of mineral wool - recommended for
easy filling of gap with mortar/gypsum.

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum
- The installation opening is lined with a UW/CW profile.

In gypsum wall construction - 4 dampers in battery - mortar or gypsum

EI 90 ($v_e \leftrightarrow o$) S



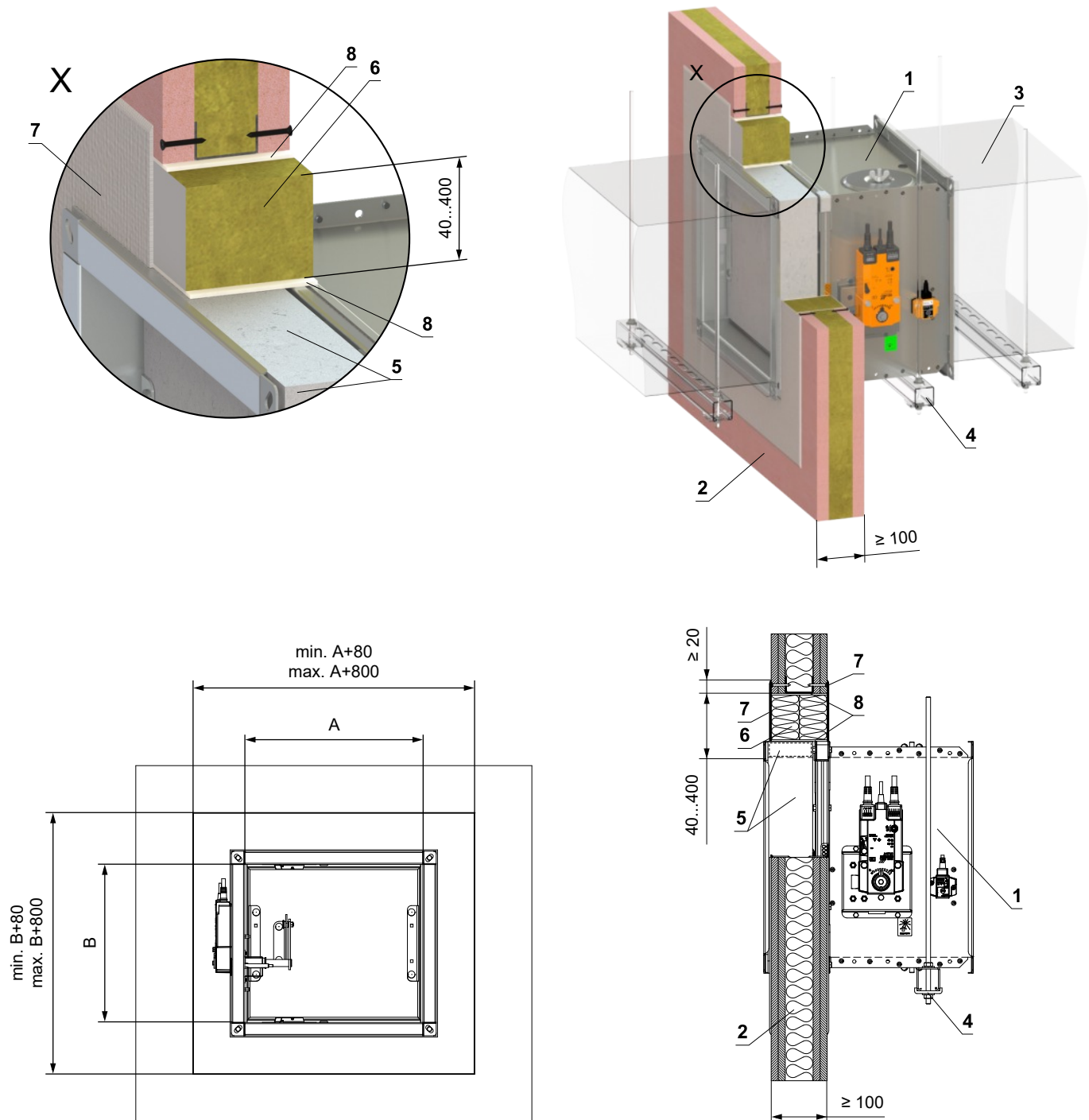
- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct
- 6 U-profile type 2
- 7 U-profile type 4
- 8 U-profile type 1
- 9 U-profile type 3
- 10 Screw TEX 4,8x18 mm (pitch ≤ 200 mm)
- 11 Sealing
- 12 Insulation board made of mineral wool - recommended for easy filling of gap with mortar/gypsum.

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum
- The installation opening is lined with a UW/CW profile.

In gypsum wall construction - Ablative Coated Batt

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- The installation opening is lined with a UW/CW profile.



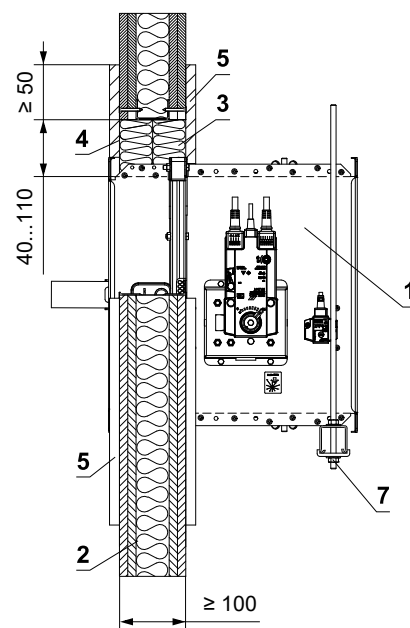
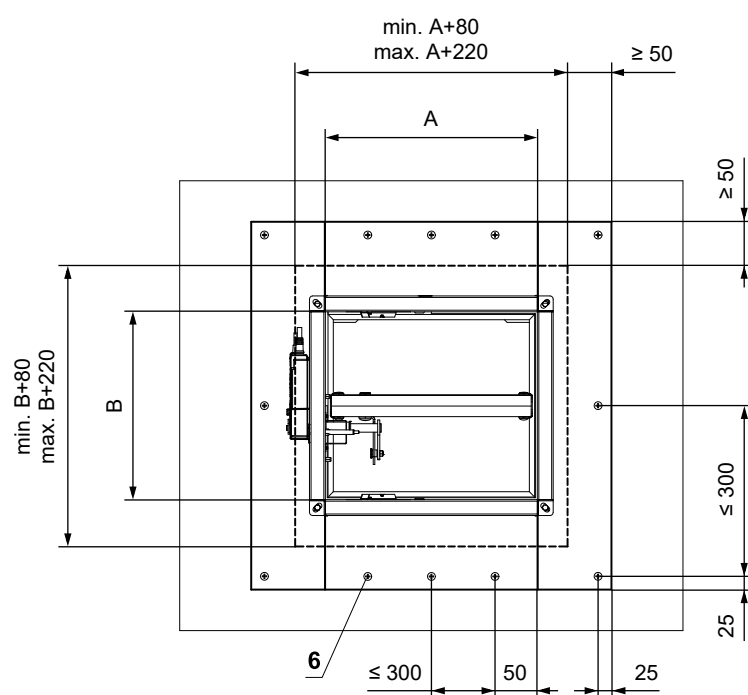
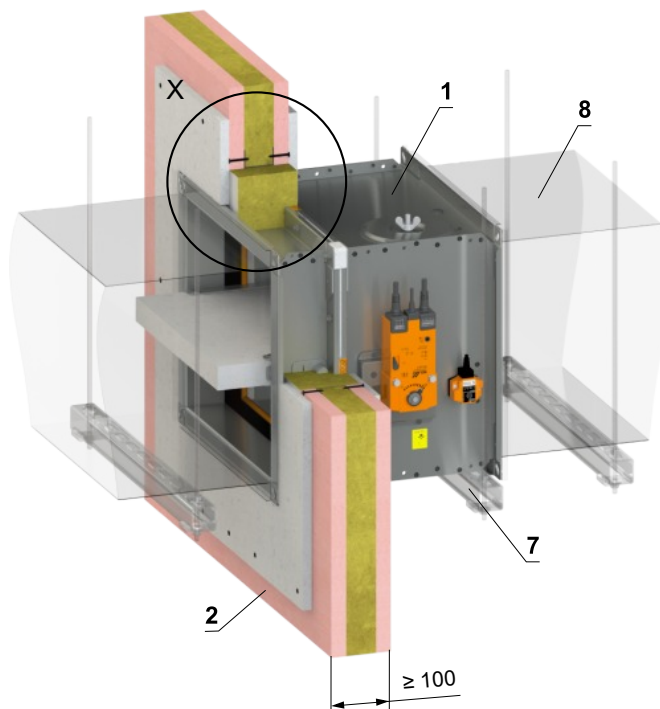
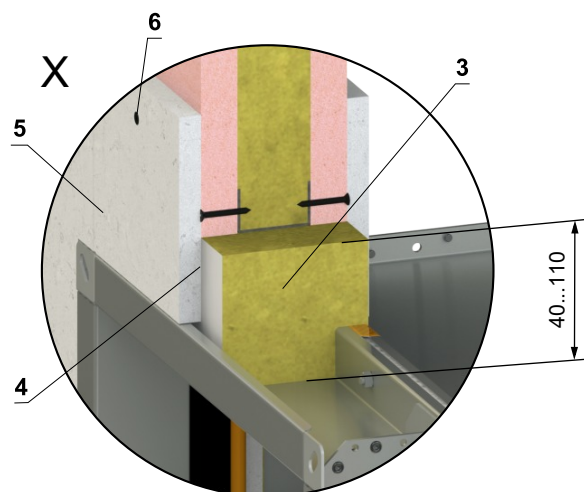
- 1 FDMQ
- 2 Gypsum wall construction
- 3 Duct
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Protective cladding board - min. th. 30 mm, min. density 750 kg/m³ (e.g. PROMATECT-MST) → see page 87
Ablative Coated Batt System HILTI*
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

In gypsum wall construction - mineral wool with fire-resistant coating and fire-resistance boards

El 90 ($v_e i \leftrightarrow o$) S

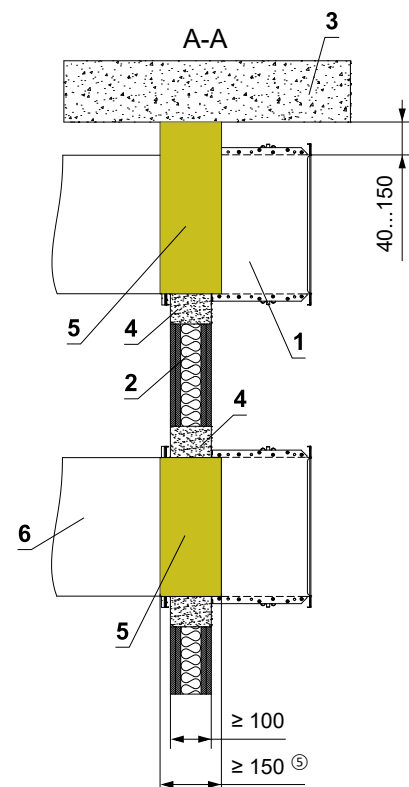
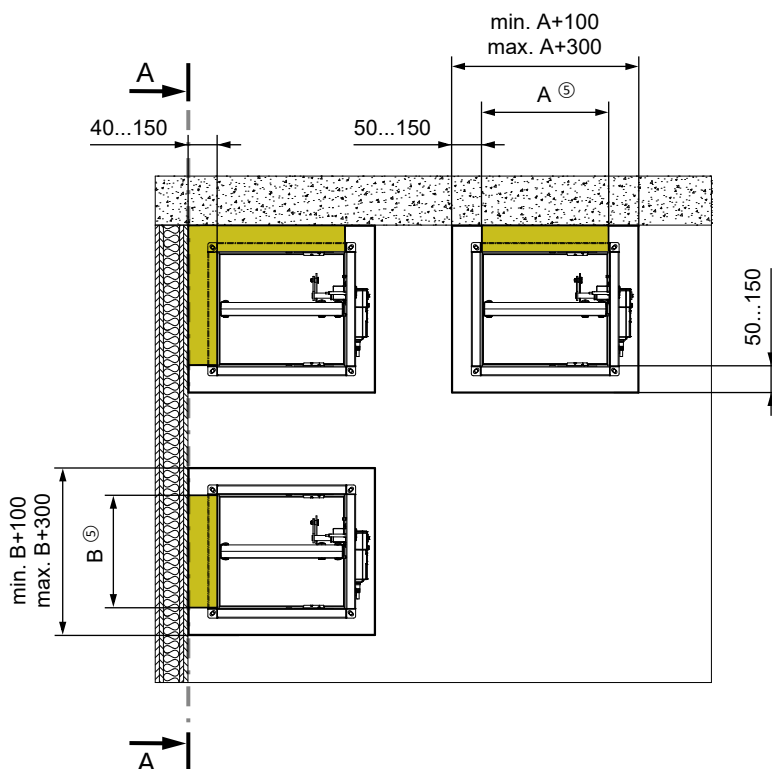
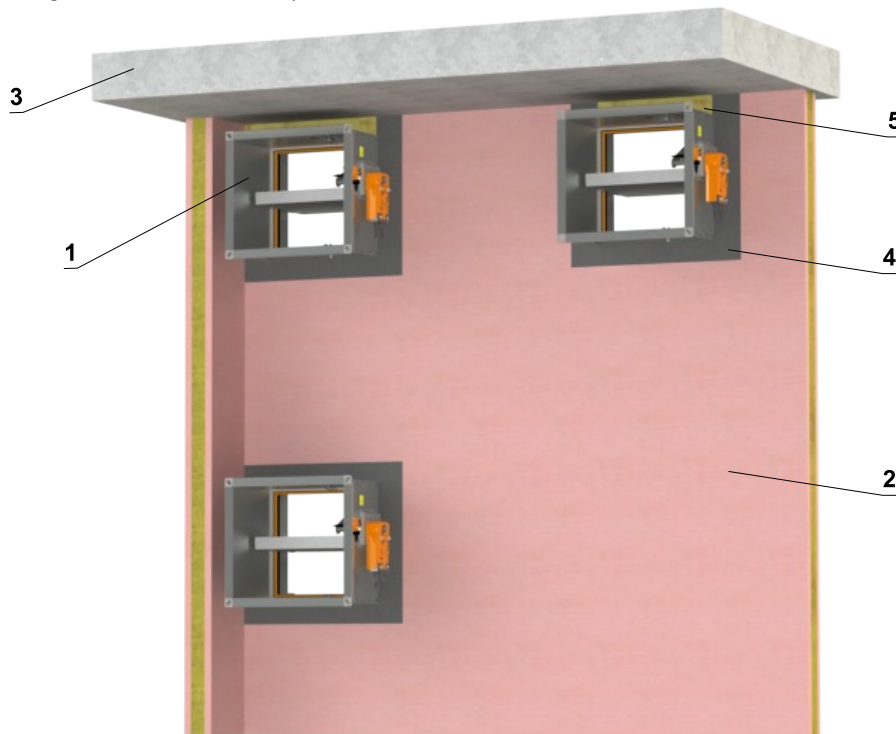
- For connection of following duct → see page 78
- The installation opening is lined with a UW/CW profile.



- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant coating - th. 1 mm (e.g. PROMASTOP-I)
- 5 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 6 Screw 4x50 mm - screws must be fixed in the wall construction, use steel anchors if necessary
- 7 Profile with threaded rod → see pages 74 to 77
- 8 Duct

In gypsum wall construction - installation next to the wall/ceiling - mortar or gypsum + mineral wool EI 90 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78
- Conditions of this installation are also valid for the installation in **Solid ceiling construction**
- Penetration is filled with mortar or gypsum + mineral wool (shape, according to the location of the damper). Fix the mineral wool with glue (e.g. Promat K84 or equivalent) to the construction and damper casing
- The installation opening is lined with a UW/CW profile.



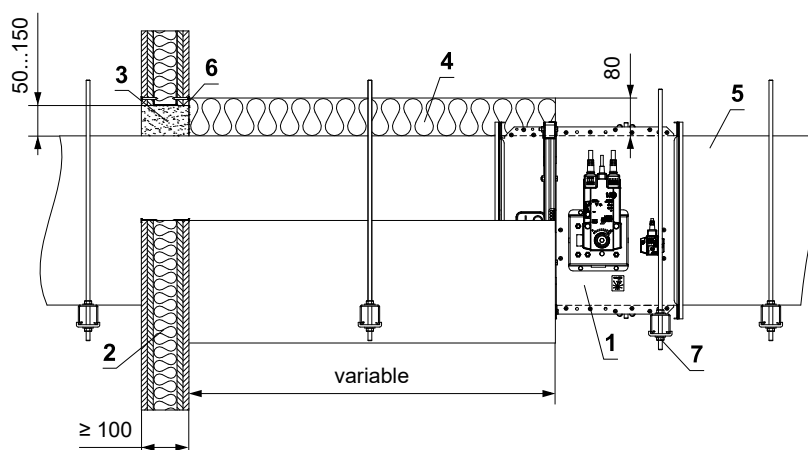
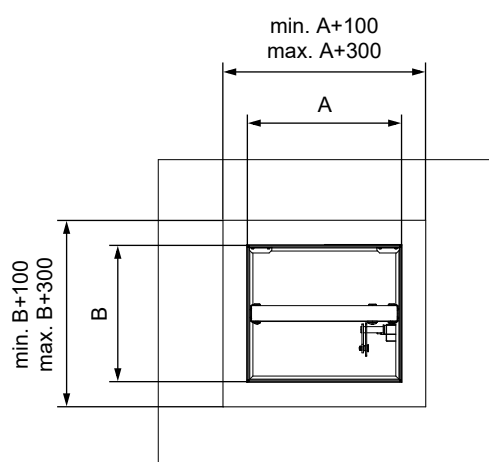
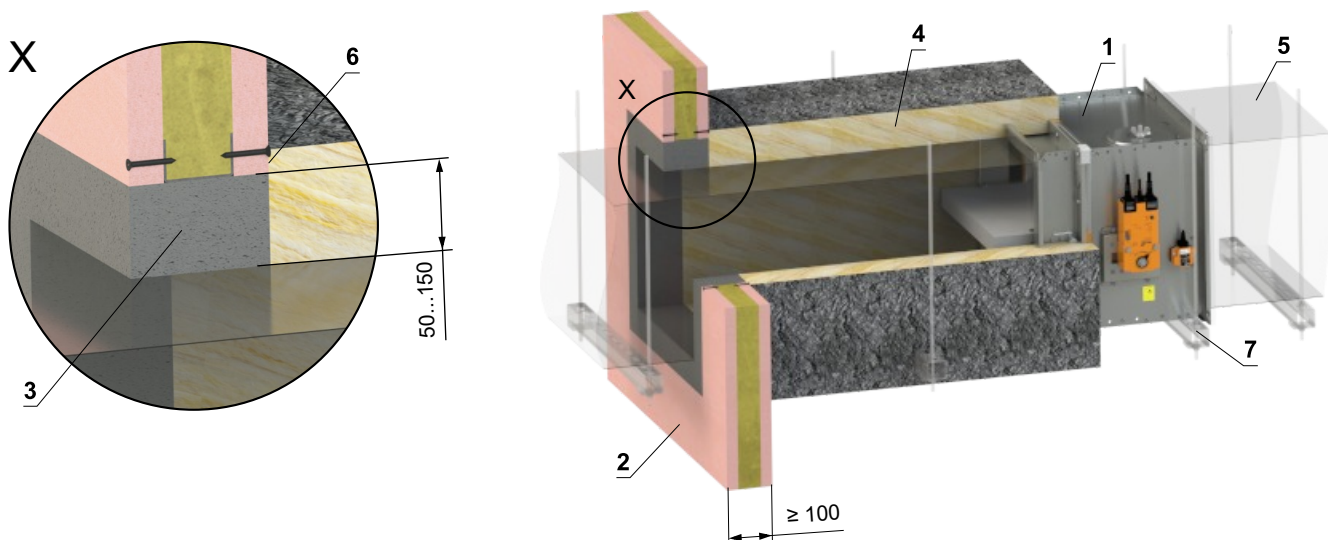
- 1 FDMQ
- 2 Gypsum wall construction
- 3 Solid ceiling construction
- 4 Mortar or gypsum
- 5 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPLOCK HD)
- 6 Duct

Installation outside gypsum wall construction

Outside gypsum wall construction - ISOVER Ultimate Protect - mortar or gypsum

EI 60 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ISOVER manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm
- The installation opening is lined with a UW/CW profile.

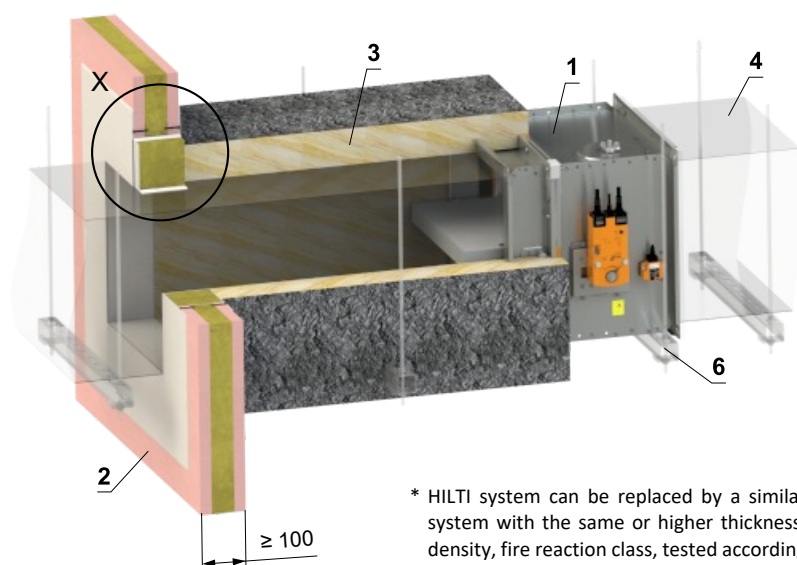
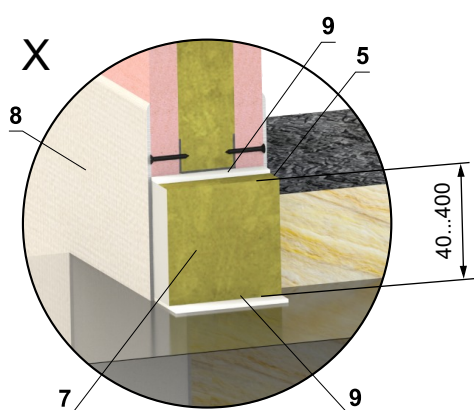


- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Insulation board made of mineral wool, with a surface treatment of aluminum foil, min. thickness 80 mm, min. density 66 kg/m³ (System ISOVER Ultimate Protect Wired Mat 4.0 Alu1)
- 5 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 6 ISOVER Protect BSK glue - apply on the insulation and fix it to the fire separation construction
- 7 Profile with threaded rod → see pages 74 to 77

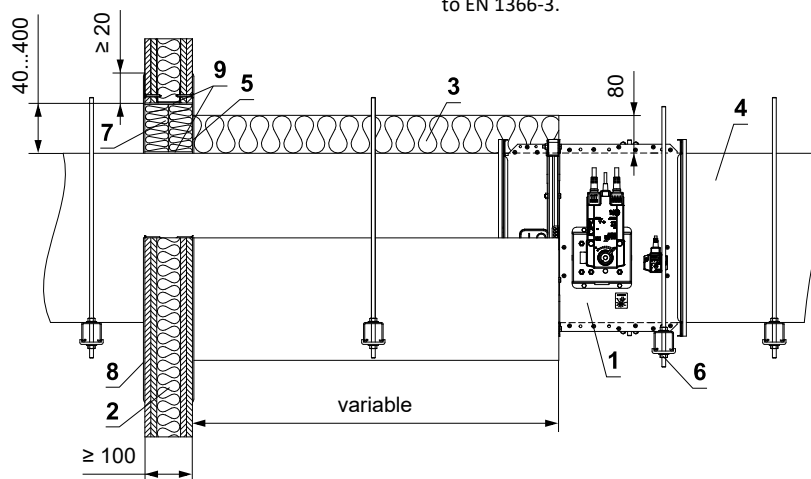
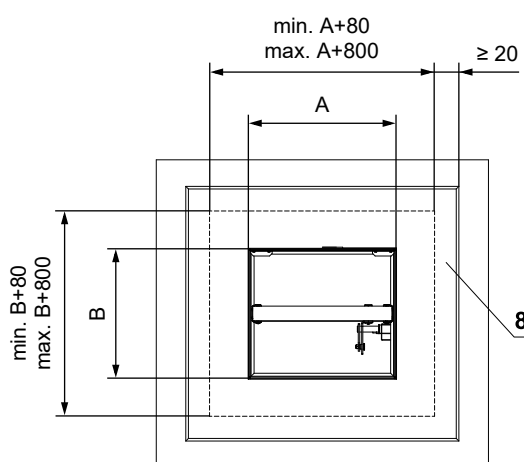
Outside gypsum wall construction - ISOVER Ultimate Protect - Ablative Coated Batt

EI 60 (v_e i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ISOVER manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct insulation, distance between threaded rod and isolation is max. 40 mm
- The installation opening is lined with a UW/CW profile.



* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

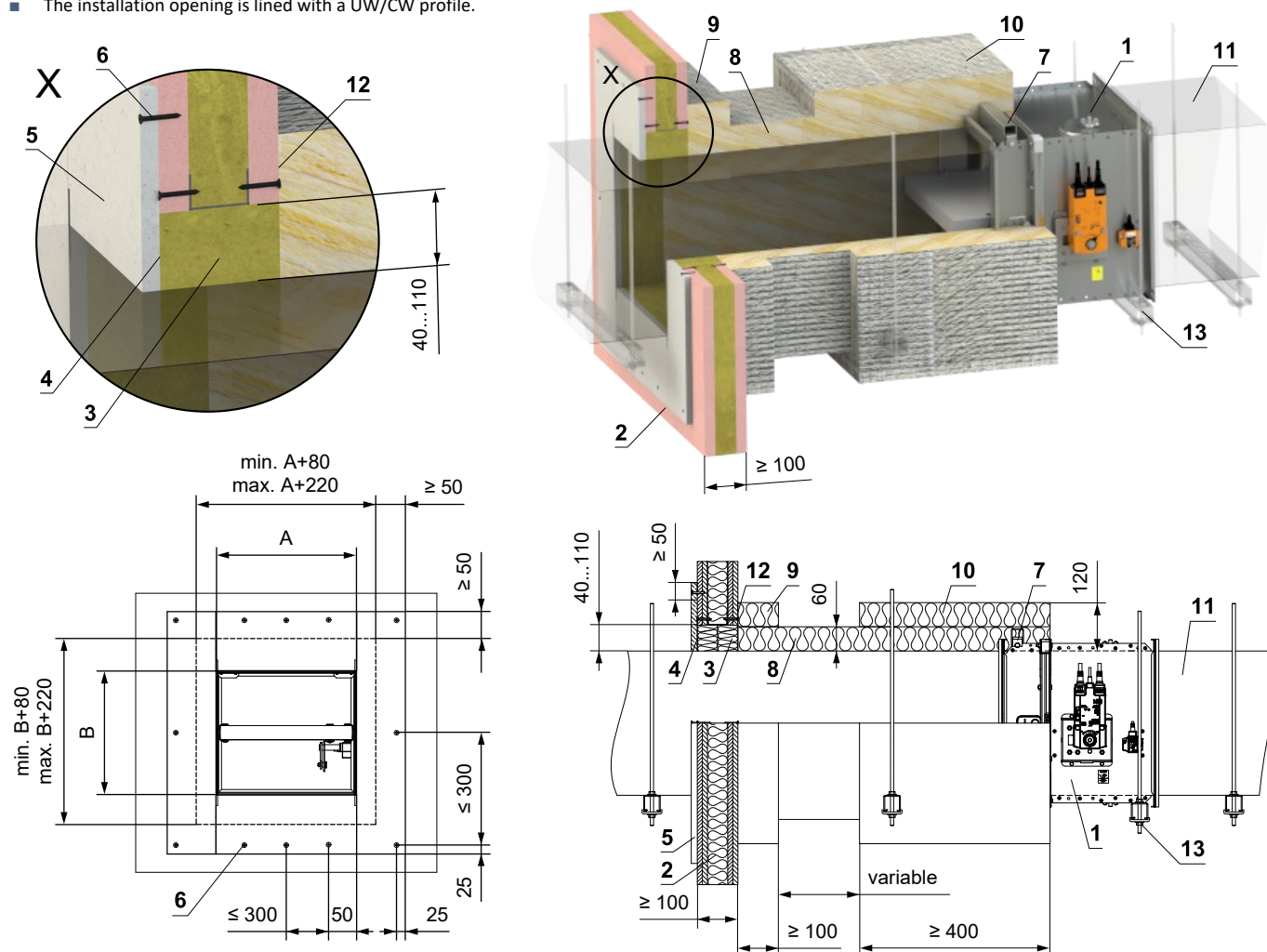


- 1 FDMQ
- 2 Gypsum wall construction
- 3 Insulation board made of mineral wool, with a surface treatment of aluminum foil, min. thickness 80 mm, min. density 66 kg/m³ (System ISOVER Ultimate Protect Wired Mat 4.0 Alu1)
- 4 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 5 ISOVER Protect BSK glue - apply on the insulation and fix it to the fire separation construction
- 6 Profile with threaded rod → see pages 74 to 77
Ablative Coated Batt System HILTI*
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

Outside gypsum wall construction - mineral wool ROCKWOOL - mineral wool with fire-resistant coating and fire-resistant board

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- When installing the insulation, follow the ROCKWOOL manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Duct at the point of penetration must be fixed to the fire separation structure
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm
- If the damper is installed outside the fire separation construction and a damper side A ≥ 800 mm, VRM-Q reinforcement frame must be used → see page 86
- The installation opening is lined with a UW/CW profile.



- 1 FDMQ
- 2 Gypsum wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPLOCK HD)
- 4 Fire-resistant coating - th. 1 mm (e.g. PROMASTOP-I)
- 5 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 6 Screw 4x50 mm - screws must be fixed in the wall construction, use steel anchors if necessary
- 7 VRM-Q → see page 86

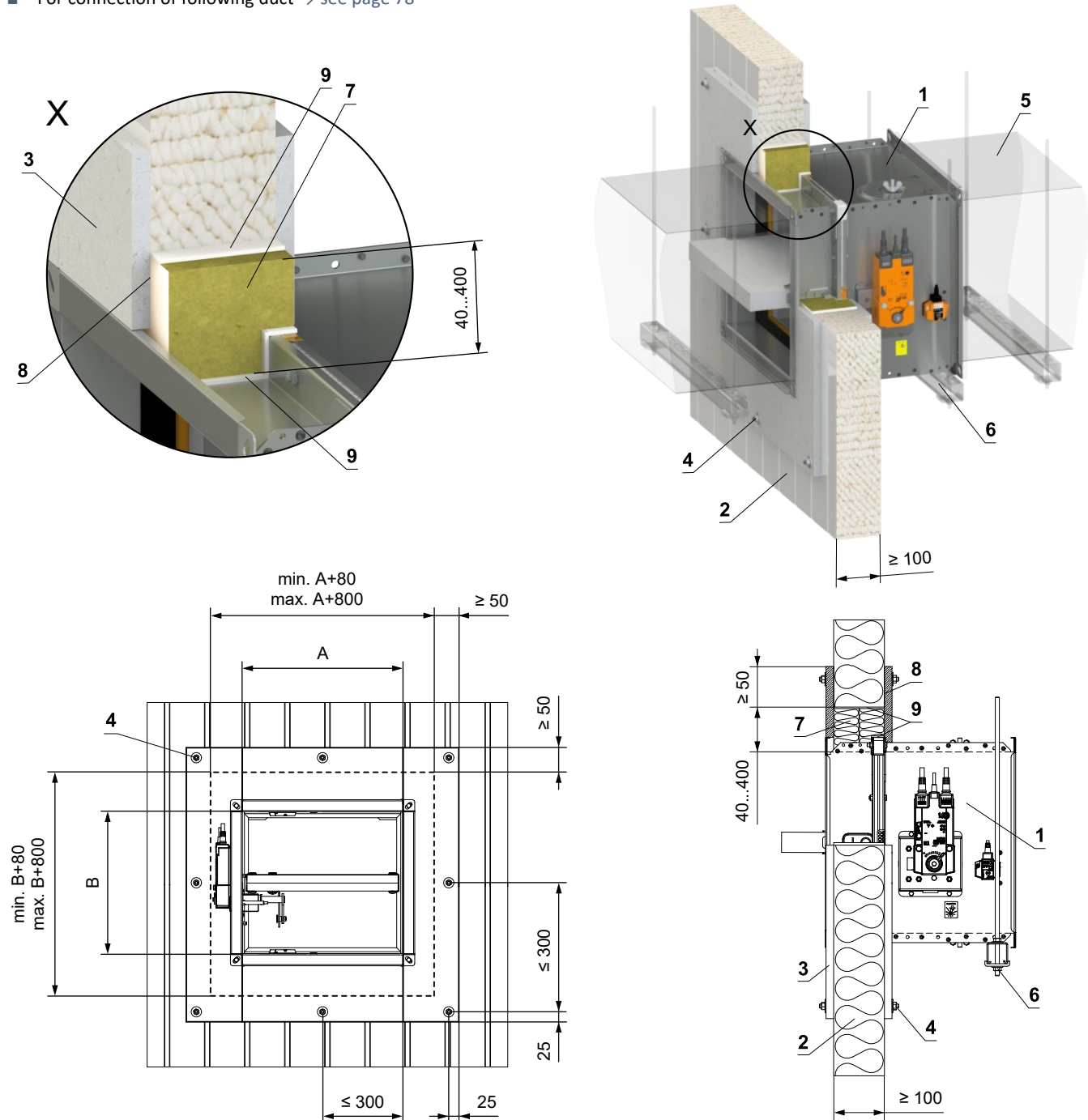
- 8 Insulation board made of mineral wool, with a surface treatment of aluminum foil - th. 60 mm, min. density 300 kg/m³ - (System ROCKWOOL Conlit Ductrock 90)
- 9 Duct penetration insulation collar - th. 60 mm (System ROCKWOOL Conlit Ductrock 90) - glued (pos. 12) and fixed with screws to the wall construction
- 10 Insulation collar of the damper and duct connection - th. 60 mm (System ROCKWOOL Conlit Ductrock 90)
- 11 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 12 ROCKWOOL Firepro glue - apply on the insulation and fix it to the fire separation construction
- 13 Profile with threaded rod → see pages 74 to 77

Installation in sandwich wall construction

In sandwich wall construction - Ablative Coated Batt with fire-resistant boards

EI 90 ($v_e i \leftrightarrow o$) S

■ For connection of following duct → see page 78



* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

- 1 FDMQ
- 2 Sandwich wall construction - min. th. 100 mm (Paroc AST S or RUUKKI SPB W)
- 3 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 4 Fixing connection of boards - threaded rod M8 (length of the threaded rod for 100 mm sandwich construction is approx. 150 mm, 2 pcs large washer M8, 2 pcs nut M8). The boards must be tightly fixed to the sandwich wall construction!
- 5 Duct
- 6 Profile with threaded rod → see pages 74 to 77
- Ablative Coated Batt System HILTI*
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

Shaft walls

Rigips

- Shaft wall is a vertical, non-bearing partition construction meeting the double-sided fire requirements. The shaft wall can be mounted only from one side. No mineral insulation is used in the construction.
- First of all, the shaft wall construction must be laid out. Apart from other vertical constructions, the perimeter sections must be fitted with connection sealing made from A1 or A2 fire reaction materials (for instance floor strips Orsil N/PP). The perimeter sections must be anchored using steel plugs $\varnothing$ 6 mm (for example DN6 or ZHOP) with 500 mm span.
- Sheathing is carried out using two layers of Glasroc F boards Ridurit with 20 mm thickness, the boards are oriented horizontally. First sheathing layer is fixed with TN 212 screws in spacing 200mm to the support construction. The boards are mounted to tight butt joints without need of cementing. The second sheathing layer is screwed to the first sheathing layer using screws Rodurit in square net 250 mm. Reset of joints of the first and second layer of Ridurit sheathing is set to 600 mm vertically and 300 mm horizontally.

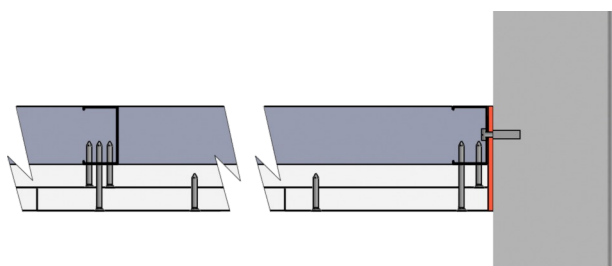
Assembly with support structure

- Vertical intermediate R-CW sections are fixed in 1000 mm layout spacing between R-UW sections and vertical perimeter R-CW sections.

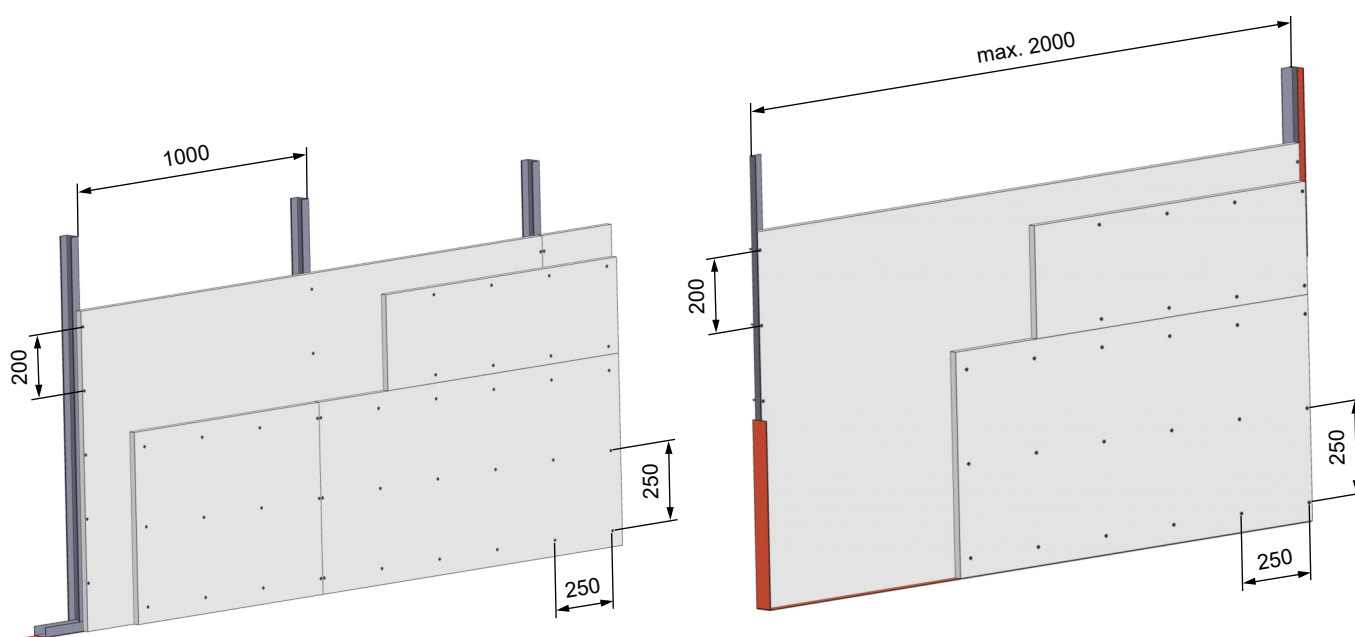
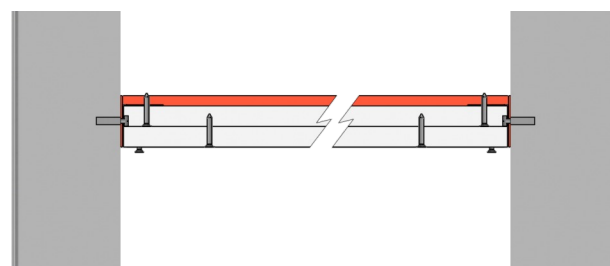
Assembly without support structure

- Maximum width of the shaft wall is 2 metres in this case (board length). Steel squares made from steel galvanized sheet metal 40/20/1 mm are used as perimeter sections, they are anchored to bearing wall using $\varnothing$ 6 mm steel plugs (for example DN6 or ZHOP) with 500 mm spacing.

Assembly with support structure



Assembly without support structure

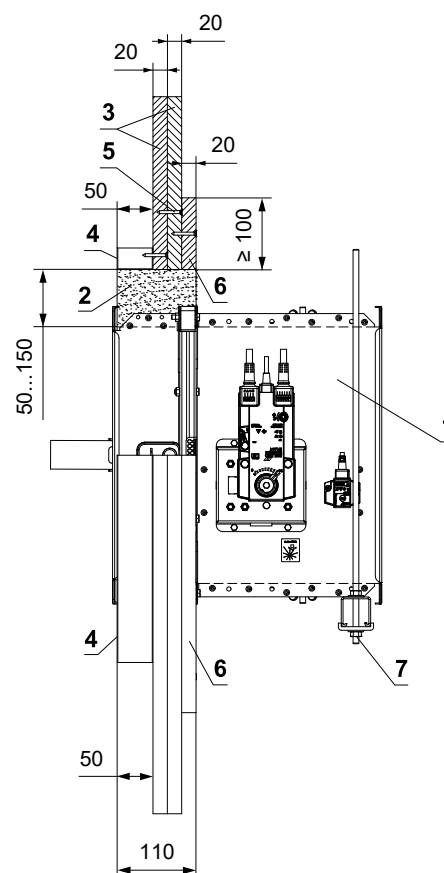
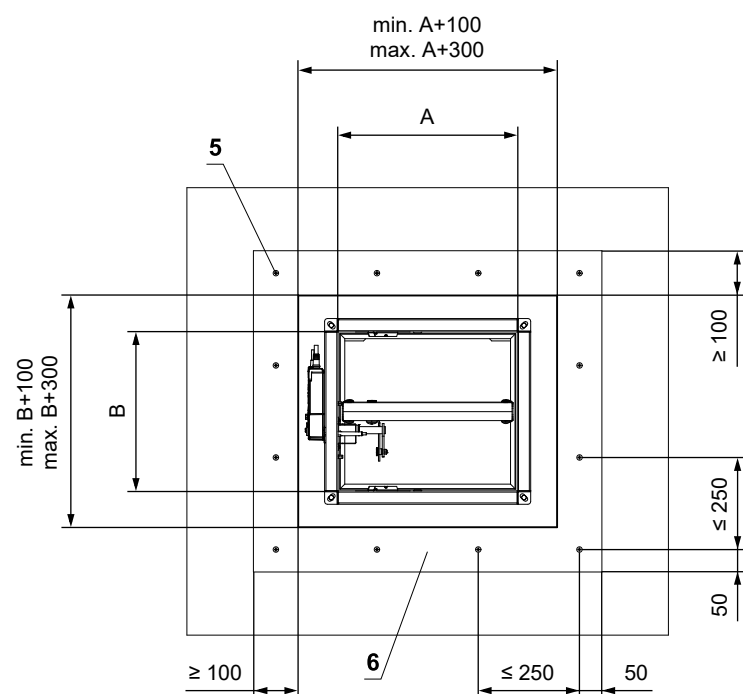
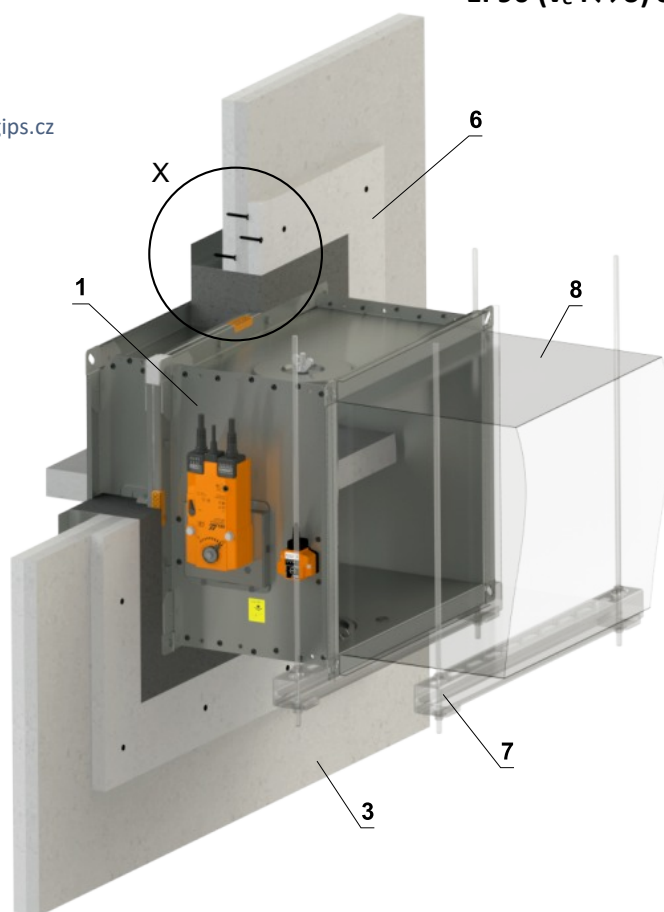
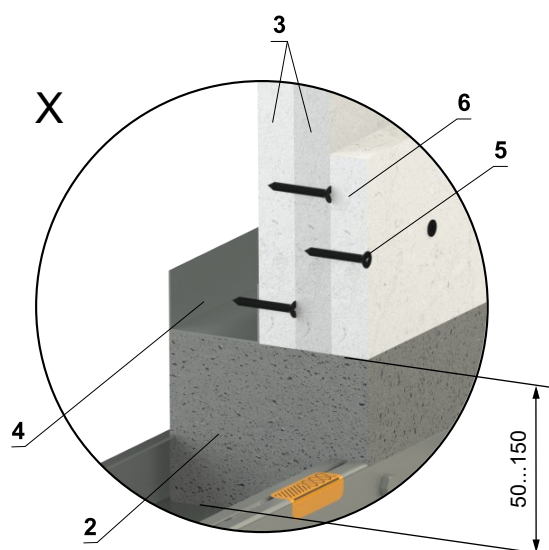


- Rigips solution is shown here as an example. Alternatively it is possible to apply the solution from Knauf or Promat. In such a case follow the instructions of the producer.

In shaft wall Rigips - mortar or gypsum

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Follow shaft wall manufacturer's instructions
- All technical specifications and conditions can be found at www.rigips.cz

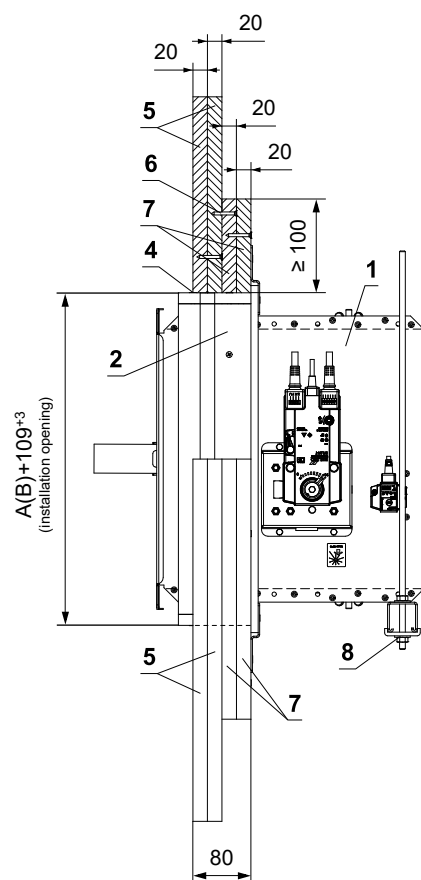
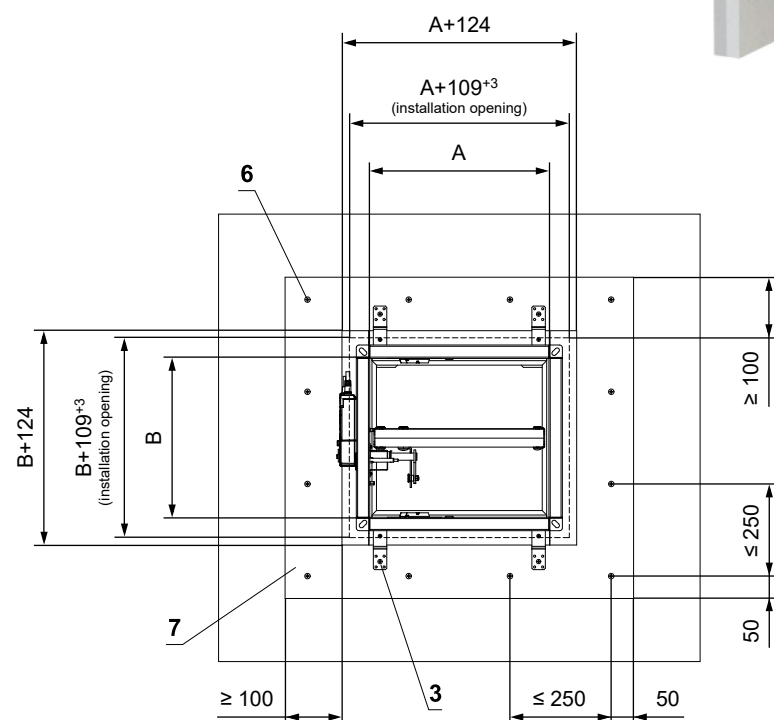
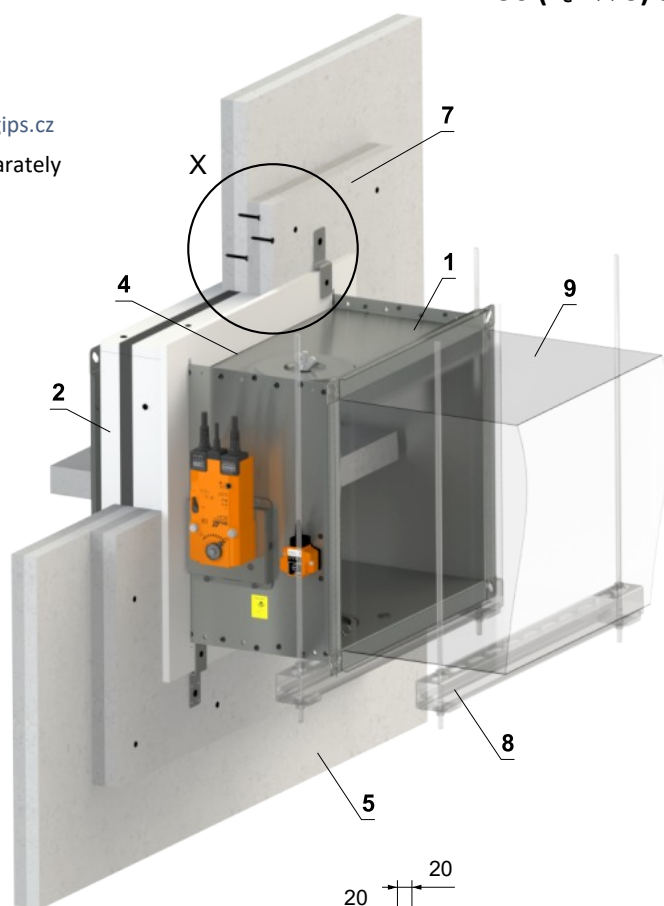
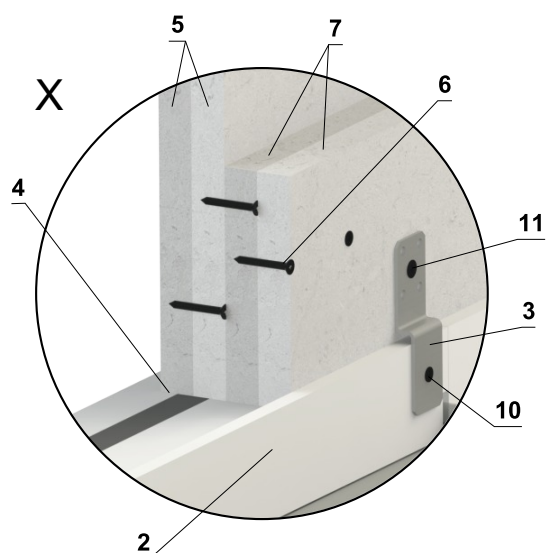


- 1 FDMQ
- 2 Mortar or gypsum
- 3 Fire-resistant board th. 20 mm Rigips Glasroc F Ridurit
- 4 Steel U-profile Rigips R-UW 50 or Rigips R-CW 50
- 5 Screw Rigips Ridurit TX 3,5x35 mm
- 6 Additional fire-resistant board tl. 20 mm Rigips Glasroc F Ridurit
- 7 Profile with threaded rod → see pages 74 to 77
- 8 Duct

In shaft wall Rigips - installation frame E1

EI 90 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78
- Follow shaft wall manufacturer's instructions
- All technical specifications and conditions can be found at www.rigips.cz
- Installation frame can be installed on the damper or delivered separately
- For more E1 frame details → see page 55



- 1 FDMQ
- 2 Installation frame E1
- 3 Bracket (fastening material included in frame delivery)
- 4 Fill the gaps with glue PROMAT K84
- 5 Fire-resistant board th. 20 mm Rigips Glasroc F Ridurit
- 6 Screw Rigips Ridurit TX 3,5x35 mm
- 7 Additional fire-resistant board th. 20 mm Rigips Glasroc F Ridurit
- 8 Profile with threaded rod → see pages 74 to 77
- 9 Duct
- 10 Screw 4x16 mm to attach bracket to the frame
- 11 Screw 5x60 mm to attach bracket to the construction

Number of brackets $X = ZA + ZB$ Number of screws $Y = 2 \times X$

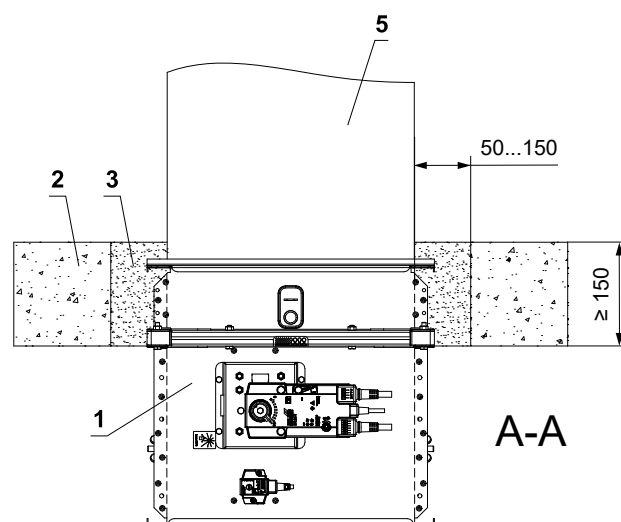
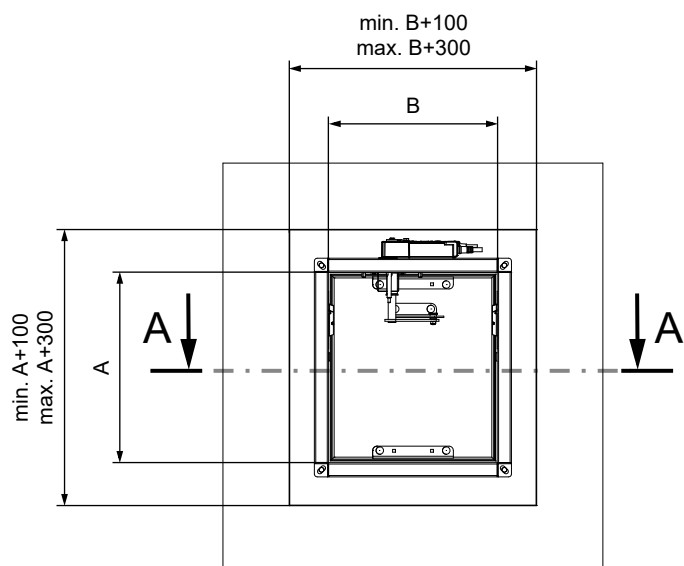
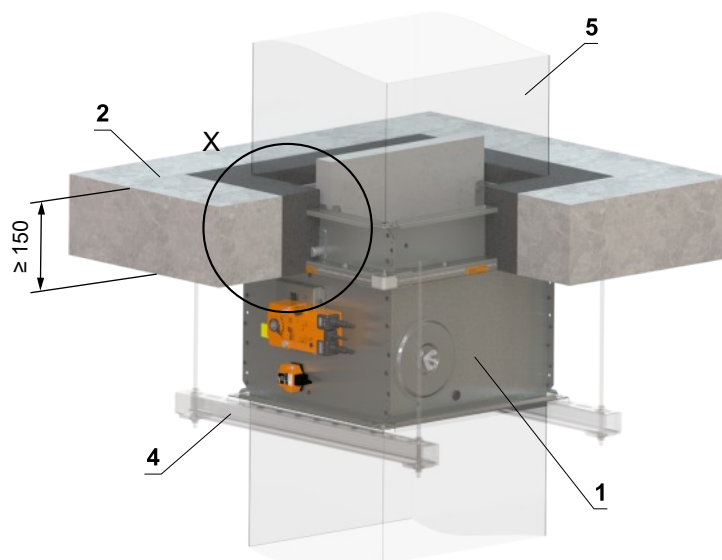
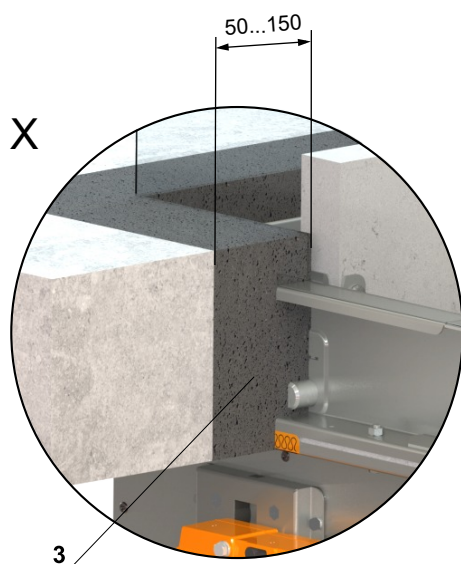
Side A	Number of brackets ZA	Side B	Number of brackets ZB
$A \leq 500$	4	$B \leq 500$	0
$500 < A \leq 1000$	6	$500 < B \leq 800$	4
$1000 < A \leq 1500$	8		

In solid ceiling construction

In solid ceiling construction - mortar or gypsum

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78

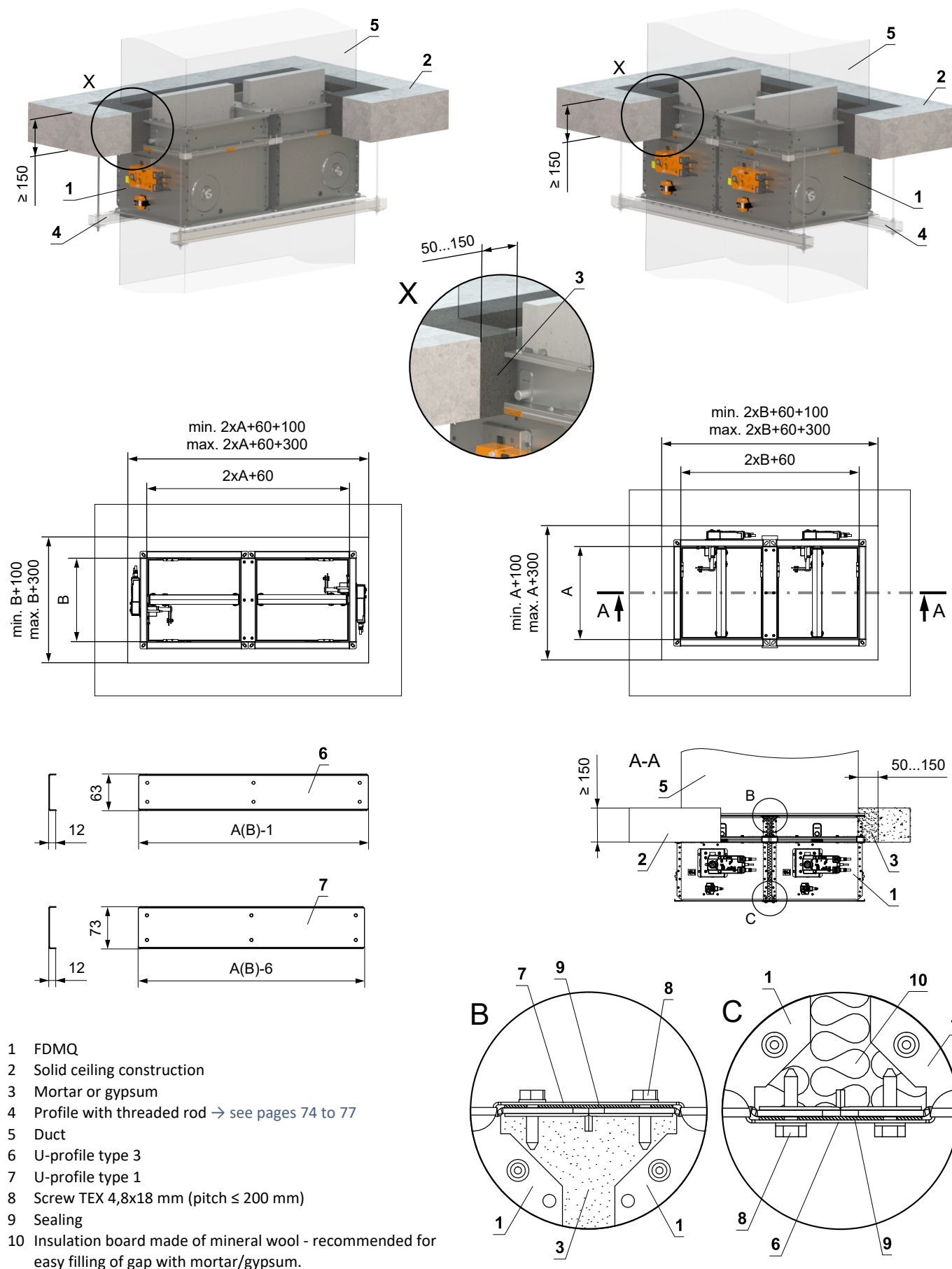


- 1 FDMQ
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct

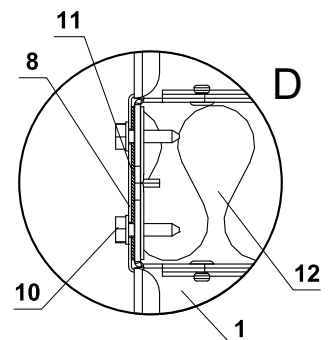
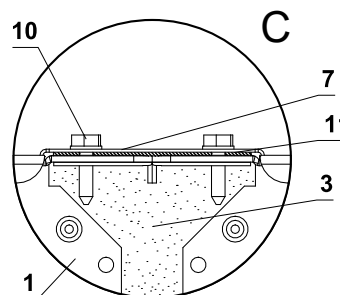
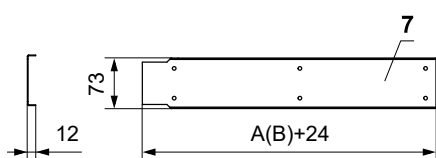
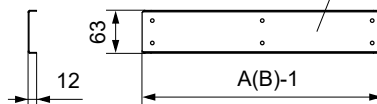
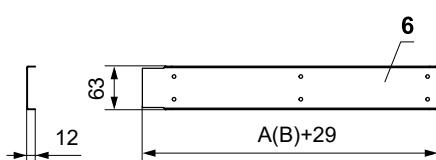
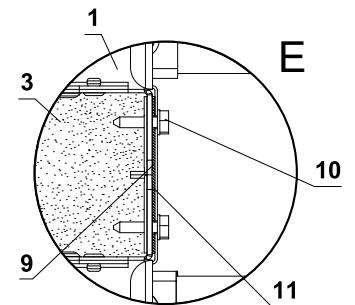
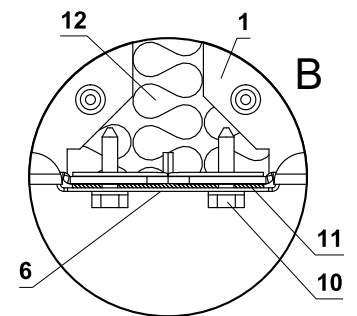
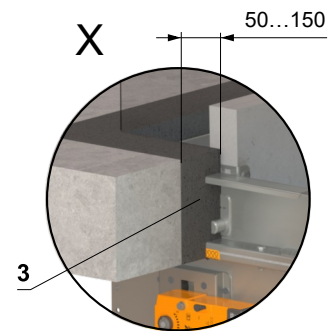
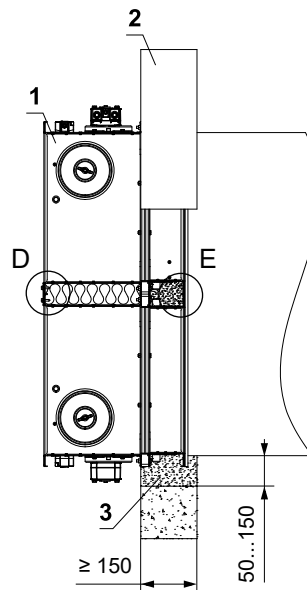
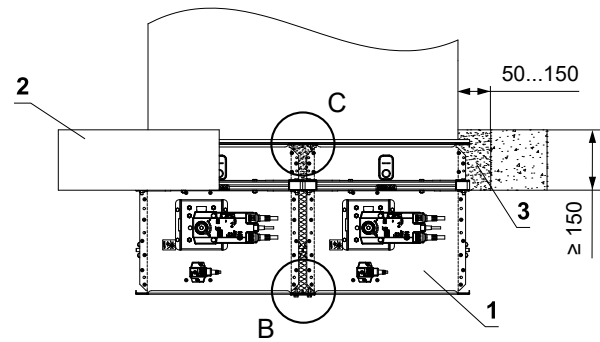
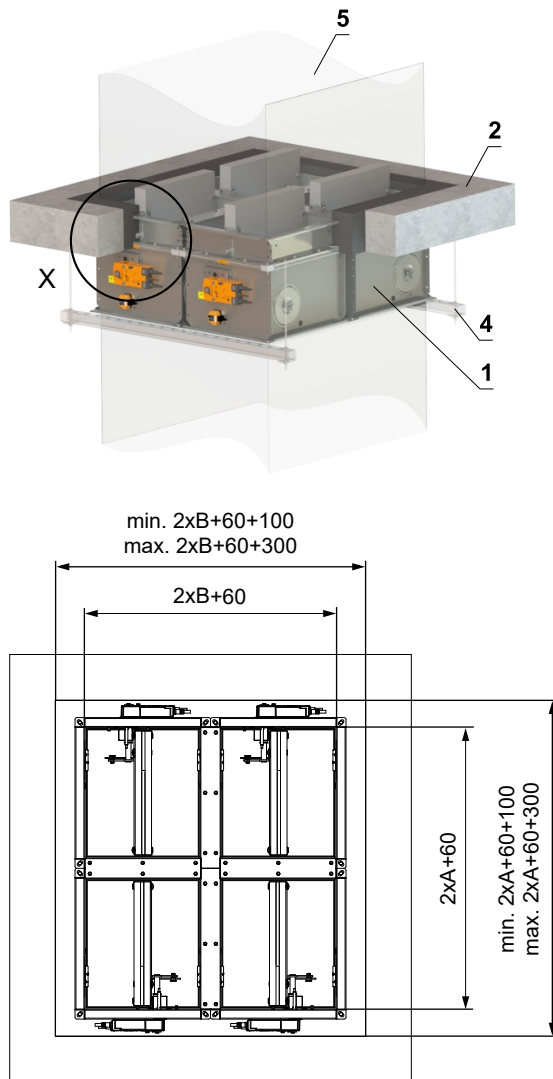
In solid ceiling construction - 2 dampers in battery - mortar or gypsum

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum



In solid ceiling construction - 4 dampers in battery - mortar or gypsum

EI 90 ($h_o \leftrightarrow o$) S

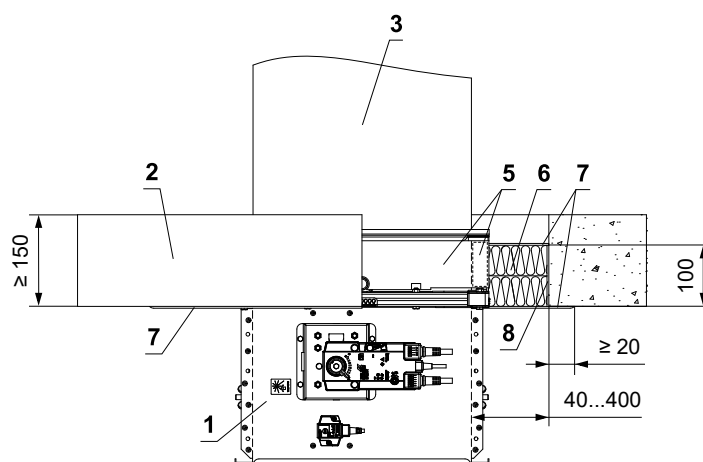
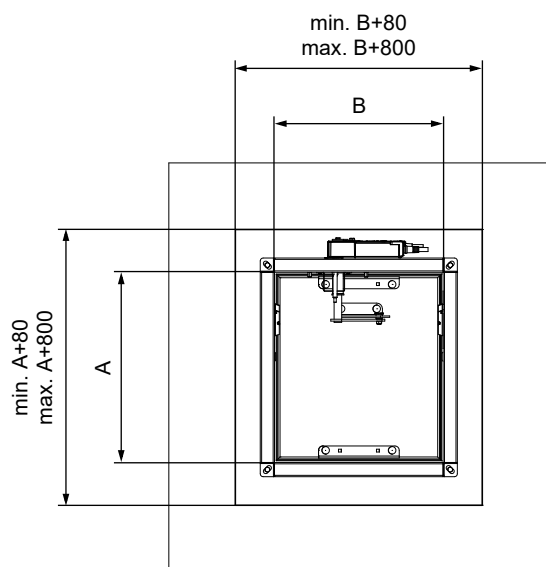
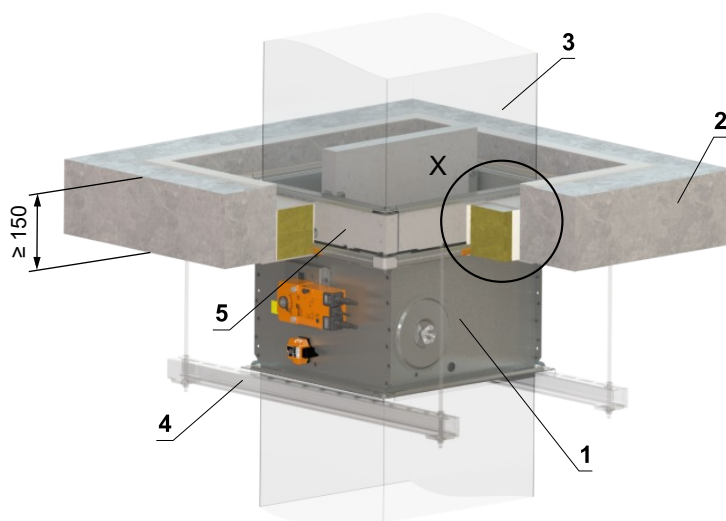
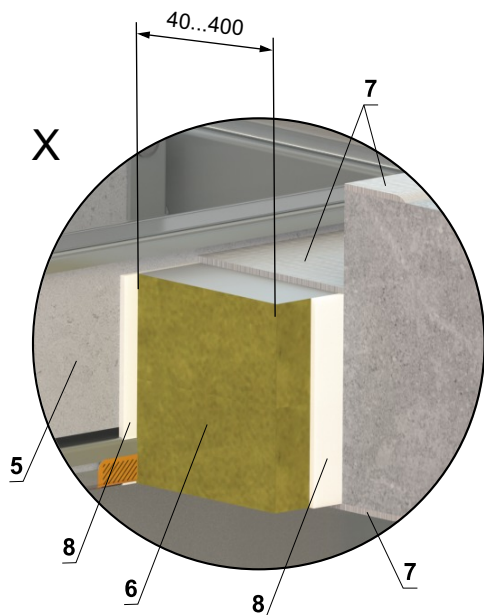
- 1 FDMQ
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Duct
- 6 U-profile type 2
- 7 U-profile type 4
- 8 U-profile type 1
- 9 U-profile type 3
- 10 Screw TEX 4,8x18 mm (pitch ≤ 200 mm)
- 11 Sealing
- 12 Insulation board made of mineral wool - recommended for easy filling of gap with mortar/gypsum.

- For connection of following duct → see page 78
- The gap between the damper and construction is filled with mortar or gypsum

In solid ceiling construction - Ablative Coated Batt

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78



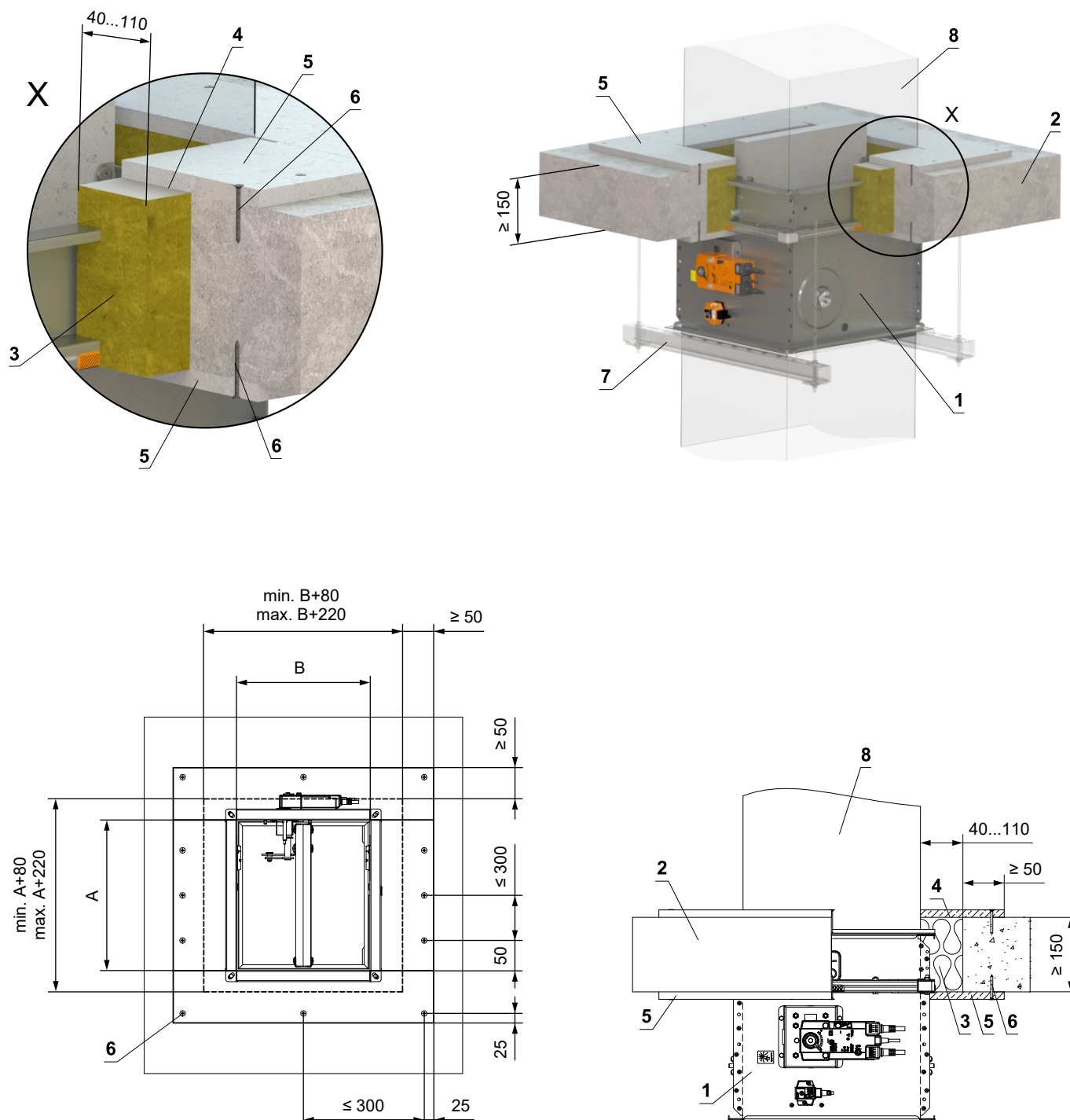
* HILTI system can be replaced by a similar system with the same or higher thickness, density, fire reaction class, tested according to EN 1366-3.

- 1 FDMQ
- 2 Solid ceiling construction
- 3 Duct
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Protective cladding board - min. th. 30 mm, min. density 750 kg/m³ (e.g. PROMATECT-MST) → see page 87
Ablative Coated Batt System HILTI*
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing

In solid ceiling construction - mineral wool with fire-resistant coating and fire-resistance boards

EI 90 ($h_o \leftrightarrow o$) S

■ For connection of following duct → see page 78



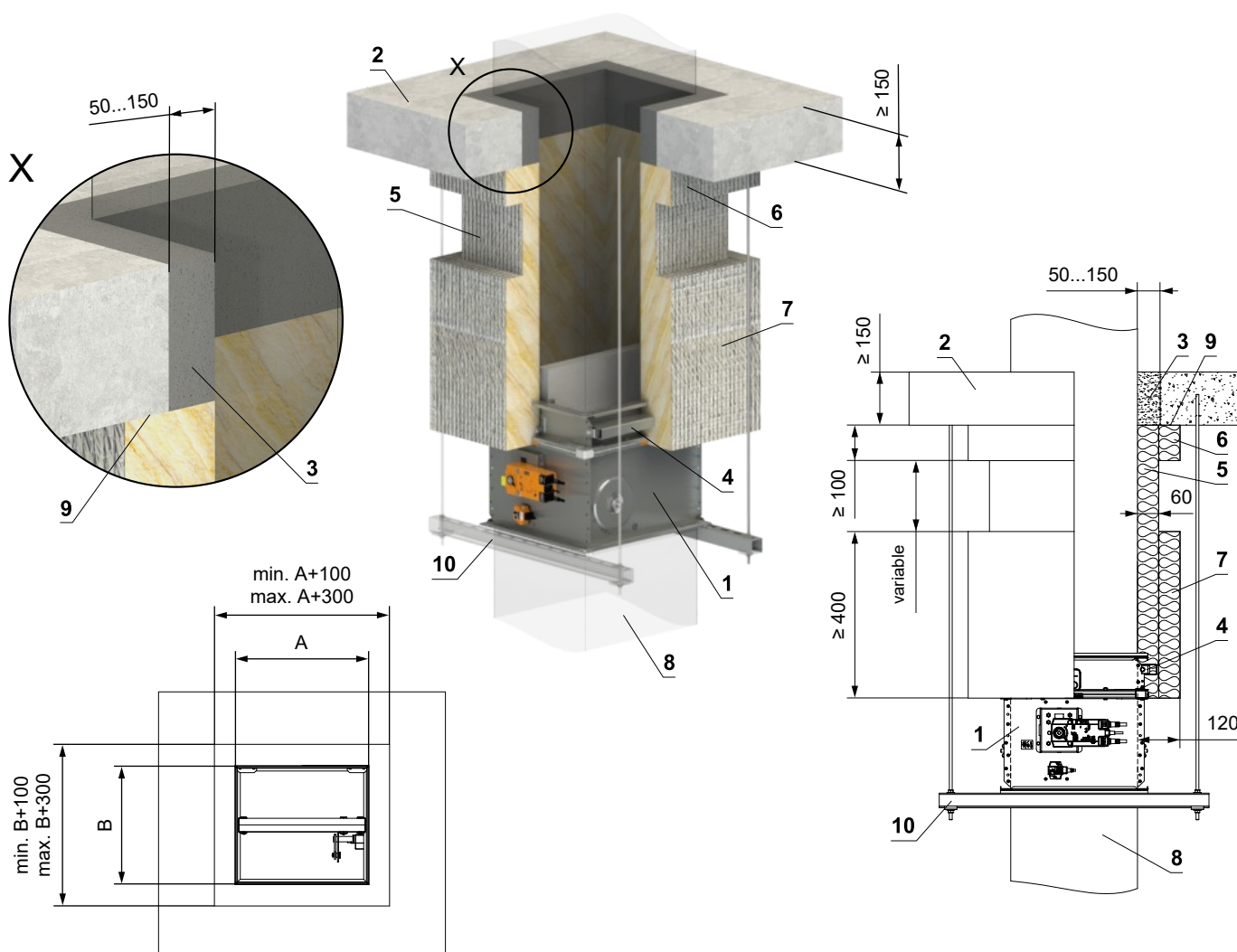
- 1 FDMQ
- 2 Solid ceiling construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant coating - th. 1 mm (e.g. PROMASTOP-I)
- 5 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 6 Screw 4x50 mm - screws must be fixed in the wall construction, use steel anchors if necessary
- 7 Profile with threaded rod → see pages 74 to 77
- 8 Duct

Outside solid ceiling construction

Outside solid wall construction - mineral wool ROCKWOOL - mineral wool with fire-resistant coating and fire-resistant board

El 90 ($h_o \leftrightarrow o$) S

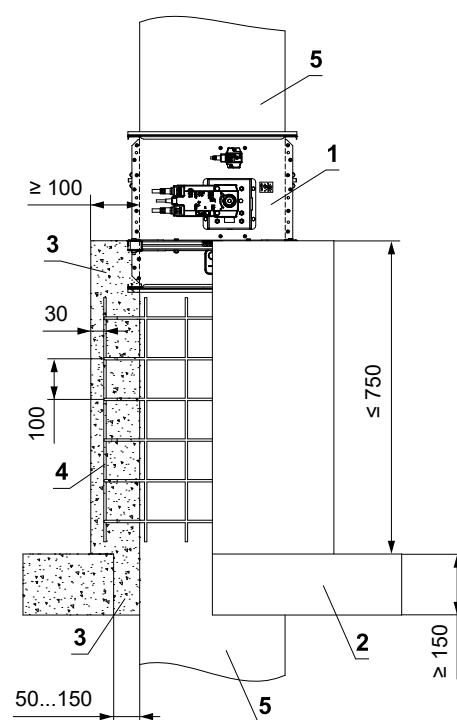
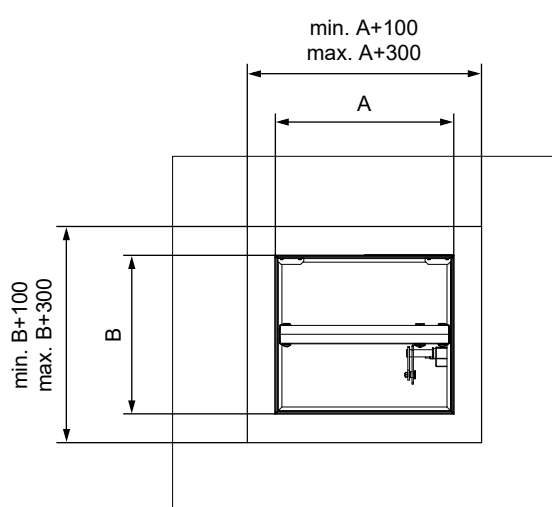
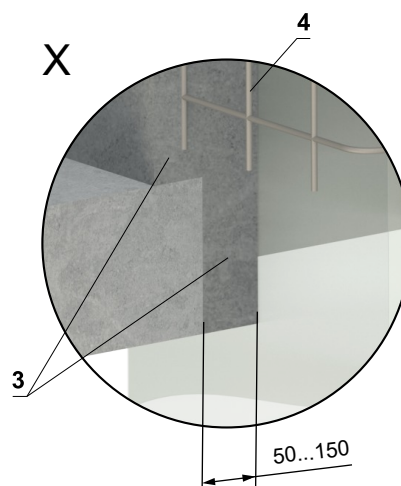
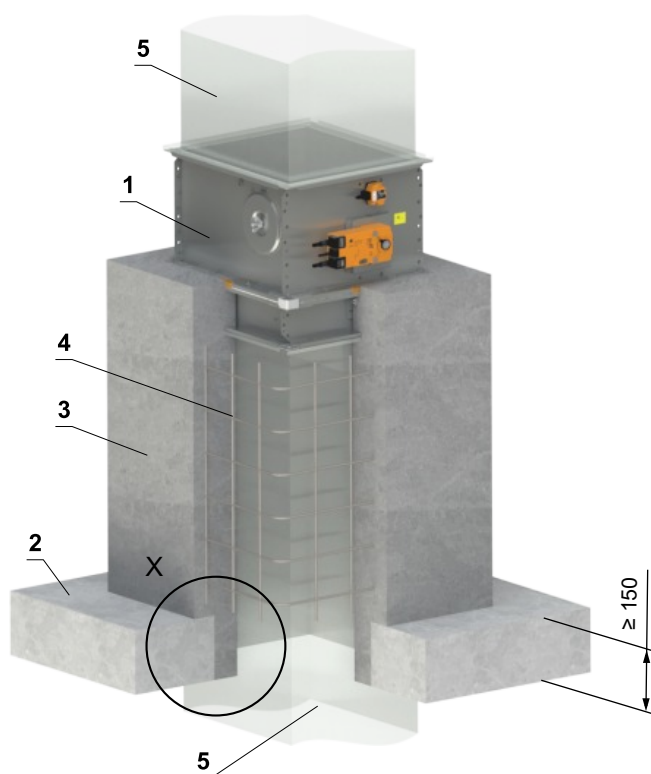
- For connection of following duct → see page 78
- Minimum and maximum distance between the ceiling and fire damper is unlimited
- When installing the insulation, follow the ROCKWOOL manufacturer's instructions
- The damper and the duct must be suspended separately
- The duct must be suspended on both sides of damper acc. to national rules
- Duct between fire damper and fire separating construction must be suspended by using threaded rods and mounting profiles, or another mounting system acc. to national standards
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Duct at the point of penetration must be fixed to the fire separation structure
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- If the threaded rod is located inside the duct insulation, distance between threaded rod and duct is max 30 mm
- If the threaded rod is located outside the duct isolation, distance between threaded rod and isolation is max. 40 mm
- If the damper is installed outside the fire separation construction and a damper side A ≥ 800 mm, VRM-Q reinforcement frame must be used → see page 86



- | | |
|---|--|
| 1 FDMQ | 7 Insulation collar of the damper and duct connection - th. 60 mm (System ROCKWOOL Conlit Ductrock 90) |
| 2 Solid ceiling construction | 8 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm |
| 3 Mortar or gypsum | 9 ROCKWOOL Firepro glue - apply on the insulation and fix it to the fire separation construction |
| 4 VRM-Q → see page 86 | 10 Profile with threaded rod → see pages 74 to 77 |
| 5 Insulation board made of mineral wool, with a surface treatment of aluminum foil - th. 60 mm, min. density 300 kg/m³ - (System ROCKWOOL Conlit Ductrock 90) | |
| 6 Duct penetration insulation collar - th. 60 mm (System ROCKWOOL Conlit Ductrock 90) - glued (pos. 12) and fixed with screws to the wall construction | |

Outside solid ceiling construction - concreting**EI 90 (h_o i↔o) S**

- For connection of following duct → see page 78
- The duct must be suspended or supported on both sides of the damper acc. to national rules
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers



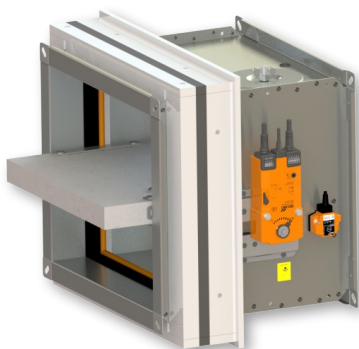
- 1 FDMQ
- 2 Solid ceiling construction
- 3 Concrete B20
- 4 Rebar - steel rod Ø 6 mm, mesh hole 100 mm
- 5 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm

Installation frames

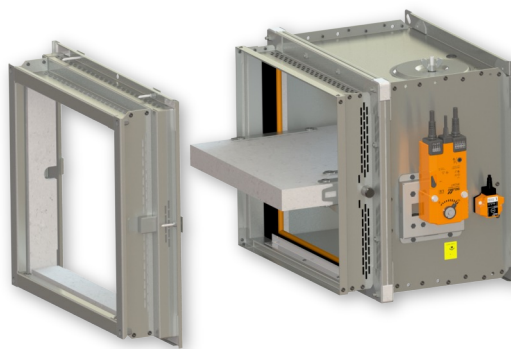
List of installation frames and installation options

Installation frame	Wall thickness (mm)								
	Solid wall construction			Gypsum wall construction			Solid ceiling construction		
	In construction	Outside construction	On construction	In construction	Outside construction	On construction	In construction	Outside construction	On construction
E1	≥ 100	–	–	≥ 100	–	–	≥ 150	–	–
E2	≥ 100	–	–	–	–	–	≥ 150	–	–
E3	–	–	–	≥ 100	–	–	–	–	–
E4	–	–	≥ 100	–	–	≥ 100	–	≥ 150	≥ 150
E5	–	–	–	≥ 100	–	–	–	–	–
E6	–	≥ 100	–	–	–	–	–	≥ 150	–

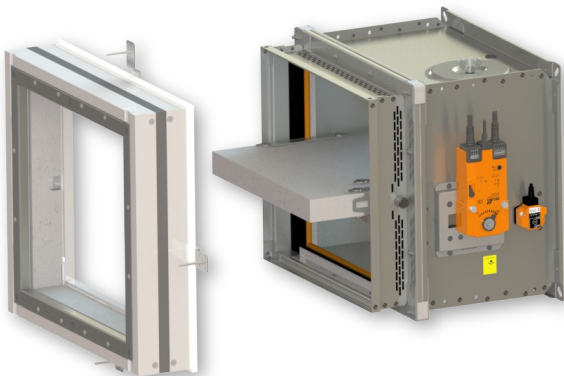
Installation frame E1



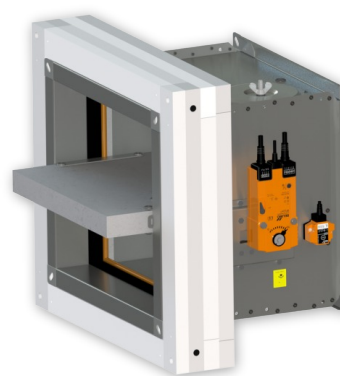
Installation frame E2



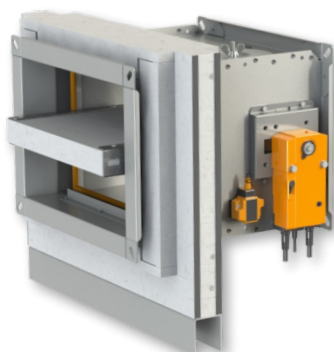
Installation frame E3



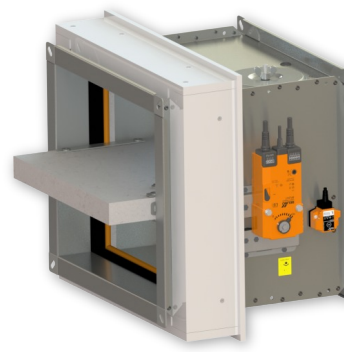
Installation frame E4



Installation frame E5



Installation frame E6

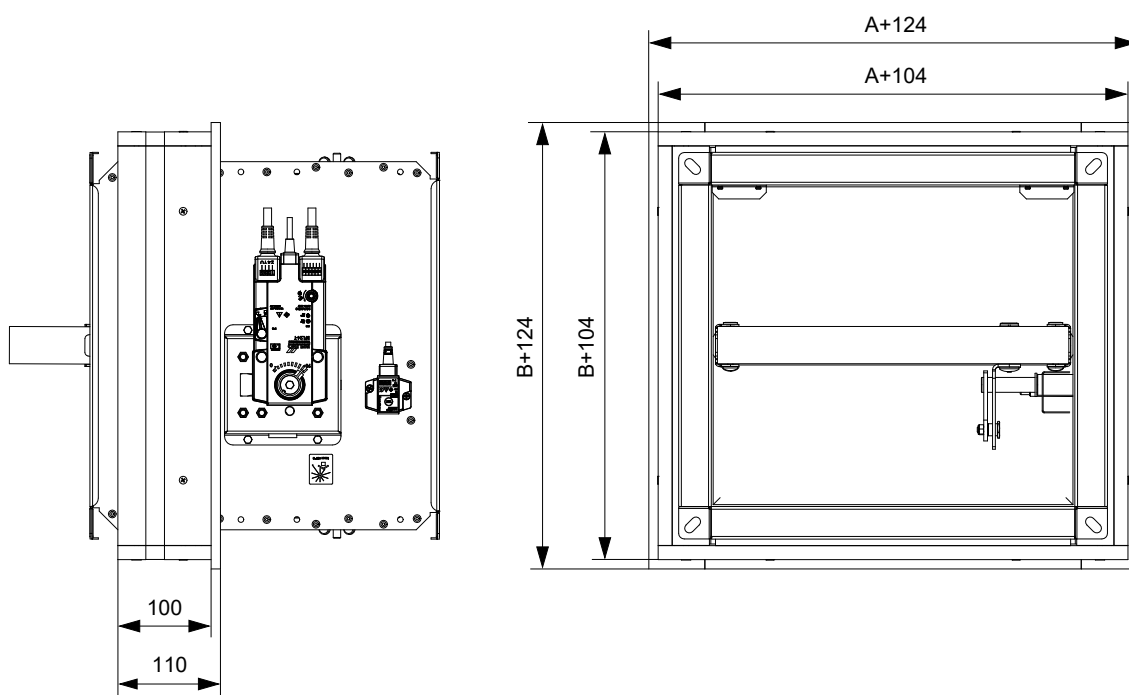
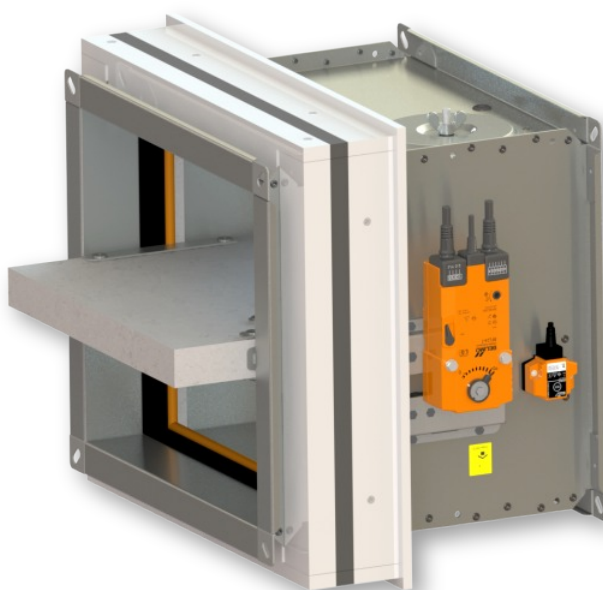


- Installation frame can be installed on the damper or delivered separately

Installation frame E1

- Installation frame E1 is designed for installation without additional sealing of the penetration into:
 - Solid wall construction
 - Gypsum wall construction
 - Solid ceiling construction
- Installation frame is equipped with an intumescent sealing on the inside and outside. This sealing fills the gap between the damper casing and frame and between the frame and construction in the event of a fire
- **Solid wall/gypsum wall th. 100 mm or solid ceiling th. 150 mm**
- Material:
 - Installation frame - cement-lime boards
 - Fasteners - galvanized steel

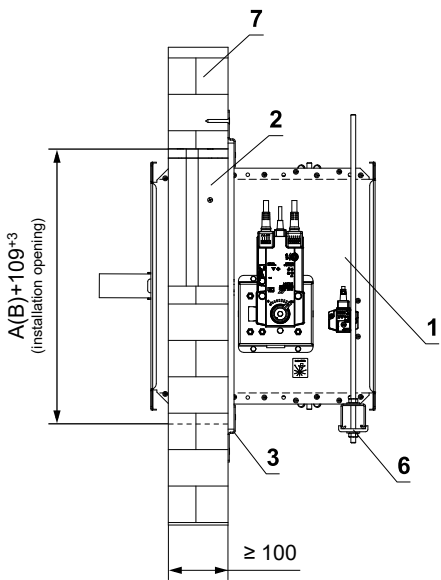
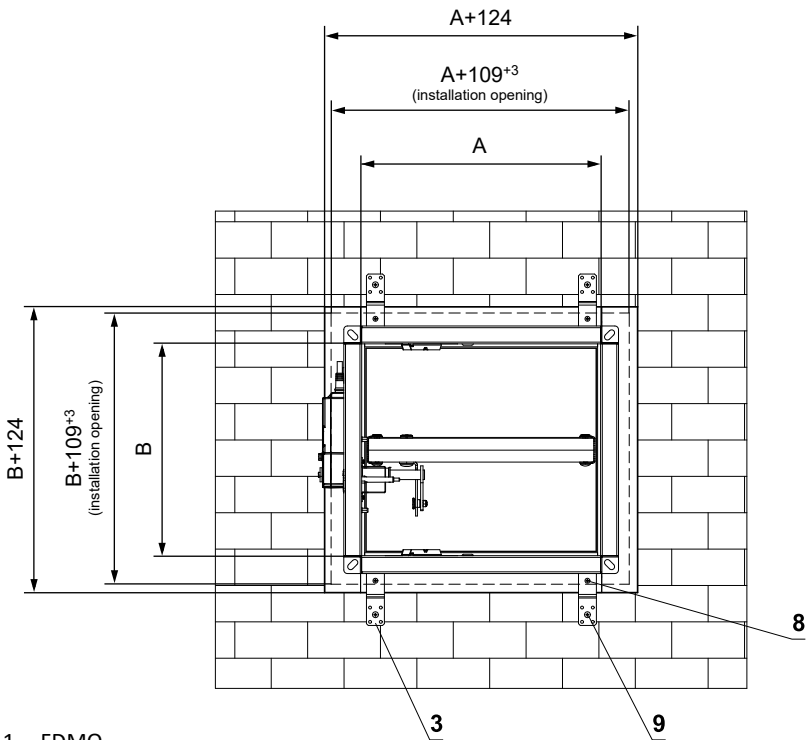
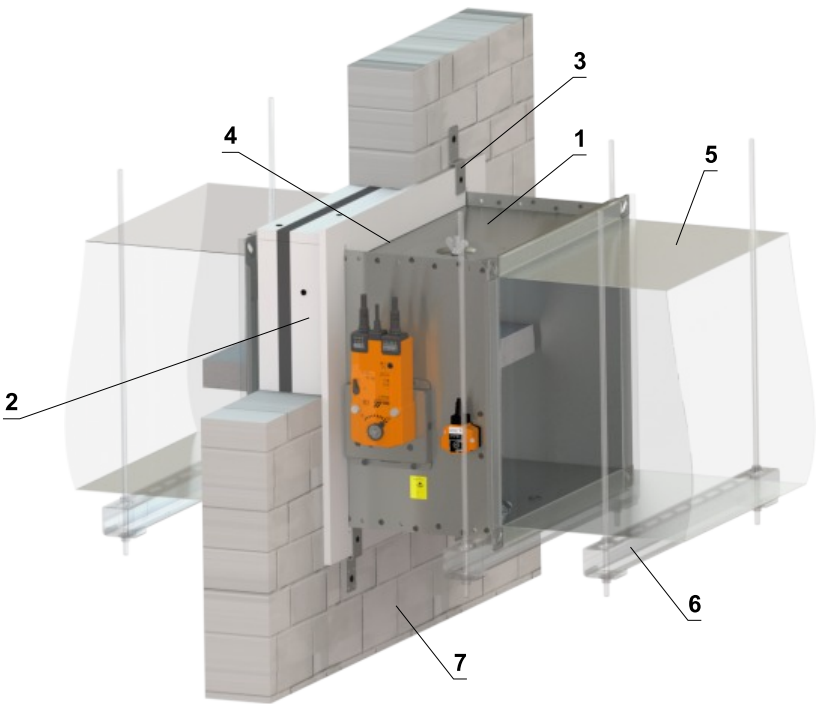
Installation frame E1



In solid wall construction - installation frame E1

EI 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately



- 1 FDMQ
- 2 Installation frame
- 3 Bracket (fastening material included in frame delivery)
- 4 Fill the gaps with glue PROMAT K84
- 5 Duct
- 6 Profile with threaded rod → see pages 74 to 77
- 7 Solid wall construction
- 8 Screw 4x16 mm to attach bracket to the frame
- 9 Screw 5x60 mm to attach bracket to the construction

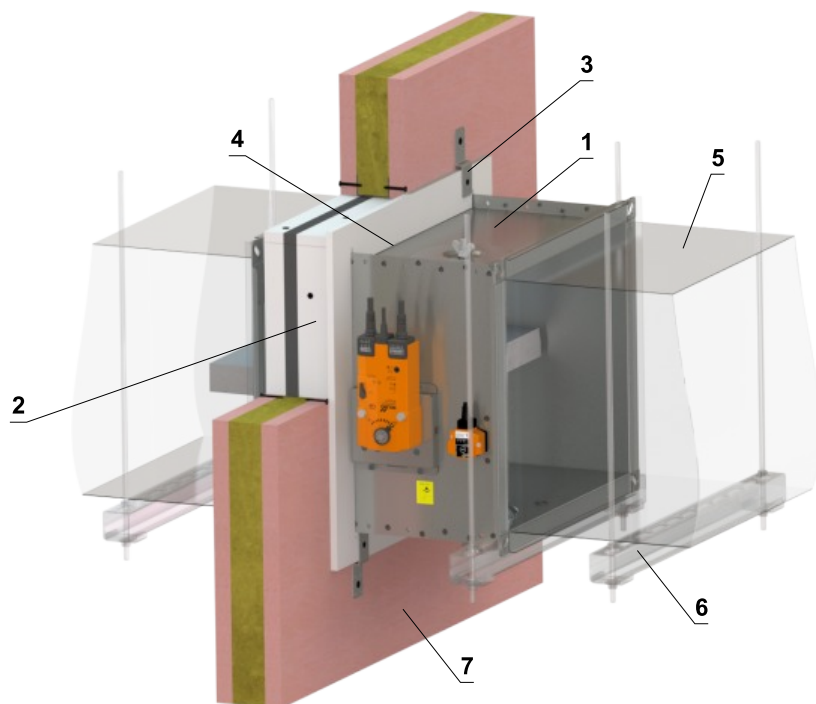
Number of brackets $X = ZA + ZB$ Number of screws $Y = 2 \times X$

Side A	Number of brackets ZA	Side B	Number of brackets ZB
$A \leq 500$	4	$B \leq 500$	0
$500 < A \leq 1000$	6	$500 < B \leq 800$	4
$1000 < A \leq 1500$	8		

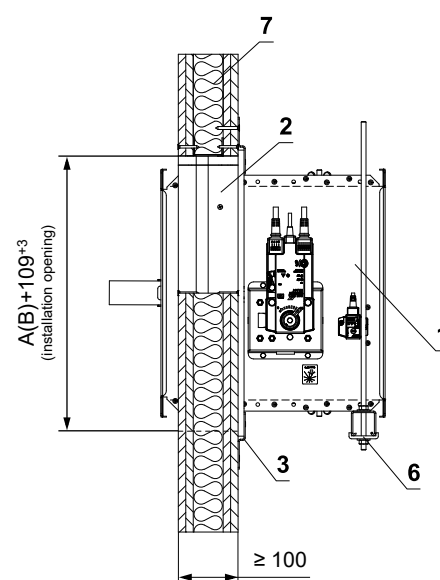
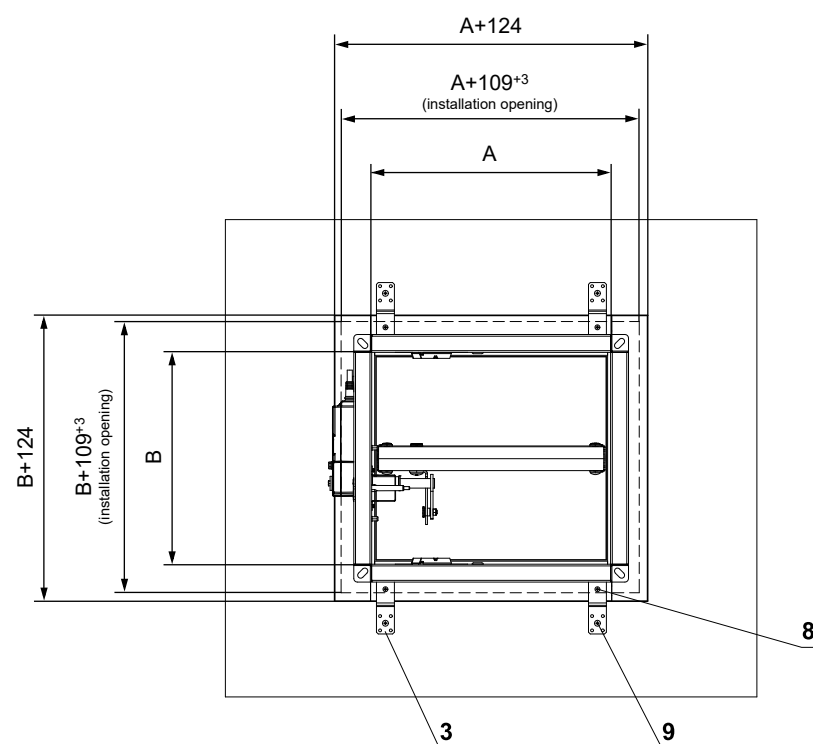
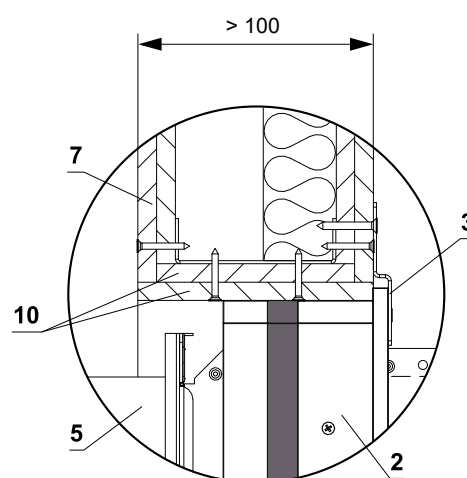
Gypsum wall construction - installation frame E1

EI 90 ($v_e i \leftrightarrow o$) S

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately
- The installation opening is lined with a UW/CW profile.



Detail of the wall > 100 mm



- 1 FDMQ
- 2 Installation frame
- 3 Bracket (fastening material included in frame delivery)
- 4 Fill the gaps with glue PROMAT K84
- 5 Duct
- 6 Profile with threaded rod → see pages 74 to 77
- 7 Gypsum wall construction
- 8 Screw 4x16 mm to attach bracket to the frame
- 9 Screw 5x60 mm to attach bracket to the construction
- 10 Additional boards made from plasterboard

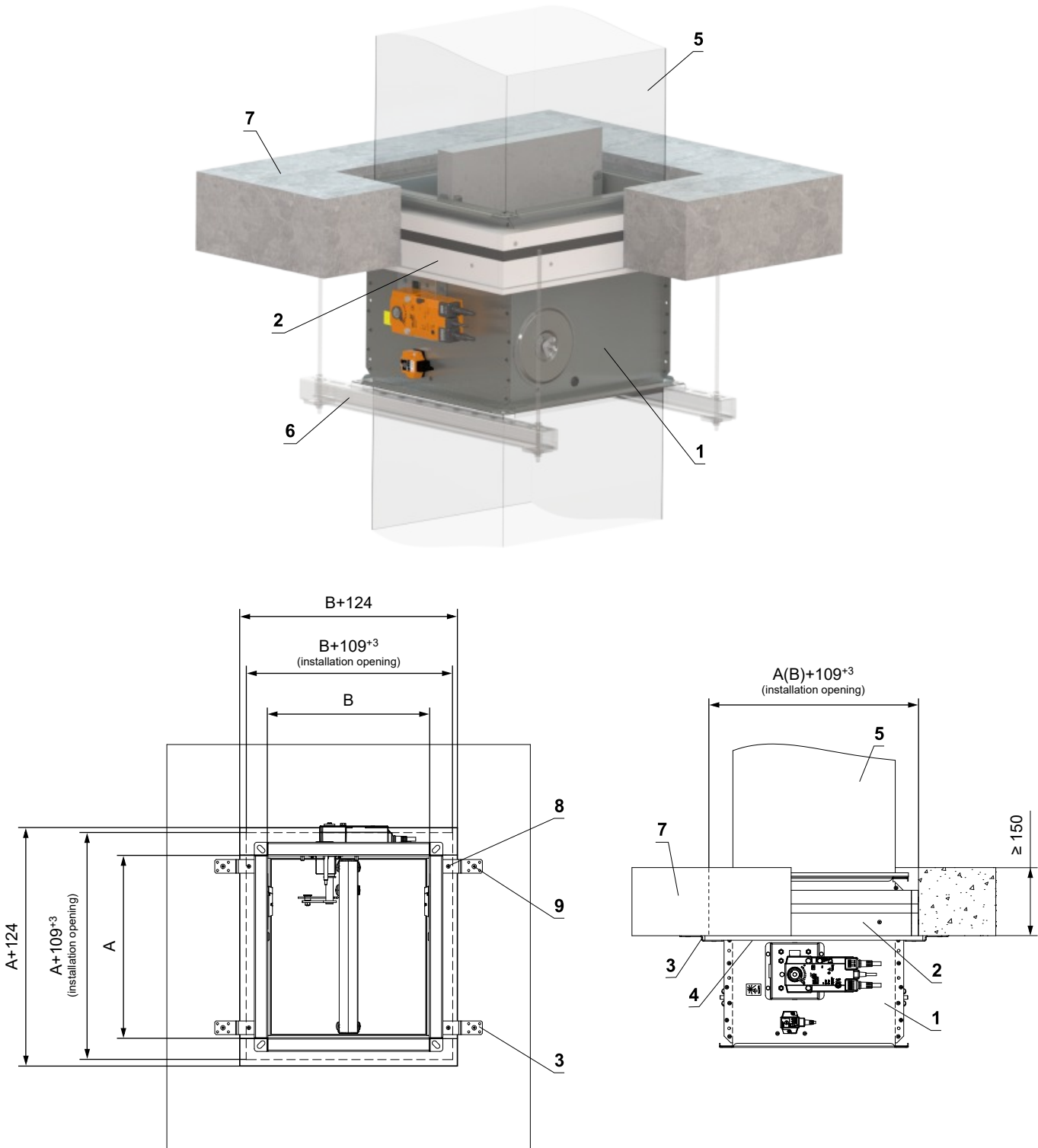
Number of brackets $X = ZA + ZB$ Number of screws $Y = 2 \times X$

Side A	Number of brackets ZA	Side B	Number of brackets ZB
$A \leq 500$	4	$B \leq 500$	0
$500 < A \leq 1000$	6	$500 < B \leq 800$	4
$1000 < A \leq 1500$	8		

Solid ceiling construction - installation frame E1

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately



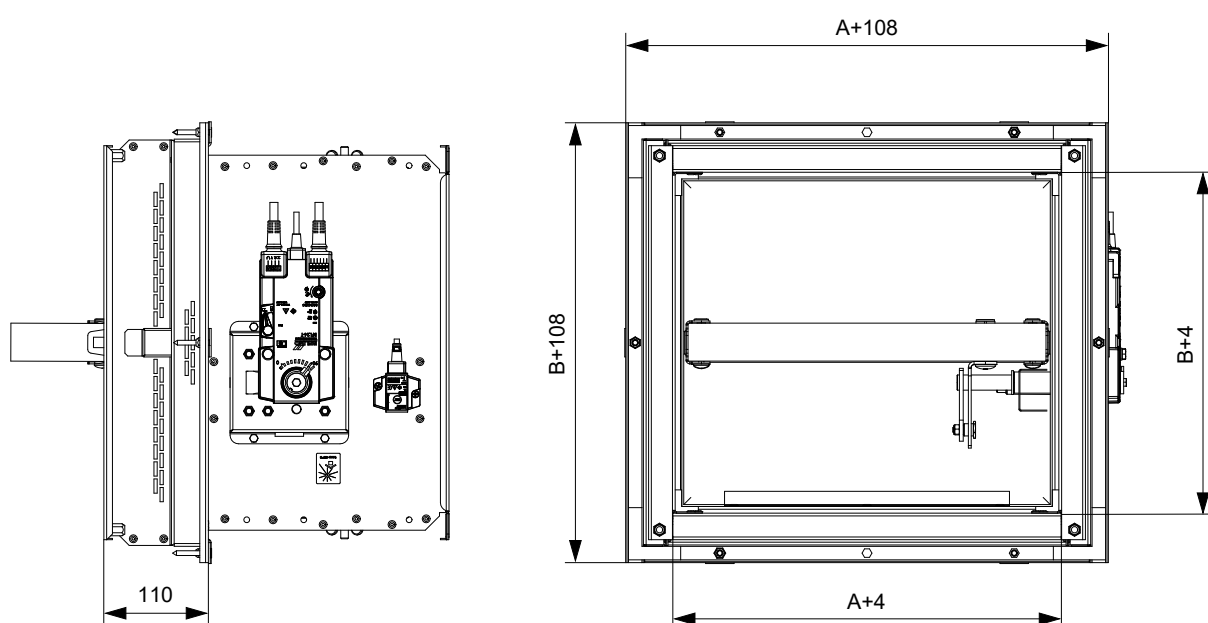
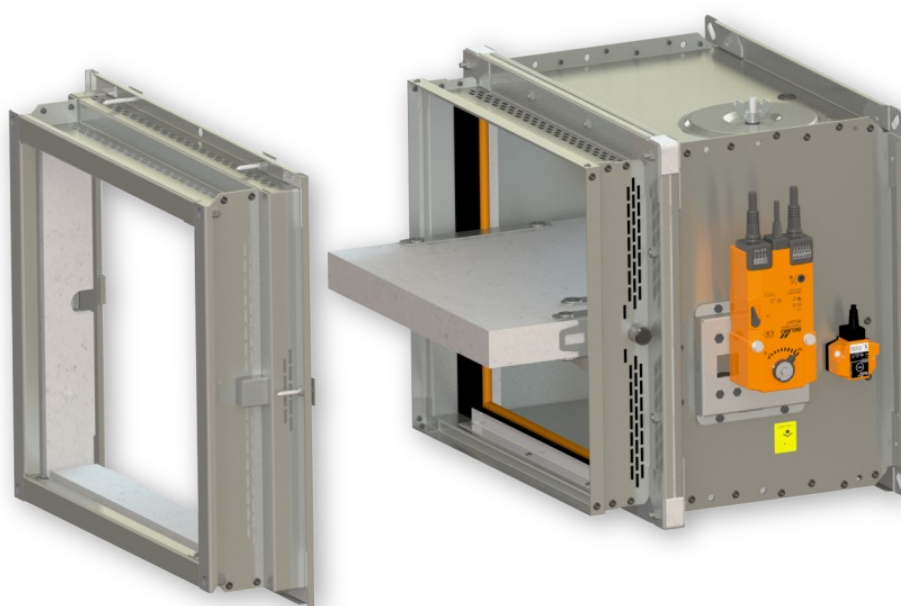
- 1 FDMQ
- 2 Installation frame
- 3 Bracket (fastening material included in frame delivery)
- 4 Fill the gaps with glue PROMAT K84
- 5 Duct
- 6 Profile with threaded rod → see pages 74 to 77
- 7 Solid ceiling construction
- 8 Screw 4x16 mm to attach bracket to the frame
- 9 Screw 5x60 mm to attach bracket to the construction

Number of brackets X = ZA + ZB		Number of screws Y = 2 x X	
Side A	Number of brackets ZA	Side B	Number of brackets ZB
A ≤ 500	4	B ≤ 500	0
500 < A ≤ 1000	6	500 < B ≤ 800	4
1000 < A ≤ 1500	8		

Installation frame E2

- Installation frame E2 is designed for installation with steel insert and mortar or gypsum into:
 - Solid wall construction
 - Solid ceiling construction
- The damper is equipped with an intumescent sealing on the casing. This sealing fills the gap between the steel insert and the damper in the event of a fire
- **Solid wall th. 100 mm or solid ceiling th. 150 mm**
- Material:
 - Installation frame - galvanized steel
 - Fasteners - galvanized steel

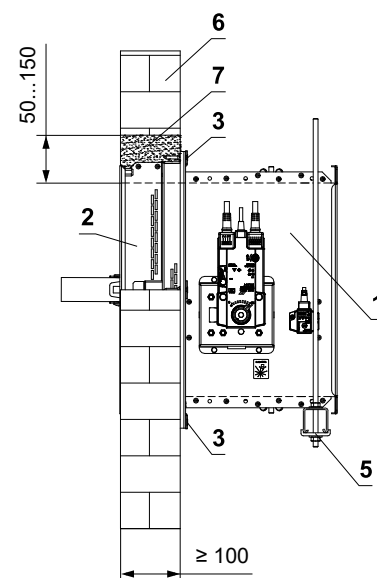
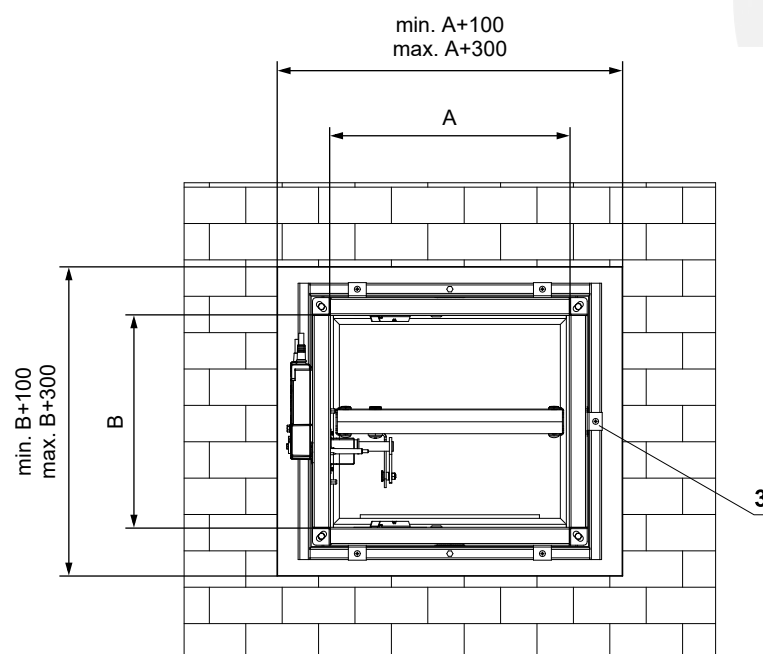
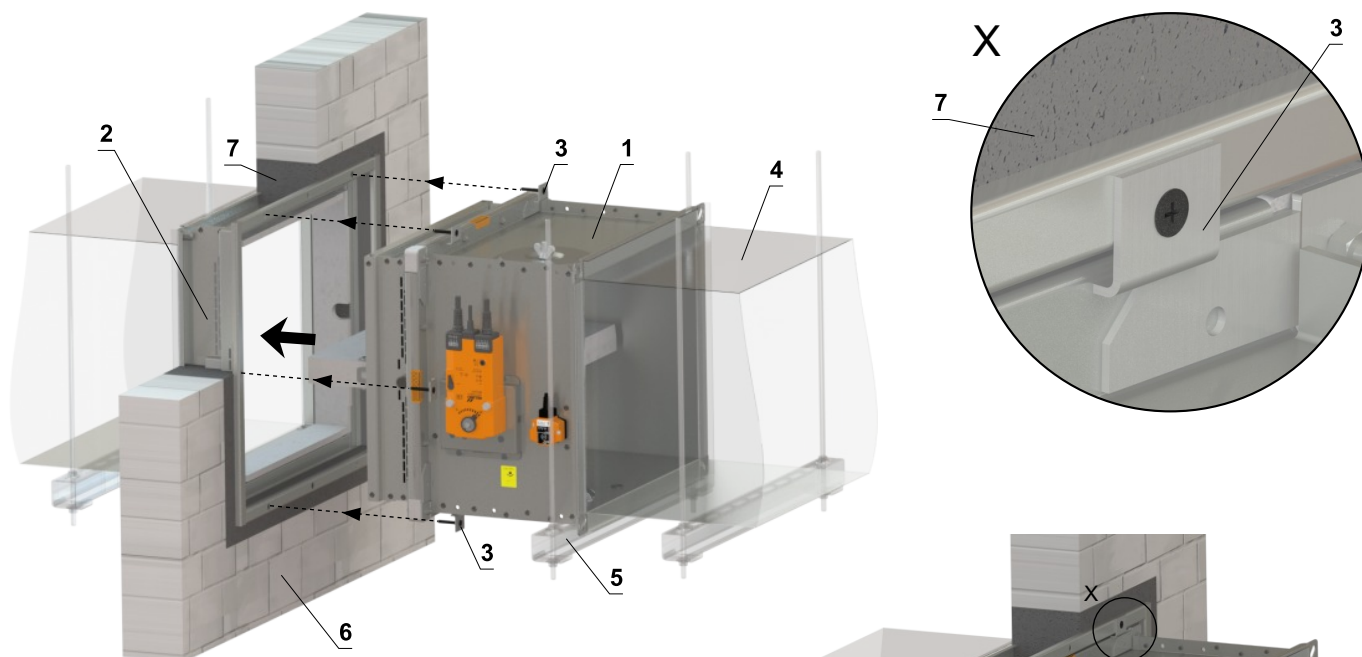
Installation frame E2



In solid wall construction - installation frame E2

El 90 (v_e i↔o) S

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately

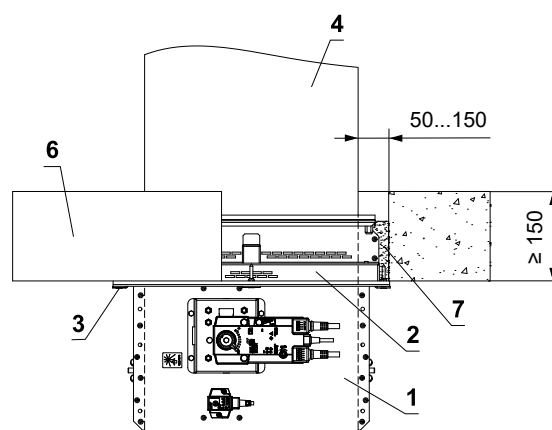
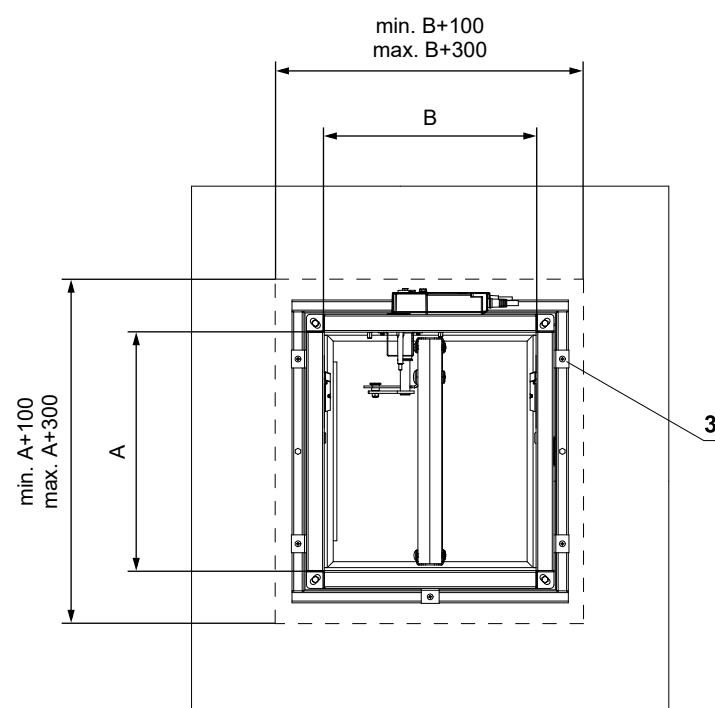
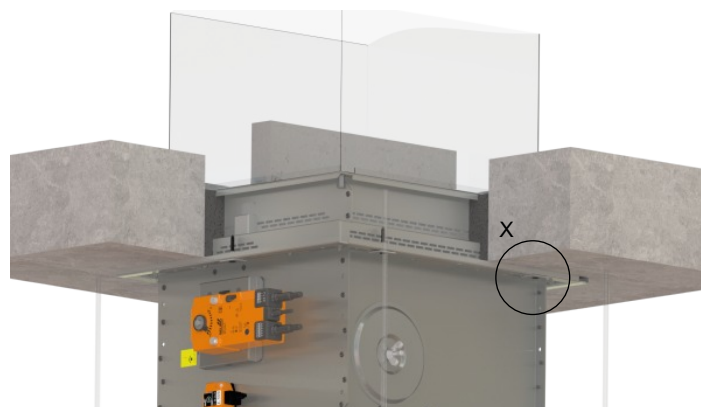
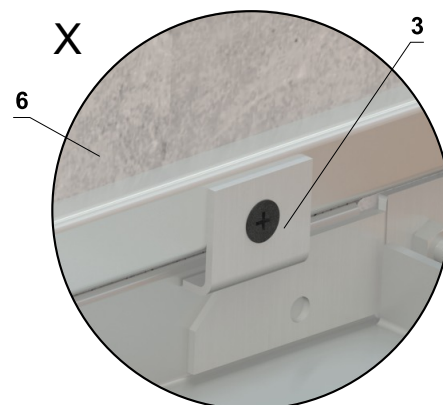
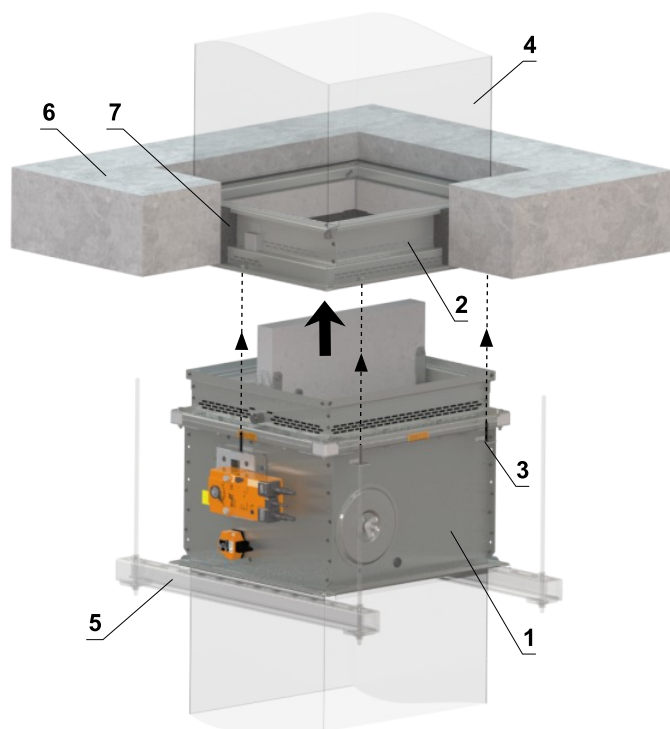


- 1 FDMQ
- 2 Installation frame
- 3 Mounting of the damper to the frame (delivered with frame)
- 4 Duct
- 5 Profile with threaded rod → see pages 74 to 77
- 6 Solid wall construction
- 7 Mortar or gypsum

In solid ceiling construction - installation frame E2

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately

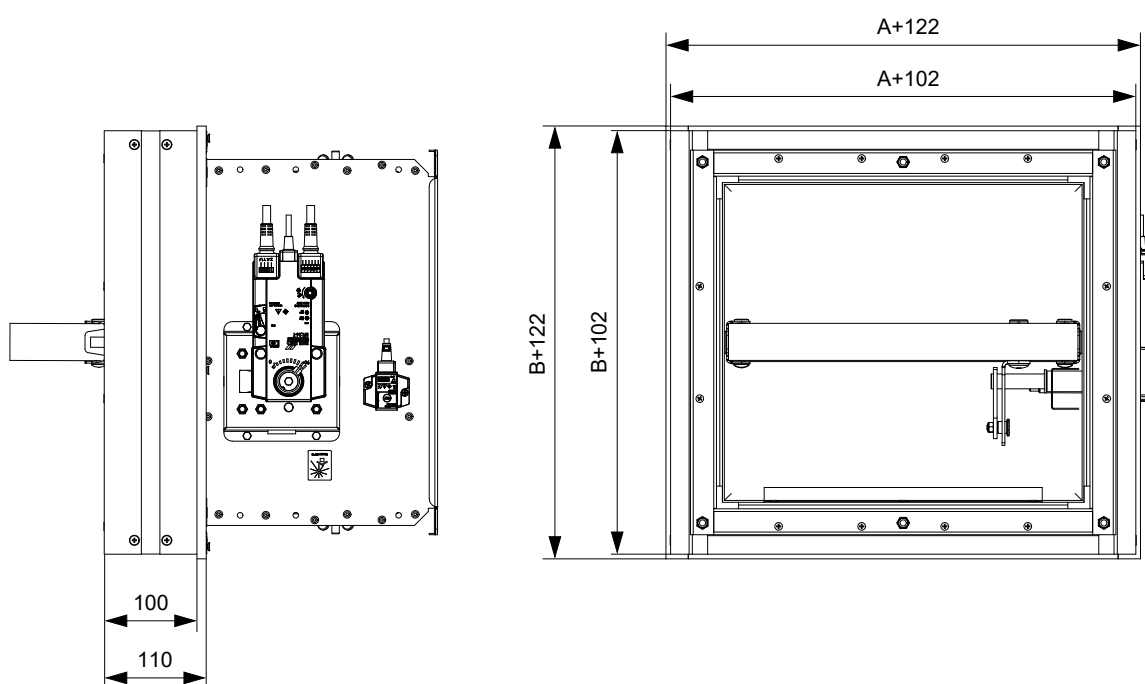
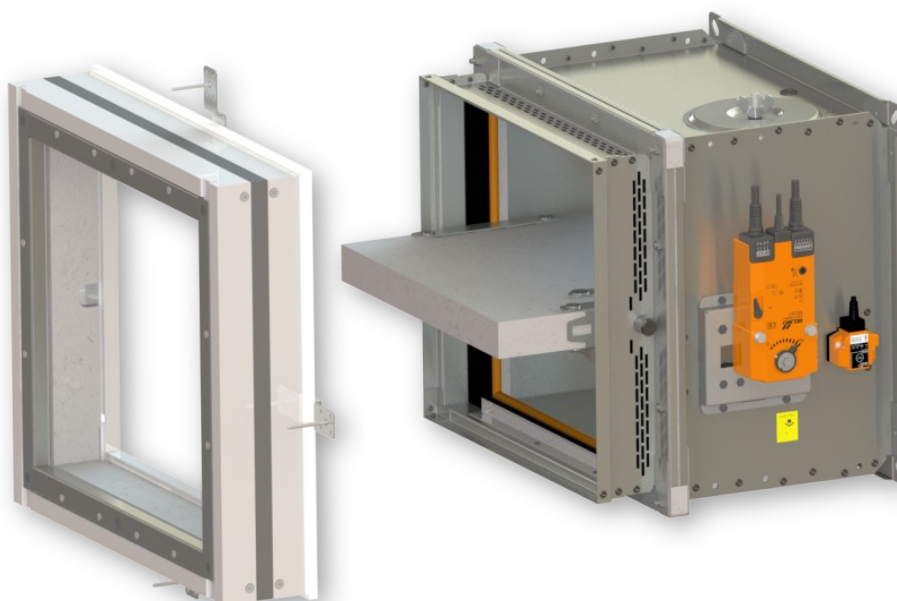


- 1 FDMQ
- 2 Installation frame
- 3 Mounting of the damper to the frame (delivered with frame)
- 4 Duct
- 5 Profile with threaded rod → see pages 74 to 77
- 6 Solid ceiling construction
- 7 Mortar or gypsum

Installation frame E3

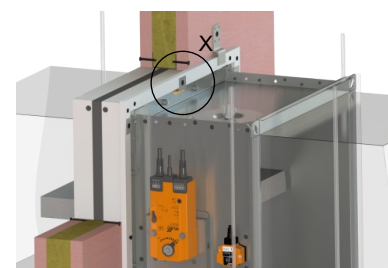
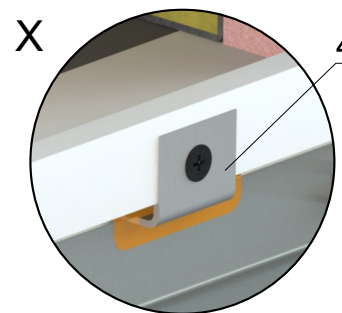
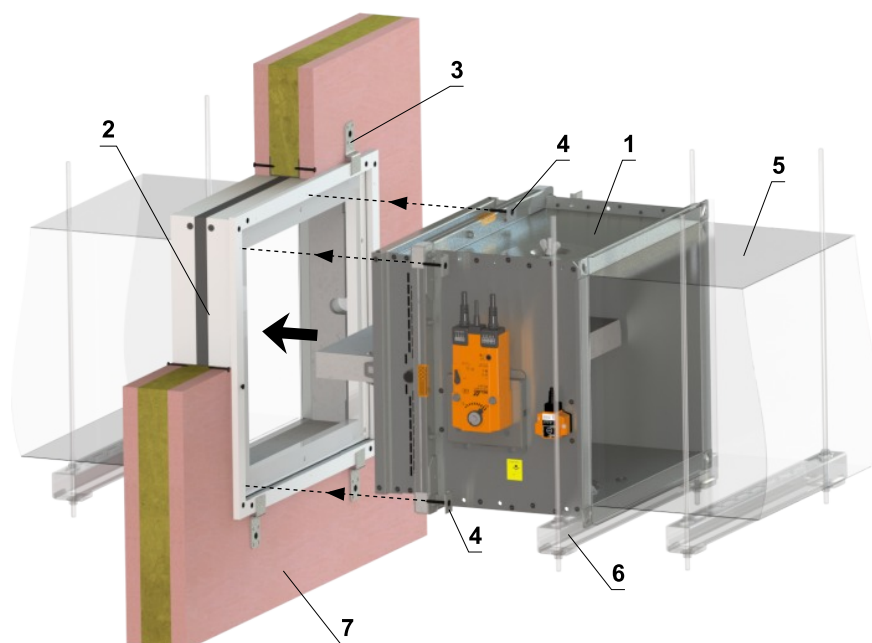
- Installation frame E3 is designed for installation into:
 - Gypsum wall construction
- The damper is equipped with an intumescent sealing on the casing. This sealing fills the gap between the damper casing and frame in the event of a fire. The frame is equipped with an intumescent sealing on external side. This sealing fills the gap between the frame and construction in the event of a fire
- **Gypsum wall th. 100 mm**
- Material:
 - Installation frame - cement-lime boards and galvanized steel
 - Fasteners - galvanized steel

Installation frame E3

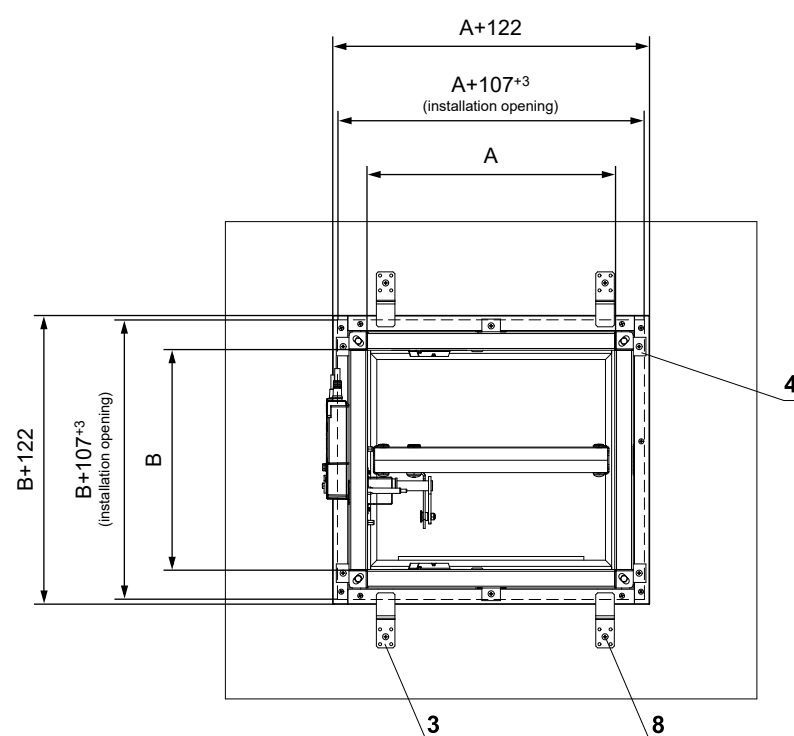
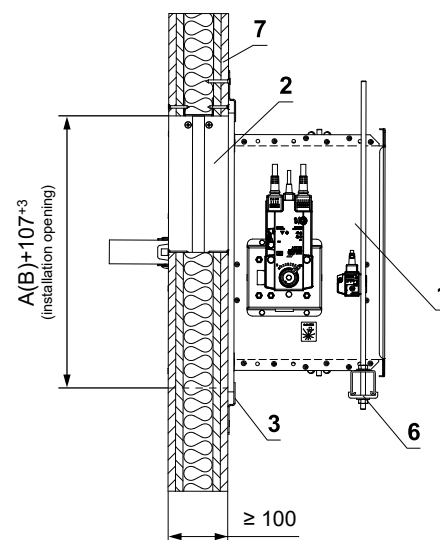
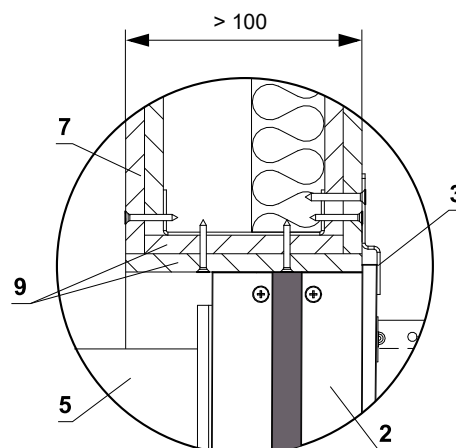


In gypsum wall construction - installation frame E3

- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately
- The installation opening is lined with a UW/CW profile.

EI 90 (v_e i↔o) S

Detail of the wall > 100 mm



- 1 FDMQ
- 2 Installation frame
- 3 Bracket (fastening material included in frame delivery)
- 4 Mounting of the damper to the frame (delivered with frame)
- 5 Duct
- 6 Profile with threaded rod → see pages 74 to 77
- 7 Gypsum wall construction
- 8 Screw 5x60 mm to attach bracket to the construction
- 9 Additional boards made from plasterboard

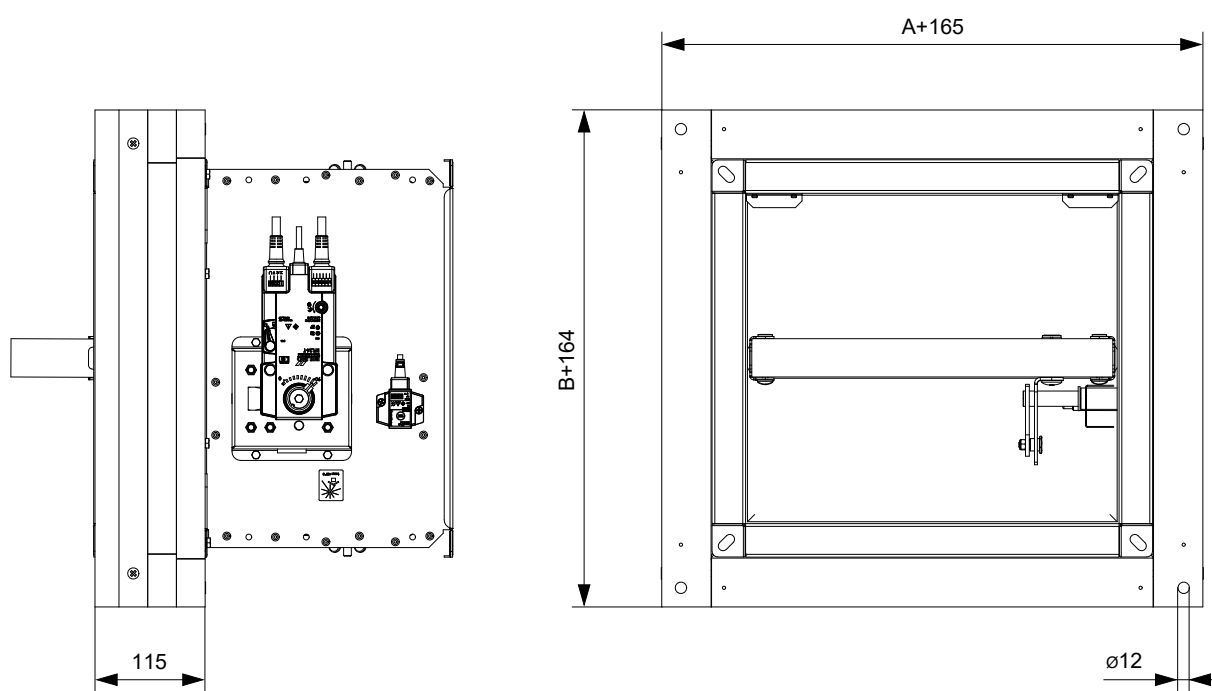
Number of brackets $X = ZA + ZB$ Number of screws $Y = 2 \times X$

Side A	Number of brackets ZA	Side B	Number of brackets ZB
$A \leq 500$	4	$B \leq 500$	0
$500 < A \leq 1000$	6	$500 < B \leq 800$	4
$1000 < A \leq 1500$	8		

Installation frame E4

- Installation frame E4 is designed for installation on:
 - Solid wall construction
 - Solid ceiling construction
 - Outside solid ceiling construction with concreting
- Installation frame is equipped with an intumescent sealing on the inside. This sealing fills the gap between the damper casing and frame in the event of a fire
- Material:
 - Installation frame - cement-lime boards
 - Fasteners - galvanized steel

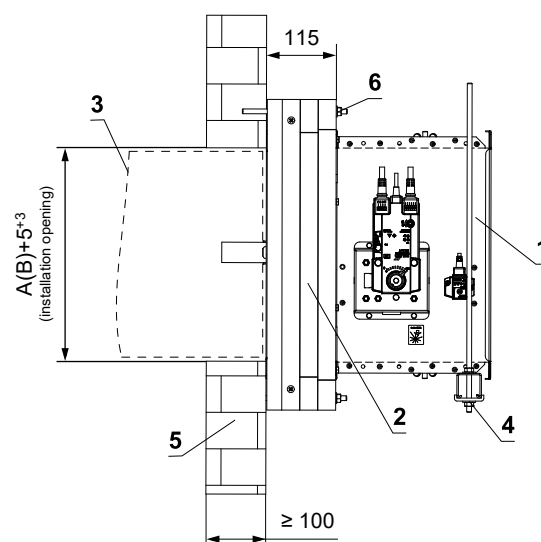
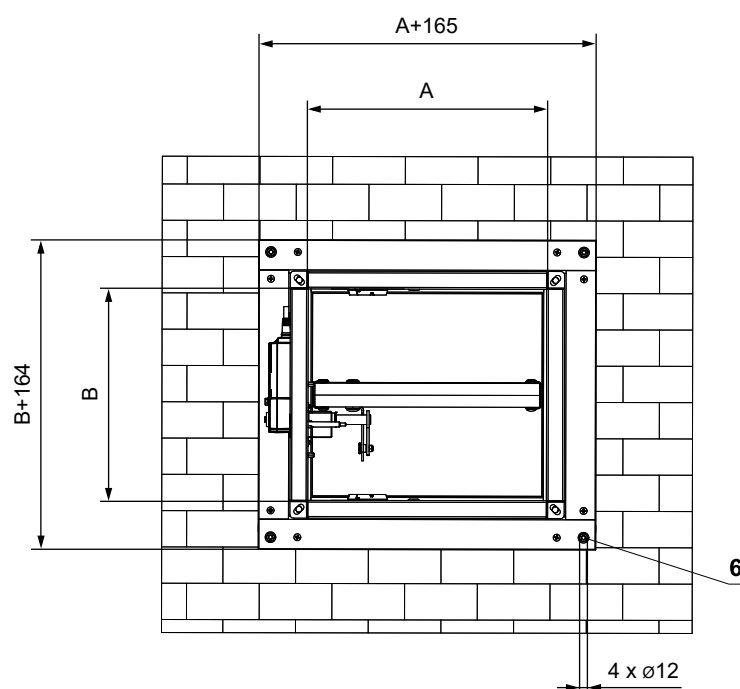
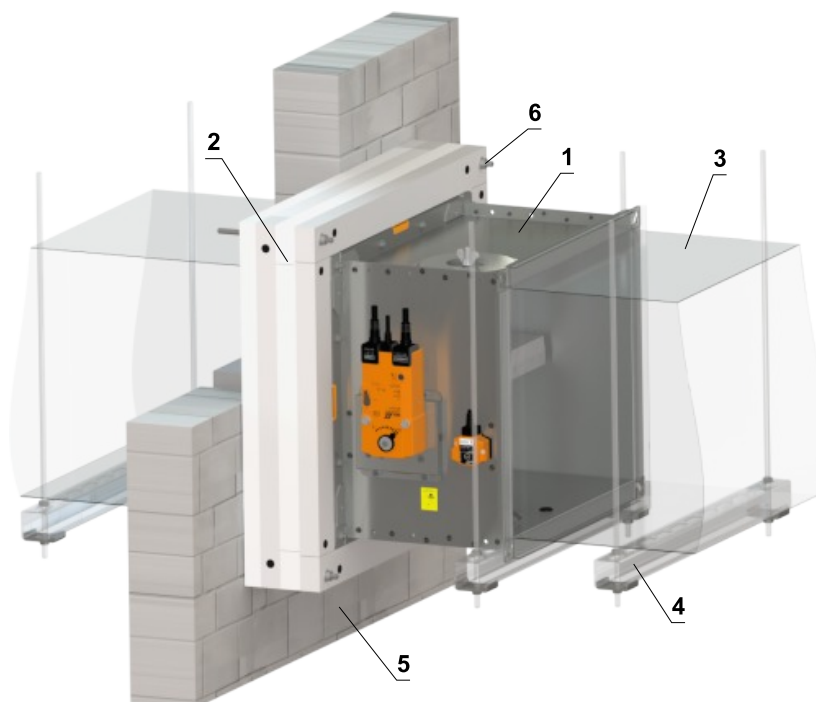
Installation frame E4



In solid wall construction - installation frame E4

EI 90 (v_e i↔o) S

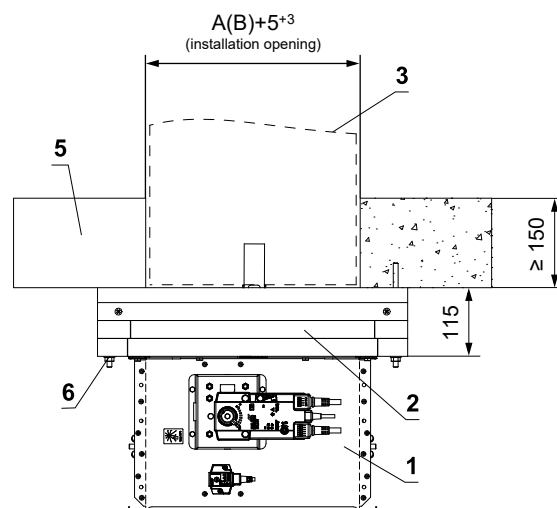
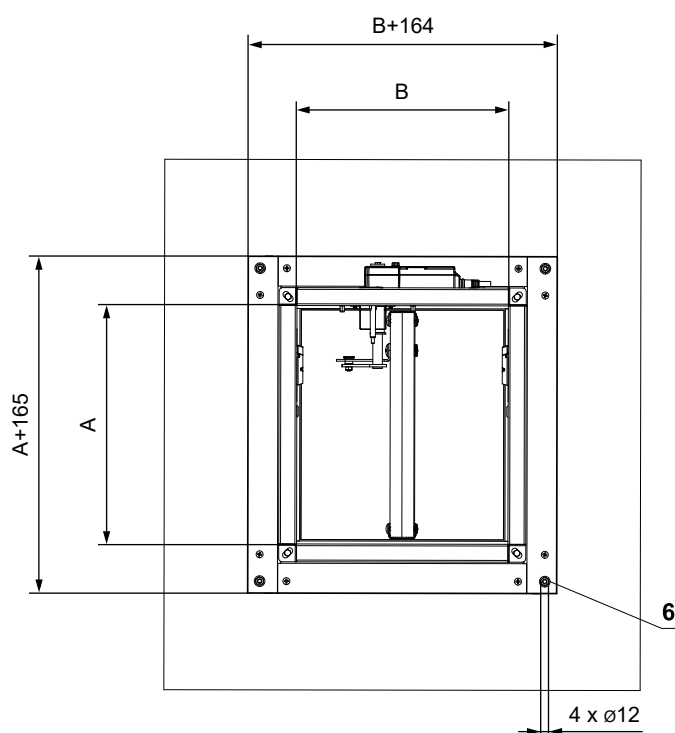
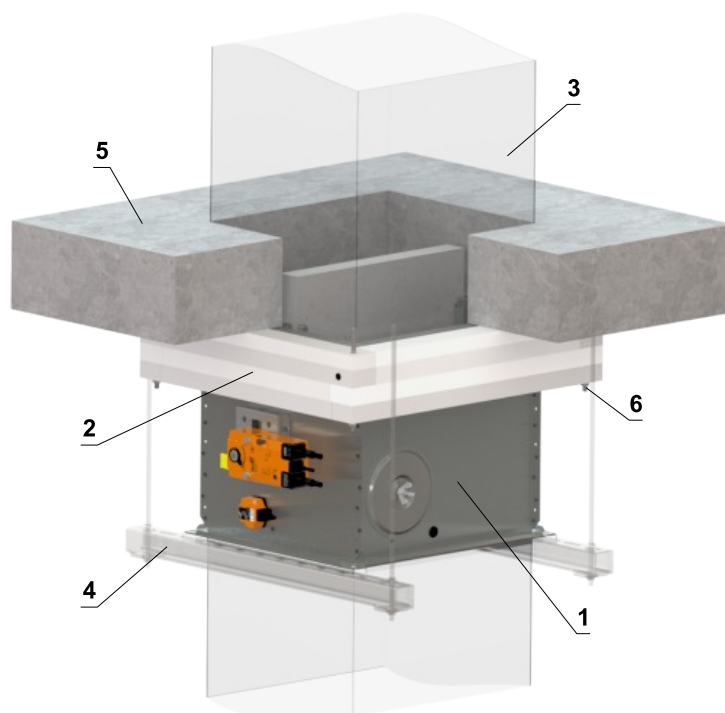
- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately



- 1 FDMQ
- 2 Installation frame - apply HILTI CFS-S ACR mastic at the entire area and glue it to the fire separating construction
- 3 Duct
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Solid wall construction
- 6 Holes for fixing the frame with threaded rods or steel anchors (material for fixing the frame is not included)

In solid ceiling construction - installation frame E4
EI 90 (h_o i↔o) S

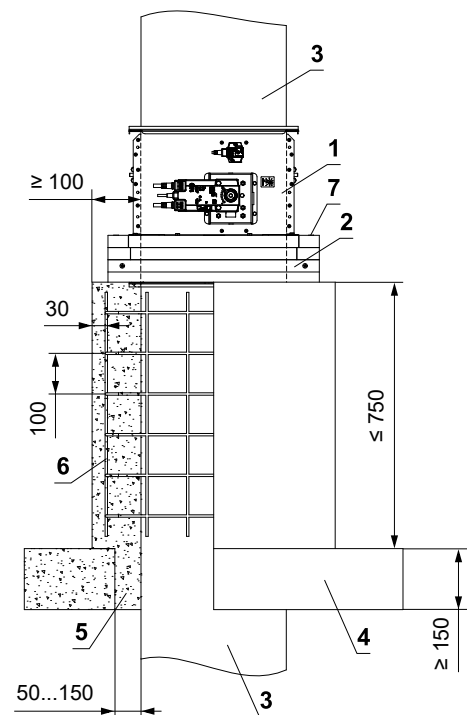
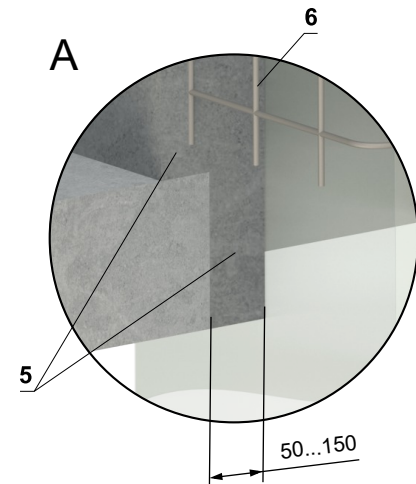
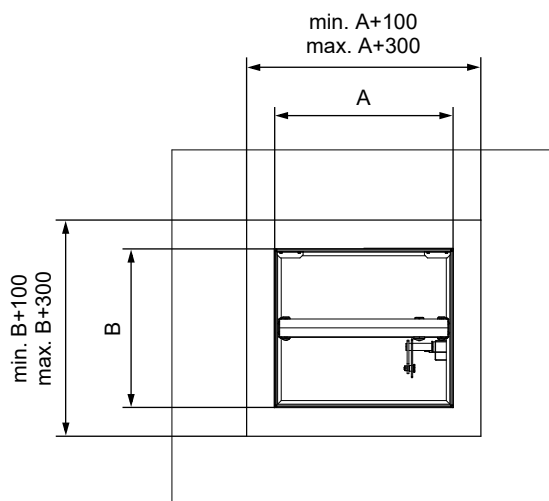
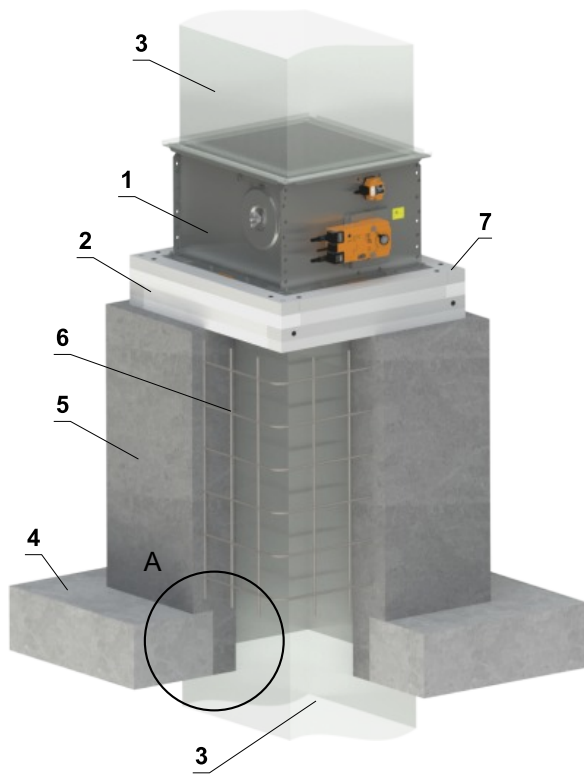
- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately



- 1 FDMQ
- 2 Installation frame - apply HILTI CFS-S ACR mastic at the entire area and glue it to the fire separating construction
- 3 Duct
- 4 Profile with threaded rod → see pages 74 to 77
- 5 Solid ceiling construction
- 6 Holes for fixing the frame with threaded rods or steel anchors (material for fixing the frame is not included)

Outside solid ceiling construction - concreting - installation frame E4**EI 90 (h_o i↔o) S**

- For connection of following duct → see page 78
- The duct must be suspended or supported on both sides of the damper acc. to national rules
- Load of the suspension system depends on weight of the fire damper and duct system → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers
- Installation frame can be installed on the damper or delivered separately

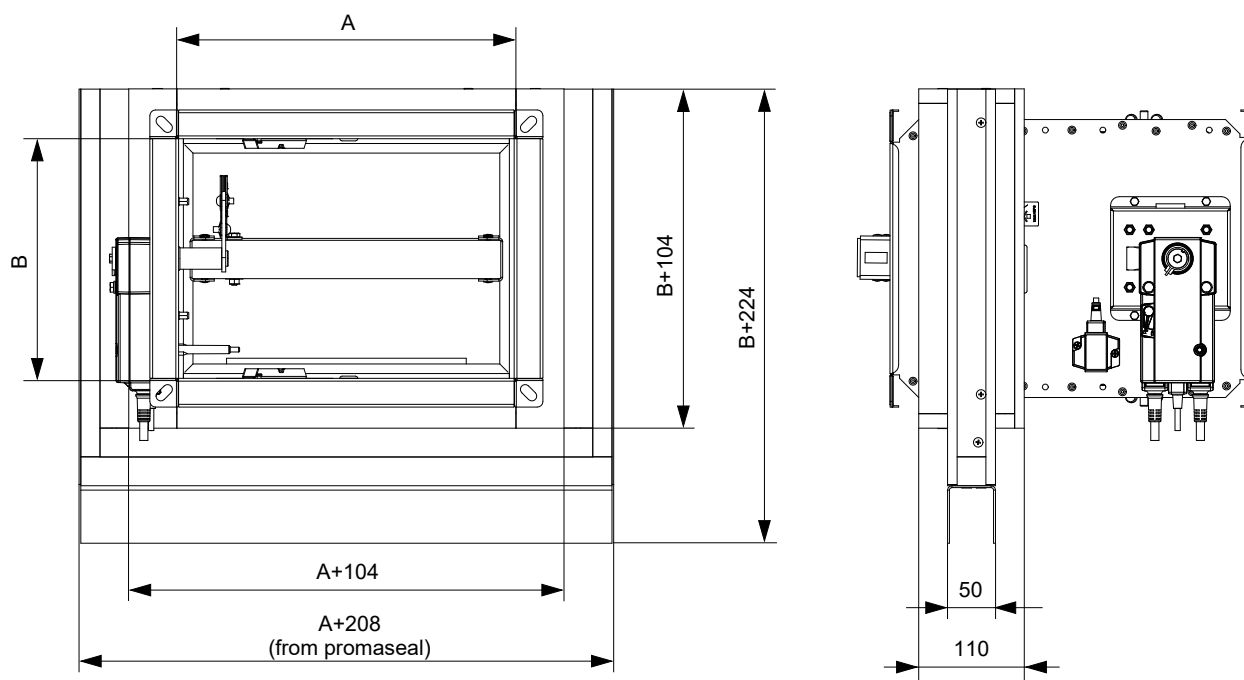
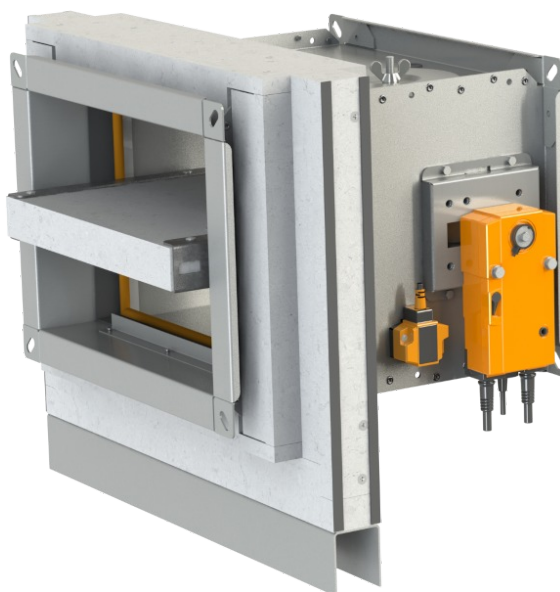


- 1 FDMQ
- 2 Installation frame - apply HILTI CFS-S ACR mastic at the entire area and glue it to the fire separating construction
- 3 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm
- 4 Solid ceiling construction
- 5 Concrete B20
- 6 Rebar - steel rod $\varnothing$ 6 mm, mesh hole 100 mm
- 7 Holes for fixing the frame with threaded rods or steel anchors (frame fixing material not included)

Installation frame E5

- Installation frame E5 is designed for installation without additional sealing of the penetration for:
 - Installation in gypsum walls under flexible ceilings with a maximum movement of 40 mm
 - Wall thicknesses 100 or ≥ 115 mm
- Installation frame is equipped with an intumescent sealing on the inside and outside. This sealing fills the gap between the damper casing and frame and between the frame and construction in the event of a fire
- Position of the damper can be directly on the ceiling or at a distance of max. 80 mm from the ceiling
- Material:
 - Installation frame - cement-lime boards and galvanized steel
 - Fasteners - galvanized steel

Installation frame E5

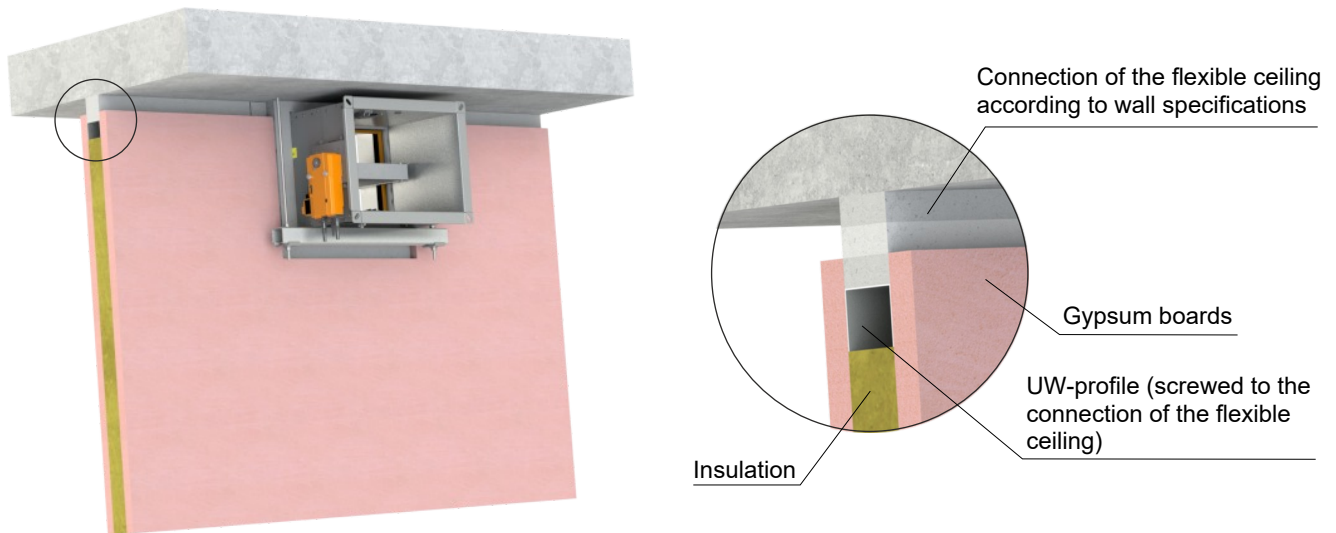


In gypsum wall construction - flexible ceiling - installation frame E5

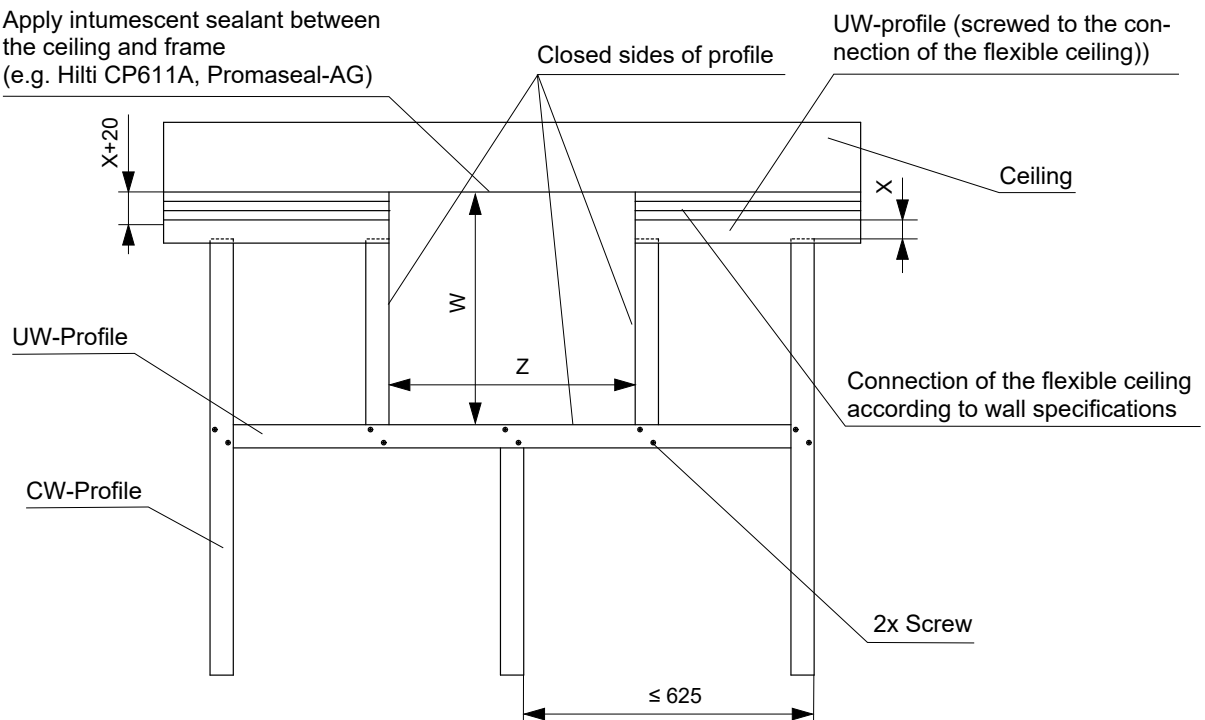
Installation directly on the ceiling

EI 90 ($v_e i \leftrightarrow o$) S

- Detailed instructions for installation E5 frame → see manual
- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately
- Gypsum construction must be made in accordance with the specifications of the wall system manufacturer



Apply intumescent sealant between the ceiling and frame (e.g. Hilti CP611A, Promaseal-AG)



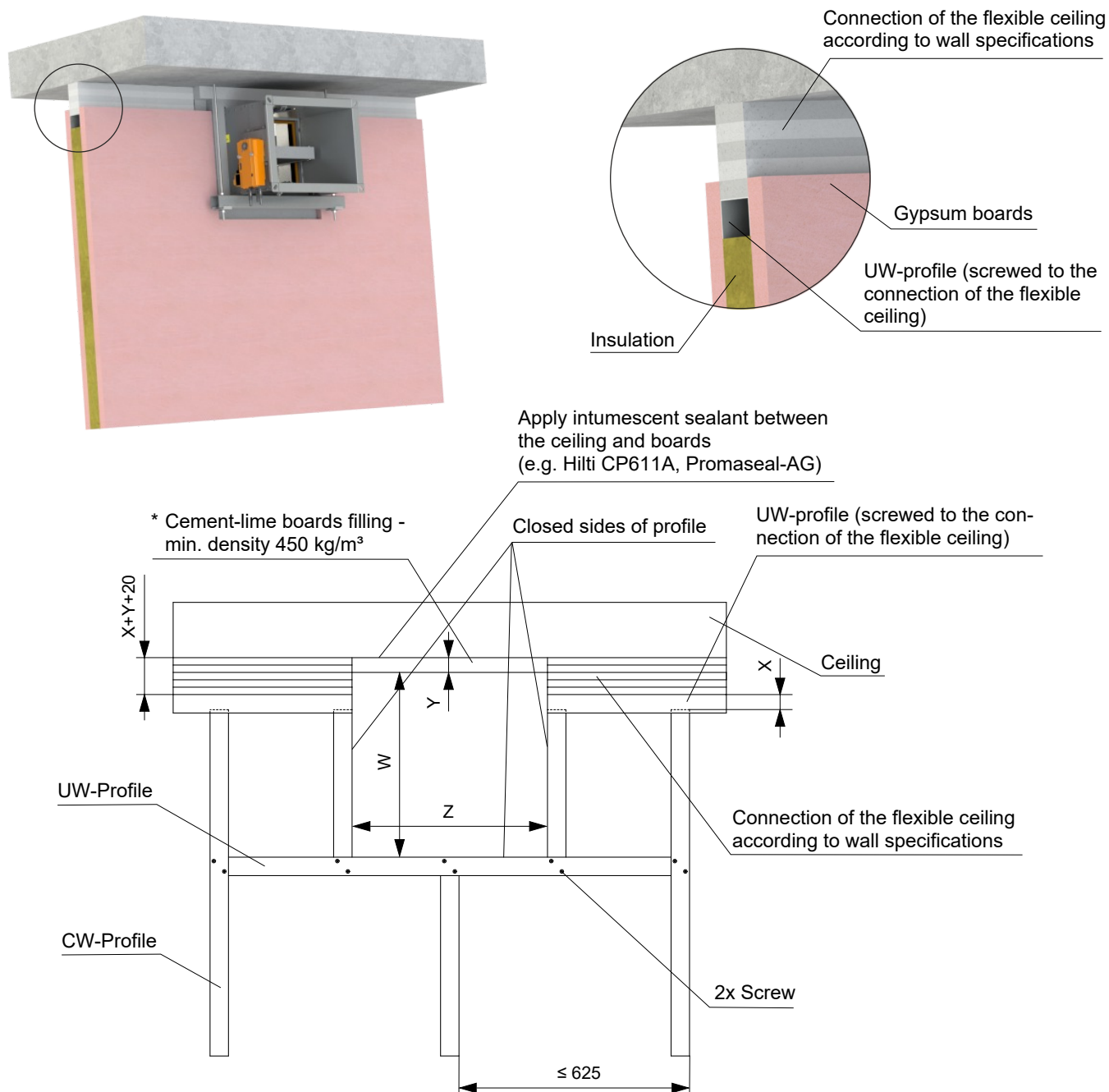
Installation frame	W [mm]	Z [mm]
E5	$B + 224 + X$	$A + 208 + (2 \times F)$

- X = ceiling movement ≤ 40 mm
- F = gap between frame (promaseal) and profile = 2 to 5 mm

Installation at a maximum distance of 80 mm from the ceiling

EI 90 (v_e i↔o) S

- Detailed instructions for installation E5 frame → see manual
- For connection of following duct → see page 78
- Installation frame can be installed on the damper or delivered separately
- Gypsum construction must be made in accordance with the specifications of the wall system manufacturer



* Width of the boards for frame E5 = 110 mm

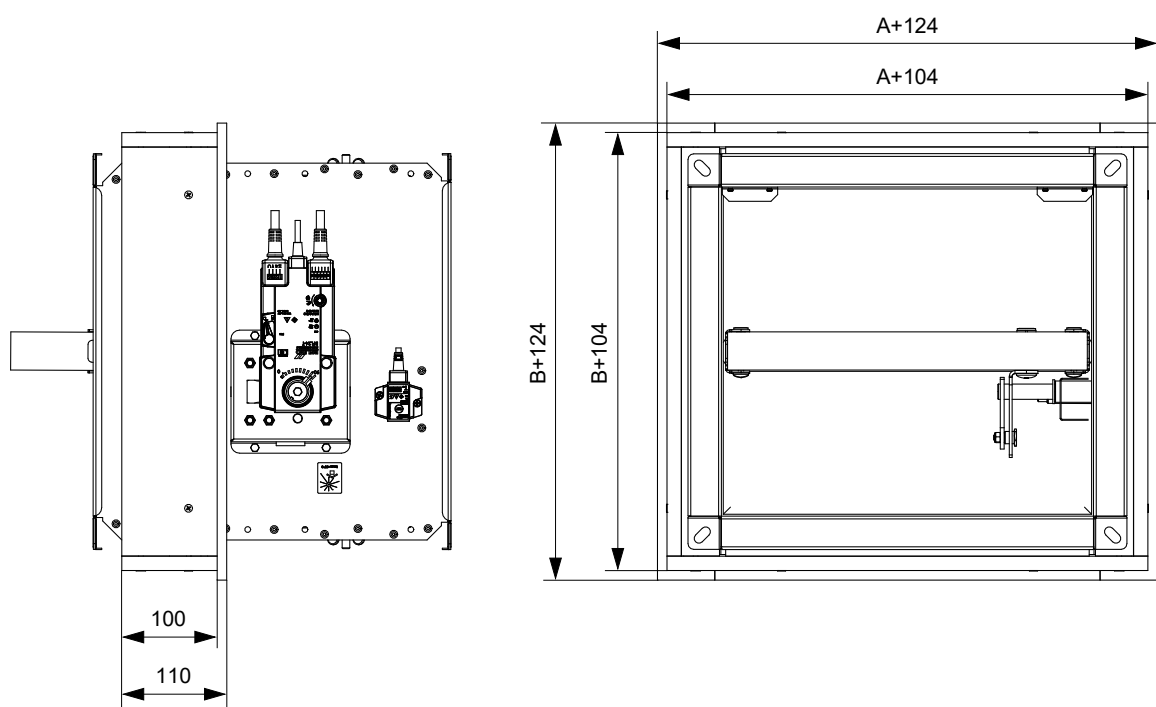
Installation frame	W [mm]	Z [mm]
E5	B + 224 + X + Y	A + 208 + (2 × F)

- X = ceiling movement ≤ 40 mm
- Y = distance of frame from ceiling max. 80 mm
- F = gap between frame (promaseal) and profile = 2 to 5 mm

Installation frame E6

- Installation frame E6 is designed for installation without additional sealing of the penetration into:
 - Installation outside solid wall/ceiling construction with insulation from fire-resistant boards
- Installation frame is equipped with an intumescent sealing on the inside. This sealing fills the gap between the damper casing and frame in the event of a fire
- Material:
 - Installation frame - cement-lime boards
 - Fasteners - galvanized steel

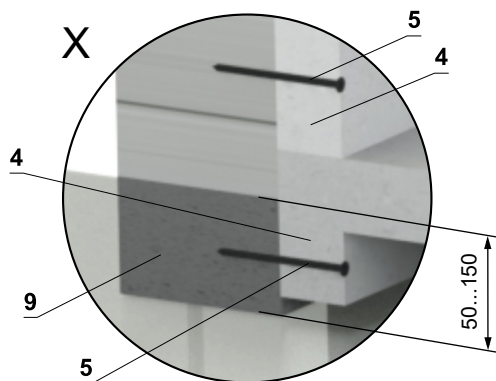
Installation frame E6



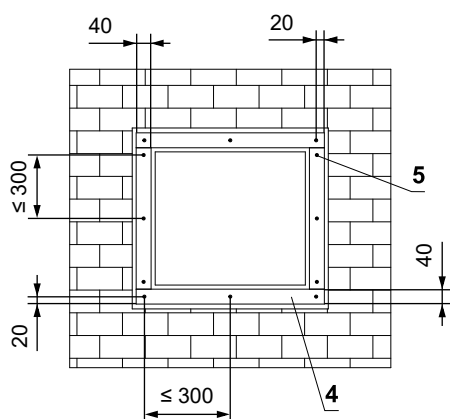
Outside solid wall construction - insulation from fire-resistant boards - mortar or gypsum - installation frame E6

El 90 (v_e i↔o) S

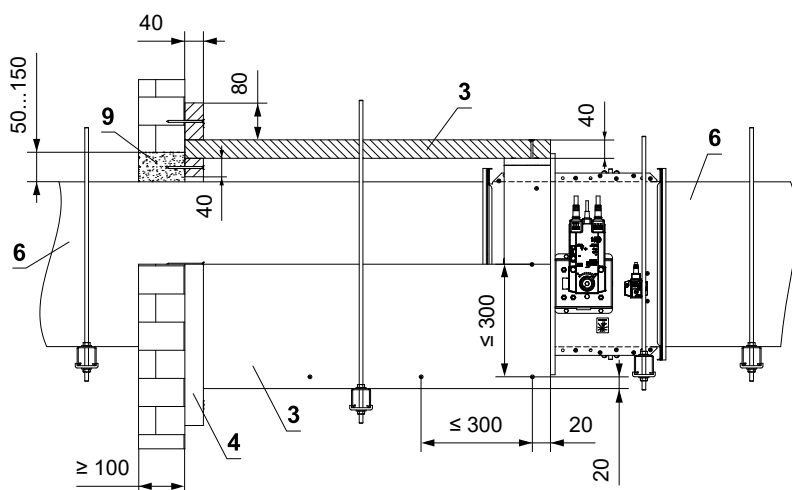
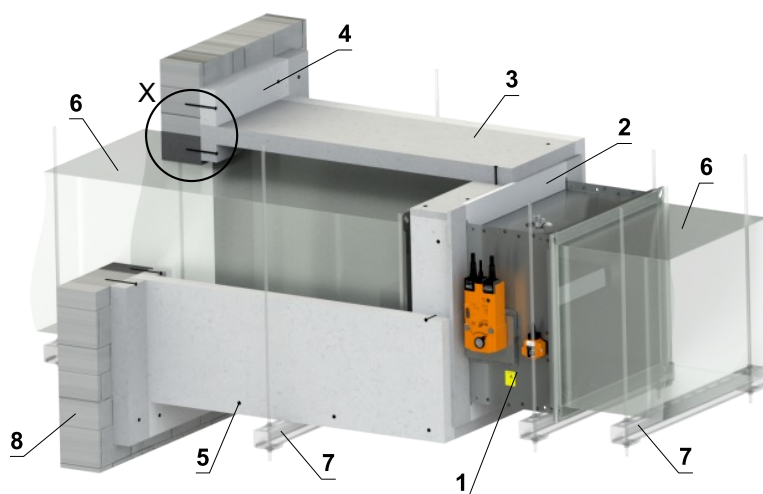
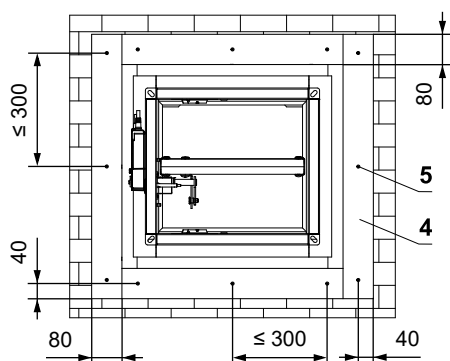
- For connection of following duct → see page 78
- Minimum and maximum distance between the wall and fire damper is unlimited
- Insulation must be suspended using threaded rods and mounting profiles or other mounting system, according to national standards
- Duct inside the insulation must be suitably supported. The insulation must be suspended at the point of the duct support using threaded rods and mounting profiles
- Load of the suspension system depends on weight of the fire damper, duct system and the insulation → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded
- Adjacent duct must be suspended or supported, as required by the duct suppliers
- Installation frame can be installed on the damper or delivered separately



Additional board of duct



Additional board of frame

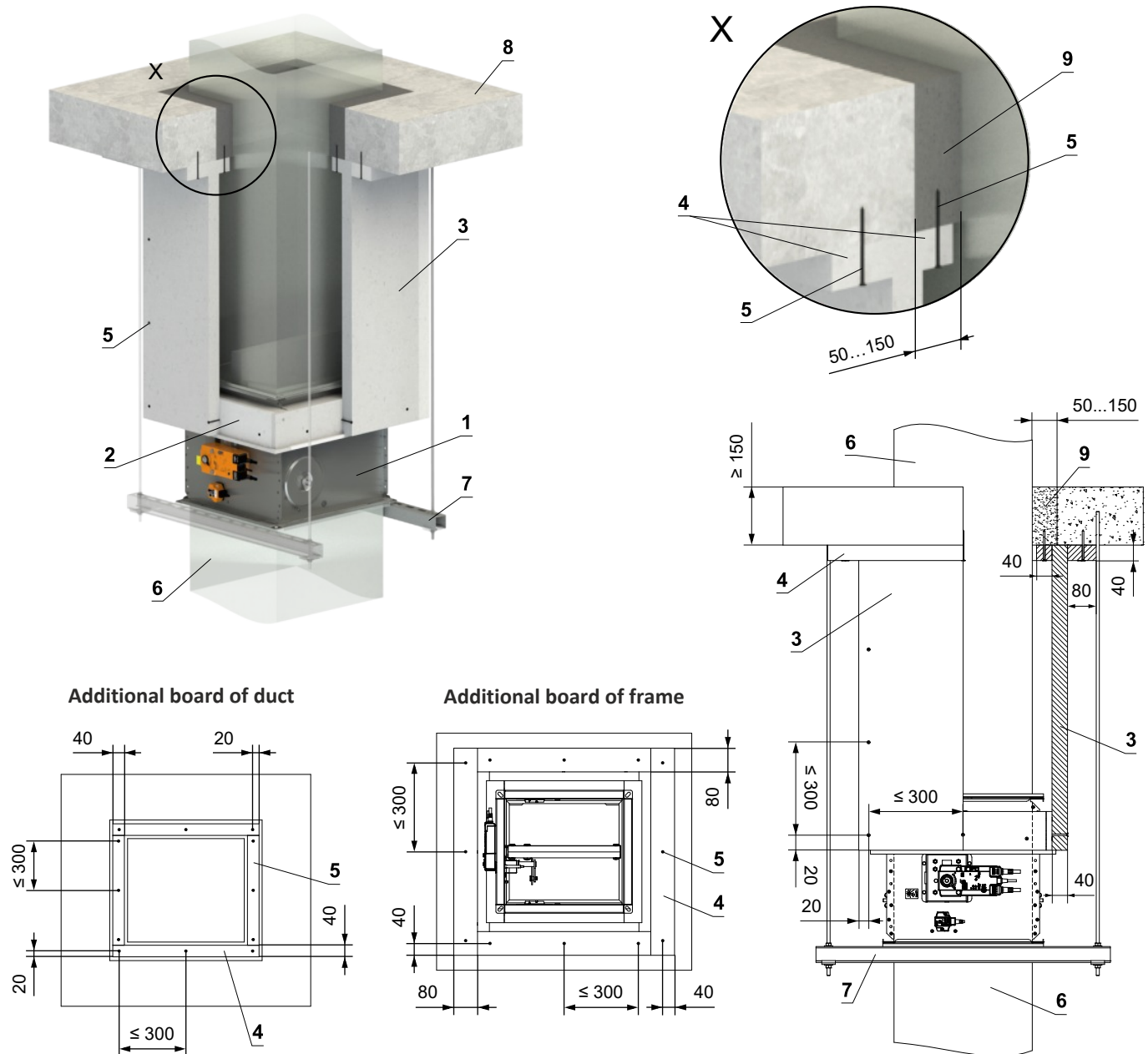


- | | |
|--|---|
| <p>1 FDMQ</p> <p>2 Installation frame</p> <p>3 Insulation made of cement-lime board - min. thickness 40 mm, min. density 450 kg/m³ (e.g. PROMATECT-L). All parts are glued with glue Promat K84 and secured with screws 4x80 mm</p> <p>4 Additional board made of cement-lime board - min. thickness 40 mm, min. density 450 kg/m³ (e.g. PROMATECT-L). Apply HILTI CFS-S ACR mastic at the entire area and secure it with screws 4x80 mm</p> | <p>5 Screw 4x80 mm - screws must be firmly fixed in the wall construction, if necessary use steel anchors</p> <p>6 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm</p> <p>7 Clamp with threaded rod → see pages 74 to 77</p> <p>8 Solid wall construction</p> <p>9 Mortar or gypsum</p> |
|--|---|

Outside solid ceiling construction - insulation from fire-resistant boards - mortar or gypsum - installation frame E6

EI 90 (h_o i↔o) S

- For connection of following duct → see page 78
- Minimum and maximum distance between the ceiling and fire damper is unlimited
- Insulation must be suspended using threaded rods and mounting profiles or other mounting system, according to national standards
- Load of the suspension system depends on weight of the fire damper, duct system and the insulation → see page 74
- Max. distance between two suspension systems is 1500 mm
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the fire damper is absolutely excluded
- Adjacent duct must be suspended or supported, as required by the duct suppliers
- Installation frame can be installed on the damper or delivered separately



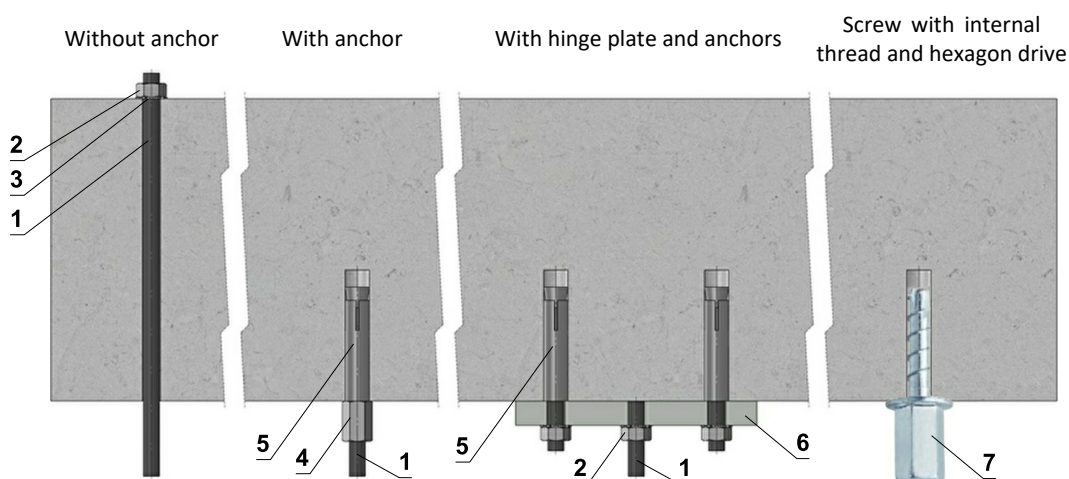
- | | |
|---|--|
| 1 FDMQ | 5 Screw 4x80 mm - screws must be firmly fixed in the wall construction, if necessary use steel anchors |
| 2 Installation frame | 6 Standard air duct, made of galvanized sheet metal min. thickness 0,8 mm |
| 3 Insulation made of cement-lime board - min. thickness 40 mm, min. density 450 kg/m ³ (e.g. PROMATECT-L). All parts are glued with glue Promat K84 and secured with screws 4x80 mm | 7 Clamp with threaded rod → see pages 74 to 77 |
| 4 Additional board made of cement-lime board - min. thickness 40 mm, min. density 450 kg/m ³ (e.g. PROMATECT-L). Apply HILTI CFS-S ACR mastic at the entire area and secure it with screws 4x80 mm | 8 Solid ceiling construction |
| | 9 Mortar or gypsum |

V. SUSPENSION SYSTEMS

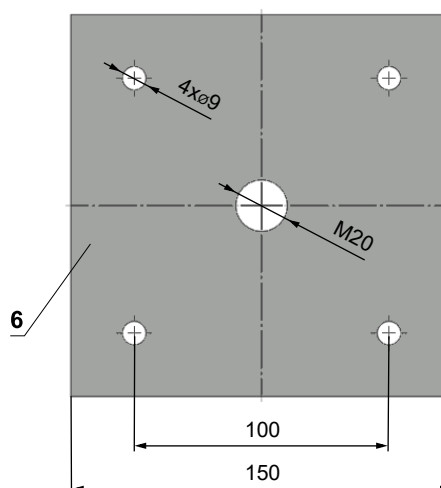
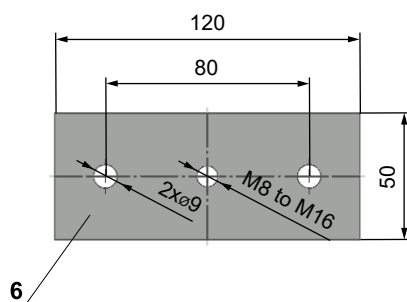
Mounting to the ceiling wall

- The dampers must be suspended using threaded rods and mounting profiles. Their dimensioning depend on the weight of the damper.
- The dampers and the duct must be suspended separately.
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the damper flanges is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers.
- Threaded rods longer than 1,5 m must be protected by fire insulation.

Examples of anchoring to the ceiling construction Follow the instructions of fixing specialist or installation company



Hinge plates



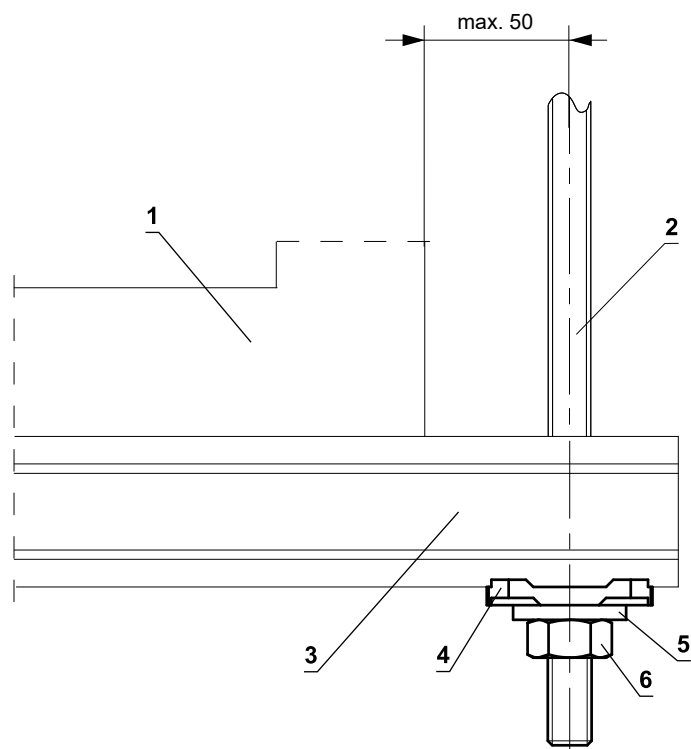
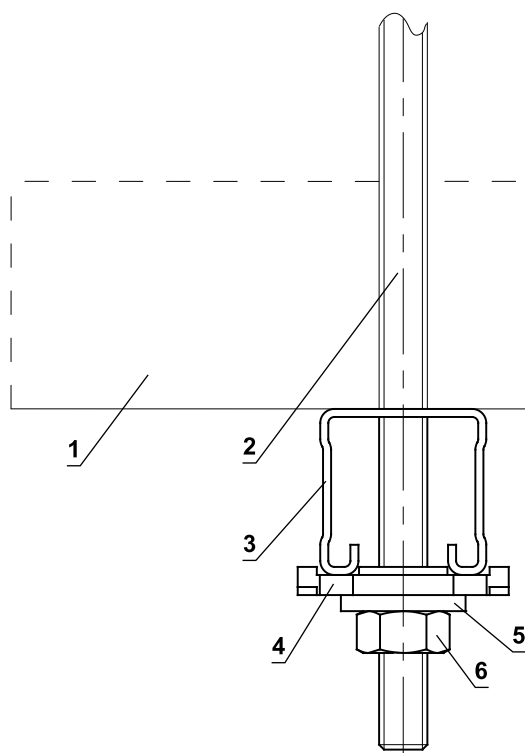
- If in doubt, always consult an anchor specialist engineer such as Halfen or Hilti.

Load capacities of threaded rods at the required fire resistance 60 min. < t ≤ 120 min.

Size	As [mm²]	Weight [kg]	
		for 1 rod	for 2 rods
M8	36,6	22	44
M10	58	35	70
M12	84,3	52	104
M16	157	96	192
M18	192	117	234
M20	245	150	300

- 1 Threaded rod M8 - M20
- 2 Nut M8 - M20
- 3 Washer for M8 - M20
- 4 Coupling Nut M8 - M20
- 5 Anchor
- 6 Hinge plate - min. thickness 10 mm
- 7 Concrete screw tested for fire resistance R30-R90, max. Tension up to 0.75 KN (length 35 mm)

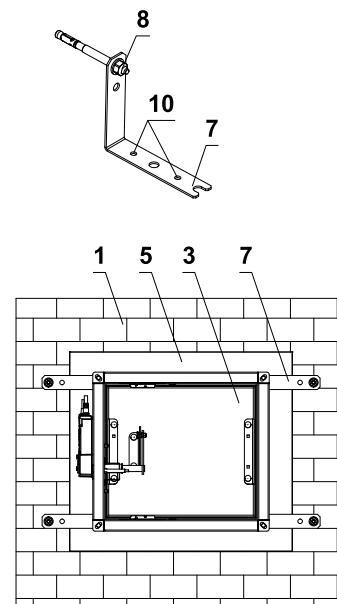
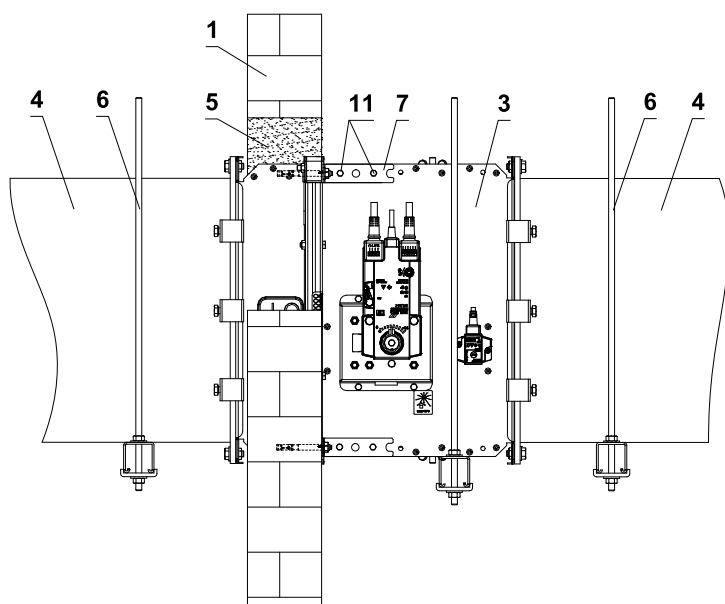
Example of placing of mounting profiles HILTI



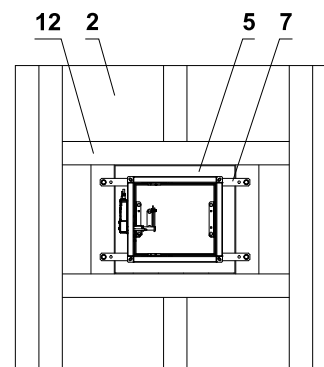
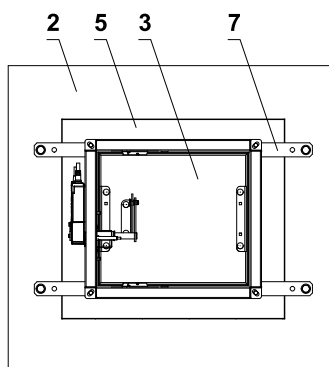
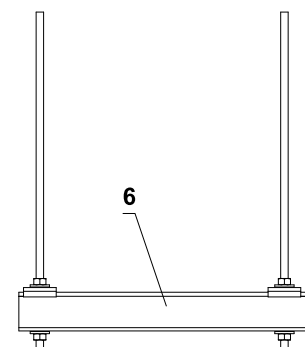
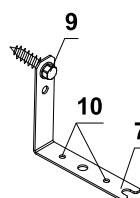
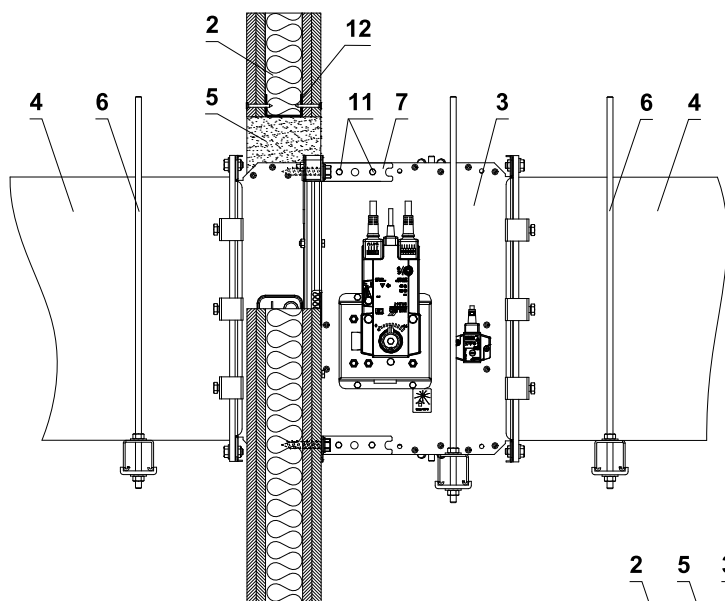
- 1 FDMQ
- 2 Threaded rod M8 - M12
- 3 Support HILTI MQ-41 or MQ-41/3
- 4 Bored plate HILTI MQZ-L
- 5 Washer for M8 - M12
- 6 Nut M8 - M12

Example of fixing FDMQ to the wall ceiling

In solid wall construction



In gypsum wall construction



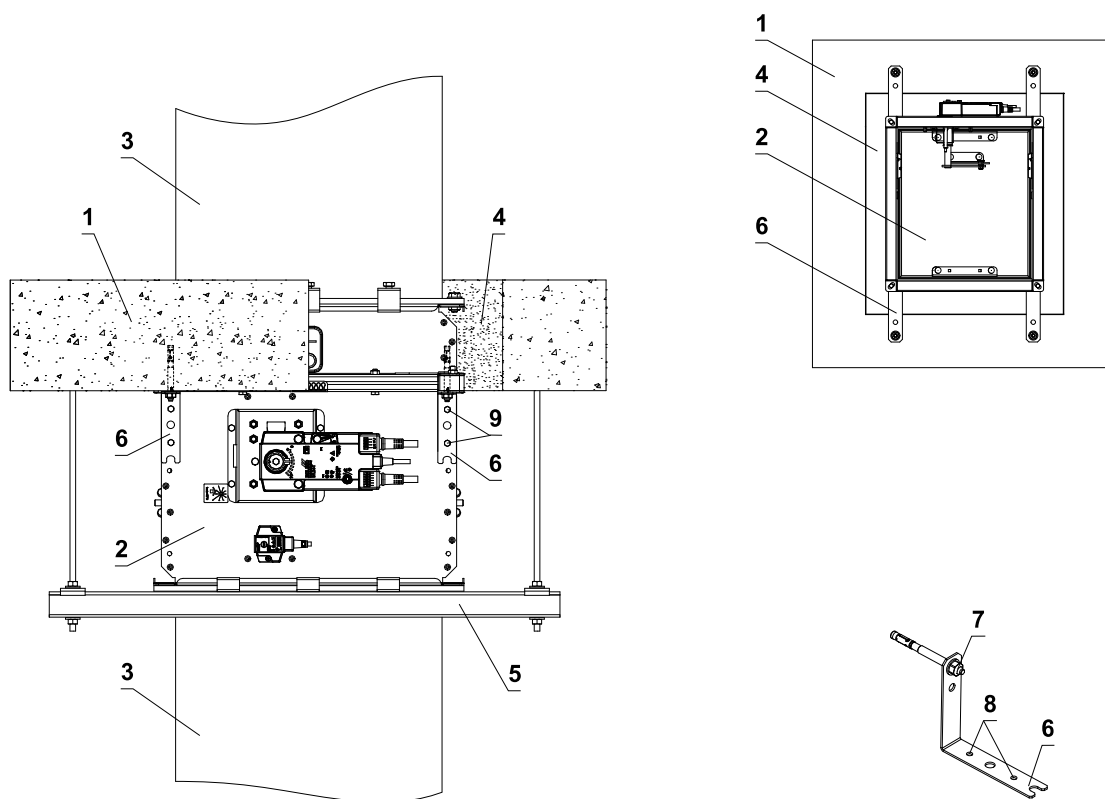
Grid from "U" profile

- 1 Solid wall construction
- 2 Gypsum wall construction
- 3 FDMQ
- 4 Duct
- 5 Penetration
- 6 Profile with threaded rod → see page 75
- 7 Fixing element/steel bracket for fixing the damper to the wall (optional accessories from MANDÍK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm)
- 8 Nut M8 with anchor
- 9 Hexagon head screw
- 10 Installation holes
- 11 Screw assembly M6 (screw M6x10, nut M6)
- 12 Gypsum grid from "U" profile

- The method of attachment must follow the minimum requirements for attachment and connection of ductwork in accordance with national regulations. Also, the elements can be suspended from the top, or supported from bottom, or fastened from the side.

Example of fixing FDMQ to the ceiling

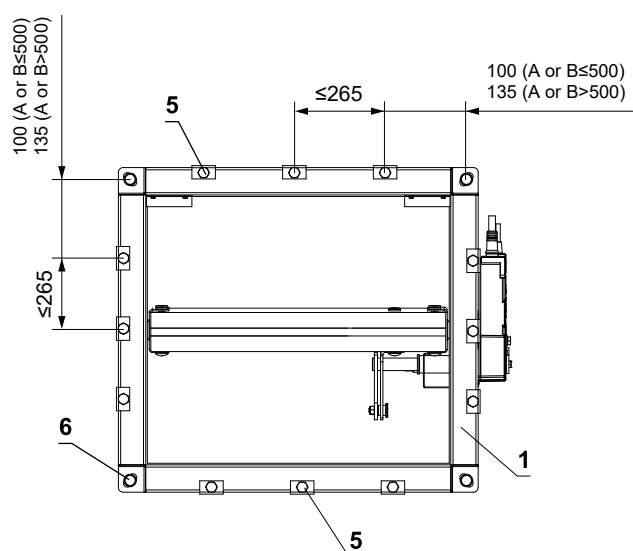
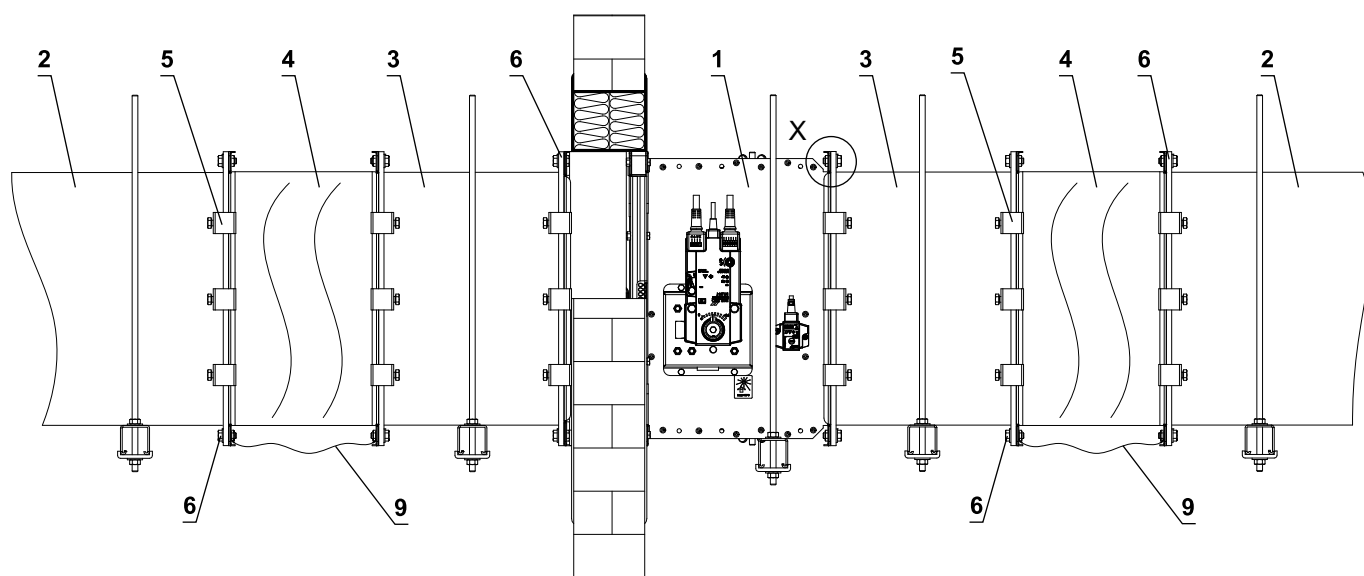
In solid ceiling construction



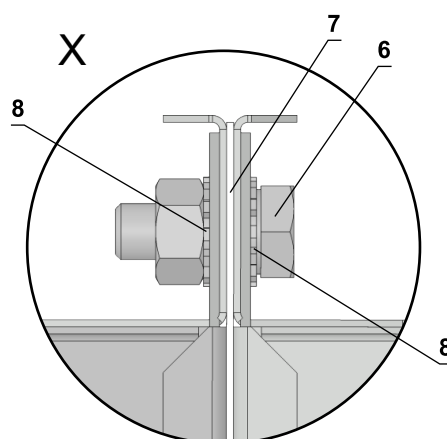
- 1 Solid ceiling construction
- 2 FDMQ
- 3 Duct
- 4 Penetration
- 5 Profile with threaded rod → see page 75
- 6 Fixing element/steel bracket for fixing the damper to the wall (optional accessories from MANDÍK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm)
- 7 Nut M8 with anchor
- 8 Installation holes
- 9 Screw assembly M6 (screw M6x10, nut M6)

- The method of attachment must follow the minimum requirements for attachment and connection of ductwork in accordance with national regulations. Also, the elements can be suspended from the top, or supported from bottom, or fastened from the side.

Example of duct connection



Electrically conductive connection



* at least one connection must be electrically conductive

- 1 FDMQ
- 2 Duct
- 3 Extension piece (if required)
- 4 Damping pad
- 5 Steel clamp min. screw M8
- 6 Screw assembly M8 (screw M8x20 mm, 2 pcs toothed lock washer M8, nut M8) *
- 7 Sealing
- 8 Toothed lock washer M8
- 9 Protective bonding conductor

VI. TECHNICAL DATA

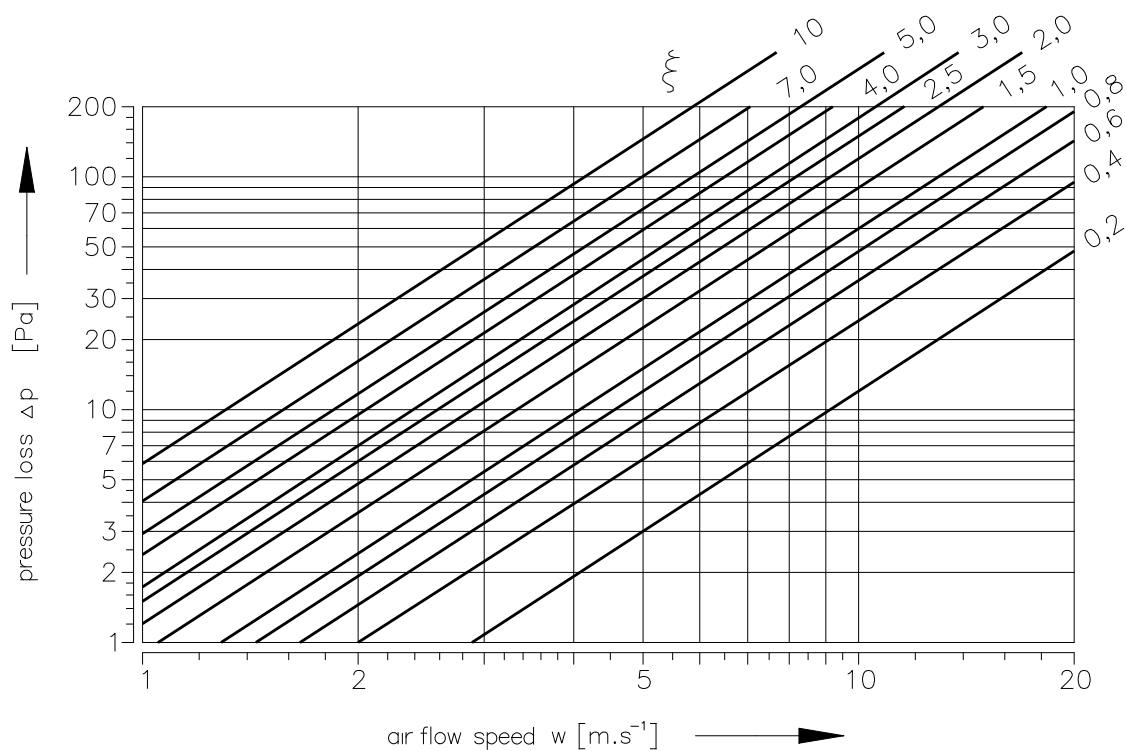
Pressure loss

Pressure loss calculation

$$\Delta p = \xi \cdot \rho \cdot \frac{w^2}{2}$$

Δp	[Pa]	pressure loss
w	[m/s]	air flow speed in nominal damper section
ρ	[kg/m ³]	air density
ξ	[-]	coefficient of local pressure loss for the nominal damper section → see page 80

Determination of pressure loss by using diagram $\rho = 1,2 \text{ kg/m}^3$



Coefficient of local pressure loss

	A													
B	150	180	200	225	250	280	300	315	355	400	450	500	550	560
150	2,742	2,575	2,399	2,320	2,219	2,105	2,047	1,954	1,885	1,811	1,753	1,703	1,686	1,665
180	2,132	1,992	1,864	1,795	1,721	1,636	1,575	1,502	1,440	1,387	1,342	1,308	1,290	1,275
200	1,691	1,580	1,477	1,417	1,363	1,288	1,244	1,186	1,136	1,094	1,059	1,030	1,017	1,005
225	1,338	1,288	1,161	1,052	1,031	1,003	0,972	0,938	0,892	0,847	0,833	0,806	0,783	0,774
250	1,118	1,042	0,969	0,934	0,902	0,852	0,807	0,776	0,741	0,715	0,691	0,673	0,661	0,655
280	1,030	0,938	0,911	0,873	0,842	0,801	0,752	0,710	0,662	0,641	0,623	0,612	0,605	0,591
300	0,954	0,868	0,821	0,789	0,754	0,710	0,668	0,621	0,594	0,582	0,551	0,543	0,538	0,535
315	0,797	0,740	0,690	0,667	0,639	0,606	0,570	0,548	0,524	0,503	0,486	0,473	0,464	0,460
355	0,685	0,638	0,595	0,568	0,545	0,518	0,492	0,472	0,450	0,433	0,418	0,406	0,399	0,395
400	0,602	0,561	0,522	0,498	0,479	0,453	0,436	0,413	0,395	0,378	0,366	0,355	0,349	0,345
450	0,538	0,500	0,465	0,446	0,429	0,408	0,384	0,367	0,351	0,337	0,325	0,315	0,313	0,307
500	0,491	0,456	0,423	0,407	0,394	0,369	0,352	0,334	0,319	0,306	0,296	0,287	0,284	0,280
550	0,470	0,436	0,404	0,388	0,374	0,352	0,330	0,313	0,304	0,288	0,277	0,275	0,267	0,264
560	0,450	0,417	0,388	0,374	0,356	0,335	0,321	0,305	0,291	0,279	0,270	0,262	0,259	0,255
600	0,423	0,394	0,370	0,354	0,342	0,321	0,304	0,290	0,278	0,271	0,260	0,249	0,244	0,235
630	0,414	0,384	0,357	0,344	0,331	0,311	0,295	0,281	0,268	0,258	0,248	0,241	0,229	0,234
650	–	0,366	0,344	0,330	0,318	0,299	0,287	0,274	0,257	0,248	0,242	0,232	0,221	0,225
700	–	0,363	0,337	0,323	0,311	0,296	0,280	0,266	0,254	0,242	0,236	0,227	0,215	0,214
710	–	0,357	0,332	0,319	0,306	0,291	0,276	0,260	0,249	0,239	0,230	0,223	0,212	0,212
750	–	0,344	0,320	0,312	0,300	0,278	0,263	0,252	0,239	0,231	0,223	0,216	0,213	0,209
800	–	0,335	0,311	0,301	0,289	0,274	0,257	0,244	0,233	0,223	0,215	0,209	0,205	0,203

	A												
B	600	630	650	700	710	750	800	900	1000	1100	1250	1400	1500
150	1,644	1,628	1,622	1,609	1,605	1,591	1,580	1,551	1,535	–	–	–	–
180	1,261	1,246	1,234	1,225	1,219	1,208	1,197	1,177	1,162	1,148	1,136	1,124	1,117
200	0,989	0,981	0,970	0,963	0,960	0,951	0,942	0,926	0,914	0,903	0,892	0,884	0,878
225	0,768	0,757	0,739	0,732	0,724	0,718	0,712	0,699	0,690	0,681	0,666	0,654	0,650
250	0,649	0,639	0,631	0,630	0,625	0,620	0,613	0,602	0,595	0,587	0,580	0,574	0,571
280	0,586	0,583	0,561	0,556	0,551	0,546	0,539	0,532	0,524	0,512	0,499	0,491	0,482
300	0,522	0,508	0,504	0,503	0,502	0,496	0,488	0,480	0,465	0,455	0,449	0,447	0,440
315	0,454	0,449	0,443	0,441	0,439	0,433	0,430	0,423	0,417	0,412	0,407	0,402	0,400
355	0,391	0,386	0,380	0,378	0,377	0,372	0,370	0,363	0,358	0,353	0,349	0,345	0,343
400	0,342	0,337	0,331	0,330	0,329	0,325	0,323	0,316	0,312	0,308	0,305	0,302	0,299
450	0,303	0,299	0,295	0,294	0,293	0,290	0,286	0,281	0,278	0,274	0,271	0,267	0,266
500	0,275	0,272	0,271	0,268	0,266	0,263	0,261	0,256	0,252	0,249	0,246	0,244	0,242
550	0,261	0,258	0,253	0,248	0,246	0,244	0,243	0,238	0,235	0,232	0,227	0,224	0,223
560	0,253	0,249	0,246	0,245	0,243	0,240	0,238	0,234	0,230	0,227	0,224	0,222	0,221
600	0,233	0,232	0,230	0,229	0,228	0,224	0,220	0,218	0,214	0,211	0,208	0,206	0,204
630	0,232	0,229	0,226	0,225	0,224	0,221	0,218	0,215	0,212	0,209	0,206	0,204	0,202
650	0,222	0,219	0,217	0,215	0,214	0,212	0,209	0,203	0,201	0,199	0,194	0,191	0,189
700	0,212	0,212	0,211	0,210	0,208	0,206	0,204	0,201	0,198	0,196	0,193	0,190	0,188
710	0,210	0,210	0,209	0,208	0,207	0,205	0,203	0,199	0,195	0,193	0,191	0,189	0,187
750	0,205	0,202	0,200	0,199	0,198	0,197	0,195	0,191	0,187	0,184	0,182	0,180	0,178
800	0,200	0,198	0,196	0,195	0,194	0,192	0,189	0,186	0,183	0,181	0,178	0,177	0,176

Noise data

Level of acoustic output corrected with filter A

$$L_{WA} = L_{W1} + 10 \log(S) + K_A$$

L_{WA}	[dB(A)]	level of acoustic output corrected with filter A
L_{W1}	[dB]	level of acoustic output L_{W1} related to the 1 m ² section
S	[m ²]	duct cross section
K_A	[dB]	correction to the weight filter A

Level of acoustic output in octave ranges

$$L_{Woct} = L_{W1} + 10 \log(S) + L_{rel}$$

L_{Woct}	[dB]	spectrum of acoustic output in octave range
L_{W1}	[dB]	level of acoustic output L_{W1} related to the 1 m ² section
S	[m ²]	duct cross section
L_{rel}	[dB]	relative level expressing the shape of the spectrum

Tables of acoustic values

Level of acoustic output L_{W1} [dB] related to the 1 m ² section																	
	ξ [-]																
w [m/s]	0,2	0,3	0,4	0,5	0,6	0,7	0,8	0,9	1	1,5	2	2,5	3	4	5	8	10
2	15,5	18,7	20,9	22,6	24	25,2	26,3	27,2	28	31,2	33,4	35,1	36,5	38,8	40,5	44,2	45,9
3	26,1	29,2	31,5	33,2	34,6	35,8	36,9	37,8	38,6	41,7	44	45,7	47,1	49,4	51,1	54,7	56,5
4	33,6	36,7	39	40,7	42,1	43,3	44,3	45,3	46,1	49,2	51,5	53,2	54,6	56,9	58,6	62,2	64
5	39,4	42,5	44,8	46,5	47,9	49,1	50,2	51,1	51,9	55	57,3	59	60,4	62,7	64,4	68	69,8
6	44,1	47,3	49,5	51,3	52,7	53,9	54,9	55,8	56,6	59,8	62	63,8	65,2	67,4	69,2	72,8	74,5
7	48,2	51,3	53,5	55,3	56,7	57,9	58,9	59,8	60,7	63,8	66,1	67,8	69,2	71,4	73,2	76,8	78,6
8	51,6	54,8	57	58,8	60,2	61,4	62,4	63,3	64,1	67,3	69,5	71,3	72,7	74,9	76,7	80,3	82
9	54,7	57,9	60,1	61,8	63,2	64,4	65,5	66,4	67,2	70,4	72,6	74,3	75,7	78	79,7	83,4	85,1
10	57,4	60,6	62,8	64,6	66	67,2	68,2	69,1	70	73,1	75,3	77,1	78,5	80,7	82,5	86,1	87,9
11	59,9	63,1	65,3	67,1	68,5	69,7	70,7	71,6	72,4	75,6	77,8	79,6	81	83,2	85	88,6	90,3
12	62,2	65,4	67,6	69,3	70,7	71,9	73	73,9	74,7	77,9	80,1	81,8	83,2	85,5	87,2	90,9	92,6

Correction to the weight filter A											
w [m/s]	2	3	4	5	6	7	8	9	10	11	12
K_A [dB]	-15	-11,8	-9,8	-8,4	-7,3	-6,4	-5,7	-5	-4,5	-4	-3,6

Relative level expressing the shape of the spectrum L_{rel}								
	f [Hz]							
w [m/s]	63	125	250	500	1000	2000	4000	8000
2	-4,5	-6,9	-10,9	-16,7	-24,1	-33,2	-43,9	-56,4
3	-3,9	-5,3	-8,4	-13,1	-19,5	-27,6	-37,4	-48,9
4	-3,9	-4,5	-6,9	-10,9	-16,7	-24,1	-33,2	-43,9
5	-4	-4,1	-5,9	-9,4	-14,6	-21,5	-30,0	-40,3
6	-4,2	-3,9	-5,3	-8,4	-13,1	-19,5	-27,6	-37,4
7	-4,5	-3,9	-4,9	-7,5	-11,9	-17,9	-25,7	-35,1
8	-4,9	-3,9	-4,5	-6,9	-10,9	-16,7	-24,1	-33,2
9	-5,2	-3,9	-4,3	-6,4	-10,1	-15,6	-22,7	-31,5
10	-5,5	-4	-4,1	-5,9	-9,4	-14,6	-21,5	-30
11	-5,9	-4,1	-4	-5,6	-8,9	-13,8	-20,4	-28,8
12	-6,2	-4,3	-3,9	-5,3	-8,4	-13,1	-19,5	-27,6

VII. MATERIAL, FINISHING

- Damper casings are made from galvanized sheet metal without further surface treatment.
- Damper blades are made from fire resistant asbestos free boards made of mineral fibres.
- Manual control have cover made of mechanically resistant and durable plastic and the other parts are galvanized without further surface treatment.
- Thermal fuses are made of sheet brass, thickness 0,5 mm.
- Fasteners and springs are galvanized.
- According to the customer's requirements, dampers can be made of stainless steel material.

Specifications for stainless-steel design:

- Class A2 – Food-grade stainless steel (AISI 304 – EN 1.4301)
- Class A4 – Chemistry-grade stainless steel (AISI 316, 316L – EN 1.4401, EN 1.4404)

The respective stainless steel is the material for all components that are located or entering the damper inner space; components outside the damper casing are typically from galvanised sheet metal (fasteners for mounting the actuator or manual control, mechanical components except Item 4), frame components.

The following components, including the fasteners, are made from stainless steel at all times:

- 1) Damper casing and all components permanently attached
- 2) Blade holders including pins, metal parts of blades
- 3) Control components inside the damper (L-profile, pin with lever, rod, fasteners)
- 4) Parts of a manual control entering the inner space of a damper casing (lower sheet of a manual control, lock holder "1", lock lever "2", closing spring, 8 dia. stopper pin, manual control pin)
- 5) Inspection opening cover including the stirrup and fasteners (if they are parts of the cover)
- 6) Bearing for torque transfer from the lever with pin on the blade L-profile (made from AISI 440C)

The damper blade is made from a board of homogeneous material Promatect- MST, thickness 40 mm or it is composed of two Promatect-H boards, thickness 20 mm, connected by galvanized "U" clips on the outside, sealed with Promat K84 glue.

Thermal fuse is identical for all material variants of the dampers. Upon specification by customer, the thermal fuse can be made from A4 from stainless steel sheet metal.

Thermoelectric activation device BAT is modified for stainless-steel variant of the dampers; standard galvanised screws are replaced with stainless-steel M4 screws of corresponding class. Damper casing has stainless-steel riveting M4 nuts.

Plastic, rubber and silicon components, sealants, foaming tapes, glass-ceramic seals, housings, brass bearings of the blade, actuators, and end switches are identical for all material variants of the dampers.

Some fasteners and components are only available in one class of stainless steel; the type will be used in all stainless-steel variants.

The damper blade in the variant for chemical environments (Class A4) is always treated with a coating of chemically resistant Promat SR.

Any other requirements for the design will be considered atypical and will be addressed on an individual basis.

VIII. TRANSPORTATION, STORAGE AND WARRANTY

Logistic terms

- Dampers are delivered on pallets. As standard, the dampers are wrapped in plastic foil for protection during transport and must not be used for long-term storage. Temperature changes during transport can cause condensation of water inside the packaging and thereby cause corrosion of materials used in the dampers (e.g. white corrosion on zinc-coated items or mould on calcium silicate). Therefore, it is necessary to remove the transport packaging immediately after unloading to allow air to circulate around the product.
- The dampers must be stored in clean, dry, well ventilated and dust-free environment out of direct sunlight. Ensure protection against moisture and extreme temperatures (minimum temperature +5°C). The dampers must be protected against mechanical and accidental damage prior to installation.
- Another required packaging system should be approved and agreed by manufacturer. Packaging material is not returnable in case that another packaging system (material) is required and used and it is not included into final price of damper.
- Dampers are transported by box freight vehicles without direct weather impact, there must not occur any shocks and ambient temperature must not exceed +50°C. Dampers must be protected against impact when transported and manipulated. During transportation, the damper blade must be in the "CLOSED" position.
- Dampers must be stored indoor in environment without any aggressive vapours, gases or dust. Indoor temperature must be in the range from -30°C to +50°C and maximum relative humidity 95%.

Warranty

- The manufacturer provides a warranty of 24 months from the date of dispatch for the dampers.
- In case of using a Schischek actuator, the manufacturer provides a 12-month warranty for the actuator from the date of shipment.
- The warranty for fire dampers FDMQ, provided by the manufacturer, is completely void if actuating, closing and control devices are unprofessionally handled by untrained workers or if electric components, i.e. limit switches, actuators, communication and supply devices and thermoelectric activation devices are dismantled.
- The warranty is void if dampers are used for other purposes, devices and working conditions than those allowed by these technical conditions or if the dampers are mechanically damaged during handling.
- If the dampers are damaged by transport, a record must be written down with the forwarder at reception for later complaint.

IX. ASSEMBLY, ATTENDANCE AND MAINTENANCE

- Assembly, maintenance and damper function check can be done only by qualified and trained person, i.e. "AUTHORIZED PERSON" according to the manufacturer documentation. All works done on the fire dampers must be done according international and local norms and laws.
- All effective safety standards and directives must be observed during damper assembly.
- To ensure reliable damper function it is necessary to avoid blocking the actuating mechanism and contact surfaces with collected dust, fibre and sticky materials and solvents.
- Flange and screw joints must be conductively connected to protect against dangerous contact. 2 galvanized lock washers that are placed under the head of one screw and a fastened nut are used for conductive connection.

Manual operation - actuator control without electric voltage

- A special wrench (part of the actuator) can be used to manually turn the damper blade to any position. When the wrench is turned in the direction of the arrow, the damper blade rotates to its open position. As the blade rotation is stopped, in every position, the actuator will be locked. Unlocking is possible even manually as per instructions on the actuator, or by the activation of the supply voltage.
- If the actuator is manually locked, the damper blade will not close in the event of a fire after the activation of the thermoelectric activation device BAT. To restore correct damper operation, the actuator must be unlocked (manually or by applying power supply).

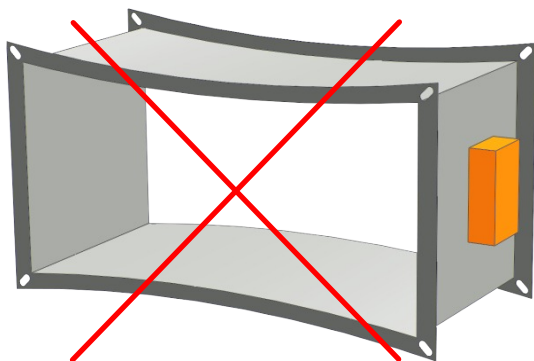
Limit switches

- If the damper is equipped with limit switches and these switches are not used during operation (e.g. because of a project change), they can be left on the damper and not connected (they need not be dismantled).
- On the other hand, if the limit switch is to be added to the damper design, the change can be implemented by change kit.
- These facts must be recorded in the respective operation documentation of the damper (record books of the damper, fire logs, etc.) and subsequently, adequate function checks must be carried out.

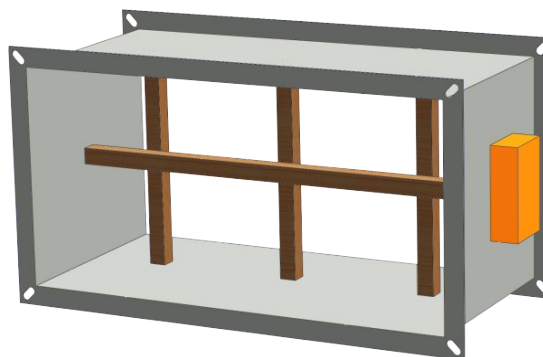
Installation / fixing the damper

- The damper casing shall not be deformed in the course of bricking in.
- Once the damper is built in, the damper blade shall not grind on the damper casing during opening or closing.

Protection of the damper casing against buckling during installation, especially for large sizes!

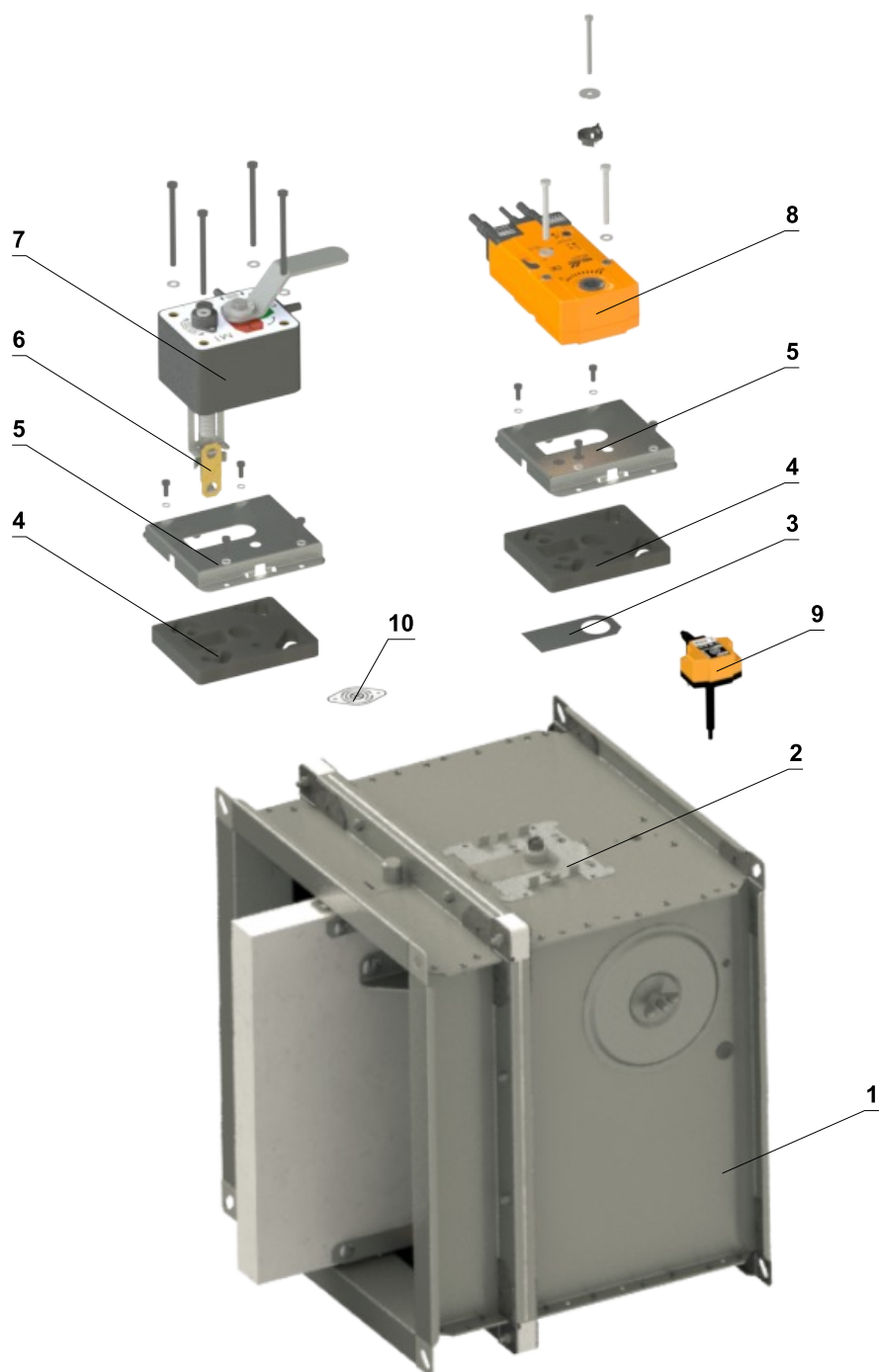


WRONG!



Reinforcement of the casing with wooden beams

Change of manual control for the actuator or vice versa

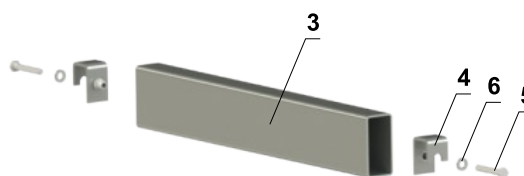
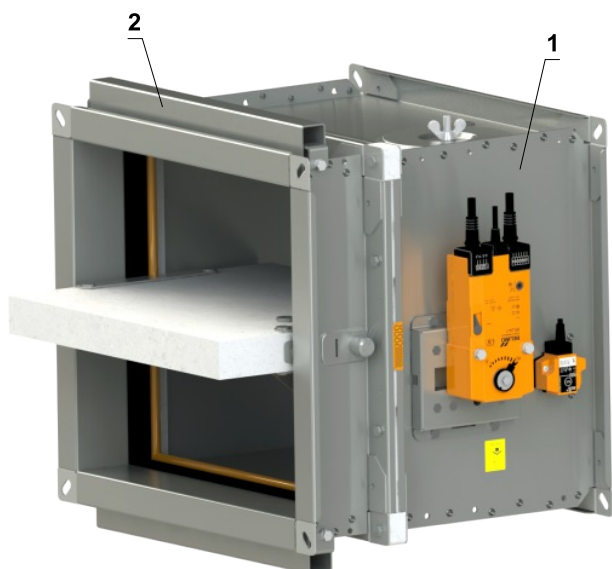


- | | |
|-------------------------------|--|
| 1 Damper | 6 Thermal fuse |
| 2 Mounting plate | 7 Manual control |
| 3 Sealing cover | 8 Spring return actuator |
| 4 Sealing of a mounting plate | 9 Thermoelectric activation device BAT |
| 5 Cover of a mounting plate | 10 Sensor sticker |

Reinforcement frame VRM-Q

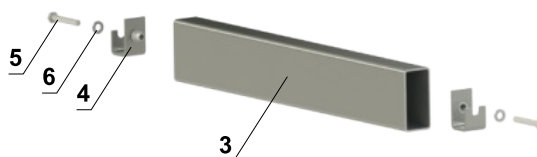
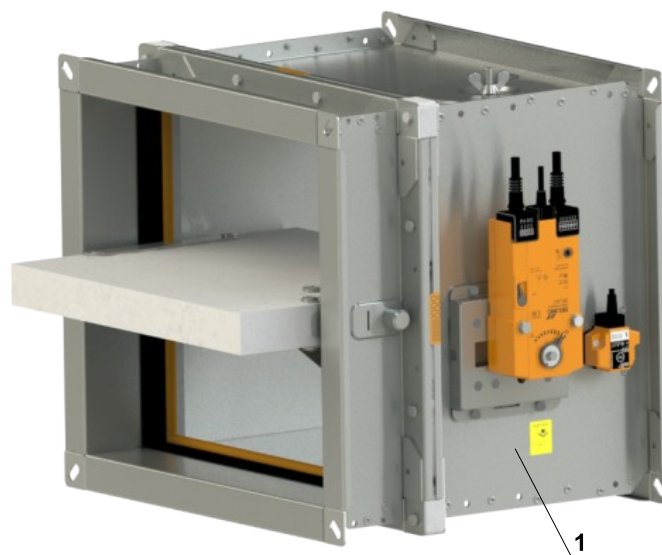
- If the damper is installed outside the fire separation construction, a damper side A ≥ 800 mm and fire resistance is EI 90 S, VRM-Q reinforcement frame must be used.
- For lower fire resistance than EI 90 S, VRM-Q reinforcement frame is not necessary!
- VRM-Q is mounted only on "A" sides

Fixing of reinforcing frame VRM-Q to the damper casing



Installation procedure

- 1) Place part A on the damper casing
- 2) Insert part B to the part A
- 3) Adjust a nut of part B against a hole on the damper casing and fasten it with M6x40 mm hexagon head screw DIN 931 with washer M6/6,4 DIN 7349
- 4) Repeat the procedure on the other side of the VRM-Q and an opposite side "A" of the fire damper



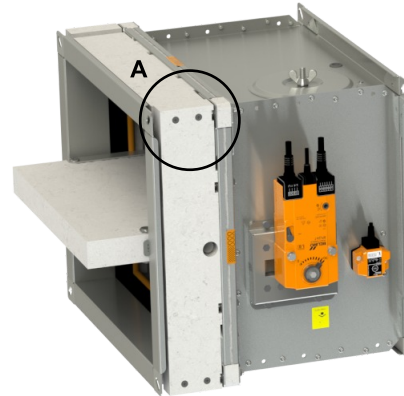
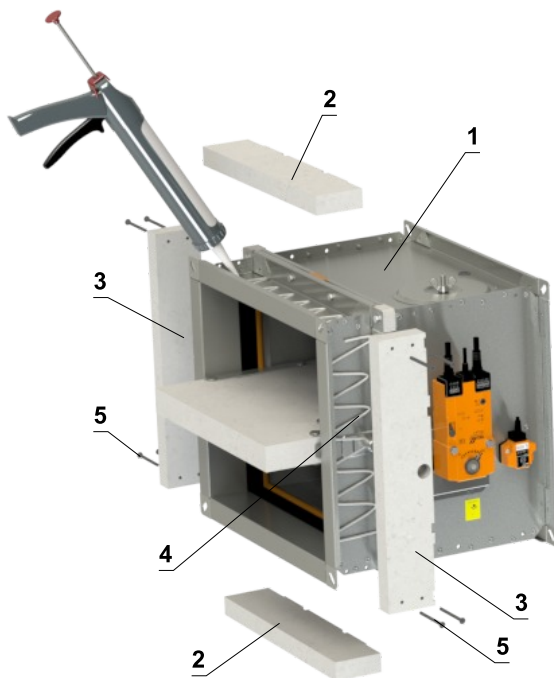
- 1 FDMQ
- 2 VRM-Q
- 3 Part A of VRM-Q
- 4 Part B of VRM-Q
- 5 Hexagon head screw M6x40 mm DIN 931
- 6 Washer M6/6,4 DIN 7349

Protective cladding boards

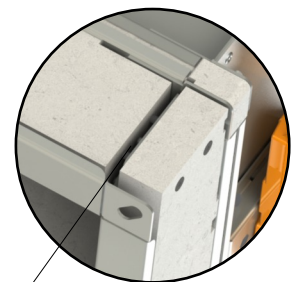
- Protective cladding boards must be used as part of the penetration filling of installation with Ablative Coated Batt.
- Can be ordered from MANDIK (installed on the damper or as an accessory) or can be sourced from local supplier
- If protective cladding boards are required, this must be specified in the ordering key
- Protective cladding boards are made of PROMATECT-MST, thickness 30 mm.
- Glue K84 is not included in the package

Installation procedure

- 1) Apply K84 glue over the entire surface
- 2) Attach protective cladding boards on all sides of a fire damper and glue them on the damper casing
- 3) Screw parts A and B using four screws 5x70 mm
- 4) Completely fill the gaps with glue



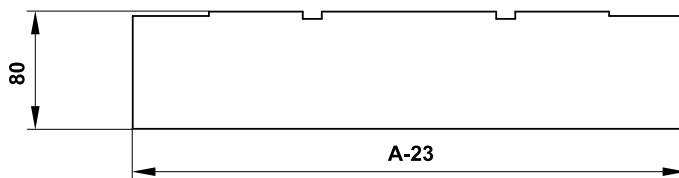
DETAIL A



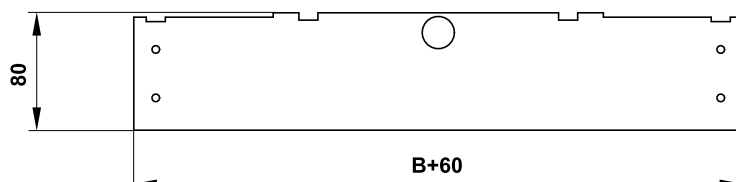
Completely fill the gaps between boards!

- 1 FDMQ
- 2 Part A
- 3 Part B
- 4 Glue PROMAT K-84
- 5 Screw 5x70 mm

Part A



Part B



- Detailed dimensions of protective cladding boards on request.

Commissioning and revisions

- Before putting the damper into operation, serviceability checks and functional tests must be carried out including testing of functionality of all electrical elements. After putting into operation these serviceability checks must be carried at least twice a year. If no defect is found during two subsequent serviceability checks, these checks can be carried out once a year.
- In case that dampers are found unable to serve for their function for any cause, it must be clearly marked. The operator is obliged to ensure that the damper is put into condition in which it is ready for function and meanwhile he is obliged to provide the fire protection by another appropriate way.
- Results of regular checks, imperfections found and all-important facts connected with the damper function must be recorded in the "FIRE BOOK" and immediately reported to the operator.
- Before entering the dampers with actuator into operation after their assembly and by sequential checks. Check of blade rotation into the breakdown position "CLOSED" can be done after disconnecting the actuator supply (e.g. by pressing the test button at the thermoelectric activation device BAT or disconnecting the supply from ELECTRICAL FIRE SIGNALISATION). Check of blade rotation back into the "OPEN" position can be done after restoration of power supply (e.g. by releasing the test button or restoration of supply from ELECTRICAL FIRE SIGNALISATION). Without power supply, the damper can be operated manually and fixed in any required position. Release of the locking mechanism can be achieved manually or automatically by applying the supply voltage. It is recommended to provide periodical checks, maintenance and service actions on fire equipment by authorized persons. The authorized persons can be trained by producer, or by authorized distributor. All effective safety standards and directives must be observed during fire damper assembly.
- Visual inspection of proper damper installation, inner area of a damper, damper blade, contact surfaces and silicon seal.
- For regular or exceptional inspection of interior of fire damper, micro-camera device can be used. On each fire damper is an inspection opening. In the case of inspection by camera, take out the black rubber cap, insert the camera inside the damper, check interior and at the end of inspection, put the rubber cap back tightly to cover the empty hole.

For dampers with manual control, following checks must be carried out

Check of a manual control and thermal fuse

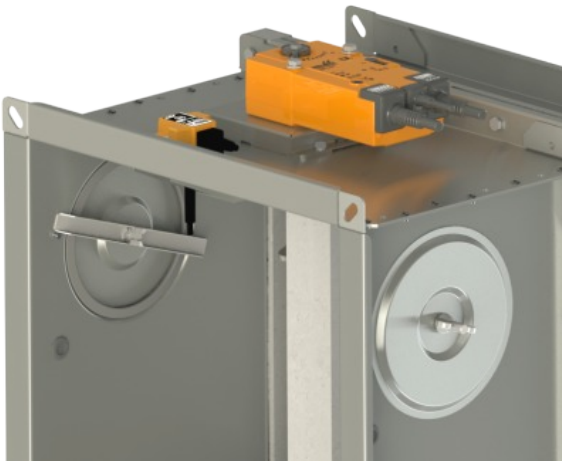
- **To check the function of the manual control proceed as follows:**
- Turn the damper blade to "CLOSED" position as follows:
 - The damper blade is in "OPEN" position.
 - Press the control button of the manual control to turn the damper blade to "CLOSED" position.
 - Check the damper blade rotation to "CLOSED" position.
 - Damper blade closing shall be smooth and fast, the control lever shall be in „CLOSED“ position.
- Turn the damper blade to "OPEN" position as follows:
 - Turn the control lever by 90°.
 - Check the damper blade rotation to "OPEN" position.
 - The lever will automatically lock in "OPEN" position.
- **Check of function and condition of the thermal fuse:**
 - To check the function and the status of the fuse it's possible to remove the manual control from the casing of the fire damper which is attached to the damper casing with four screws M6.
 - Removing the thermal fuse from the fuse holder of a manual control, checks its correct functionality.
 - The manual control is identified as M1 to M5, depending on the closing spring strength.

For dampers with actuators, following checks must be carried out

- Check the rotation of the blade to "CLOSED" failure position after disconnection the power supply of the actuator (e.g. by pressing the test button on the thermoelectric activation device BAT or by disconnection the power supply from electrical fire signalization). Check the rotation of the blade back to "OPEN" position by restoring the power supply to the actuator (e.g. by releasing the test button or by restoring the power supply from electrical fire signalization).

Before putting the dampers into operation and during subsequent function checks, the following checks must be carried out for dampers with optical smoke detector

- The function checks of the optical smoke detector are to be carried out by employees of an authorized organization who have corresponding electrotechnical qualification and have been properly trained by the manufacturer. The function checks are to be carried out as a part of function checks of the fire dampers, at least 1x a year.
- For the function checks, the damper blade should be in "CLOSED" position with the fan off or with closed air regulation situated between the fan and the fire damper.
- Inspection opening disassembly
 - Release the covering lid by turning the wing nut and while turning the lid right or left release it from the security belt. Then tilt the lid and remove it from its original position.



Inspection opening detail

- Ensure each damper is fully checked for operational capability, control should be initiated from the control system or by manual control. Damper blades should open and close correctly and operation should be visually inspected and documented prior to handover.

How to proceed after Tf1 or Tf2 fuses have been activated

- If the thermal fuse **Tf1** is interrupted (due to temperature outside the duct), it is necessary to replace the spring return actuator. → see page 10
- If the thermal fuse **Tf2** is interrupted (due to temperature inside the duct) , only the spare part ZBAT 72 (95/120/140) needs to be replaced (acc.to the activation temperature). → see page 10

X. ORDERING INFORMATION

Ordering key



EXAMPLES:

FDMQ EN 500x250/375 .40 Q30-ZN

Fire damper FDMQ, dimension 500x250 mm, built length 375 mm, control design with spring return actuator AC 230 V, standard activation temperature 72 °C, flange dimension 30 mm, galvanized material variant, without installation kit/frame, standard silicon seal.

FDMQ EN 500x250/375 .40 120 E1 Q30-ZN P G

Fire damper FDMQ, dimension 500x250 mm, built length 375 mm, control design with spring return actuator AC 230 V, activation temperature 120 °C, with installation frame E1, flange dimension 30 mm, galvanized material variant, powder coating, rubber cold seal.

1| Fire damper type - FDMQ

2| Country of destination

3| Damper dimensions A x B → see pages 16 to 21

"A" is the duct dimension in the direction of the damper blade rotation axis

"B" is the duct dimension in the vertical direction (on the side where the control mechanism is located)

4| Built length - 375 mm

5| Damper design

.01	Manual control and thermal
.02	Manual control and thermal (Zone 1,2)
.11	Manual control and thermal with a terminal switch („CLOSED“)
.12	Manual control and thermal with a terminal switch („CLOSED“) (Zone 1,2)
.80	Manual control and thermal with two terminal switches („OPEN“, „CLOSED“)
.81	Manual control and thermal with two terminal switches („OPEN“, „CLOSED“) (Zone 1,2)
.40	With actuator BF 230-TN (BFL, BFN 230-T) - voltage AC 230 V
.41	With actuator BF 24-TN (BFL, BFN 24-T), with smoke detector ORS 142 K and with supply device BKN 230-24-MOD (voltage AC 230 V)
.42	With actuator ExMax-15-BF, with thermoelectric activation device ExPro-TT (Zone 1,2) - supply voltage range 24 to 230 VAC/DC
.50	With actuator BF 24-TN (BFL, BFN 24-T) - voltage AC/DC 24 V
.51	With actuator BF 24-TN (BFL, BFN 24-T), with smoke detector ORS 142 K (voltage AC/DC 24 V)
.63	With communication and supply device BKN 230-24-MOD, with actuator BF 24-TN-ST (BFL, BFN 24-T-ST)
.63S	With communication and supply device BKN 230-24-MOD, with actuator BF 24-TN-ST (BFL, BFN 24-T-ST) and with smoke detector ORS 142 K

■ If dampers with installation frame are required, that must be specified separately in the order. The installation frame can be installed on the damper or delivered separately.

■ Detailed information for ATEX dampers (ZONE 1,2) → see Appendix

6| Activation temperature

Manual control		Spring return actuator control	
	72 °C *		72 °C *
104	104 °C	95	95 °C
147	147 °C	120	120 °C
		140	140 °C

* Standard activation temperature

8| Flange dimension

Q30	Flange width 30 mm
-----	--------------------

7| Installation kit/frame

Without installation kit/frame	
A	With protective cladding boards (for Ablative Coated Batt installation)
VRM-Q	Reinforcing frame VRM-Q
E1	Installation frame E1
E2*	Installation frame E2
E3*	Installation frame E3
E4*	Installation frame E4
E5	Installation frame E5
E6	Installation frame E6

* Available only for dampers with a built length of 375 mm

9| Material and other design options

ZN	Galvanized
A2	Stainless steel 1.4301 (AISI 304)
A4	Stainless steel 1.4404 (AISI 316L) - included damper blade impregnation against chemical - type PROMAT SR

10| Surface treatment

	Without surface treatment
P	Powder coating of the damper casing ZERO ZINC STEEL PRIME RAL 7032
IW	Damper blade impregnation, impregnating agent PROMAT 2000 - impregnation against humidity
IA	Damper blade impregnation, impregnating agent PROMAT SR - impregnation against chemical

11| Cold seal variant

	Silicone rubber *
G	Silicone-free rubber

* Standard cold seal

Accessories**Protective cladding boards**

1| Accessory type - cladding boards

2| Fire damper type - FDMQ

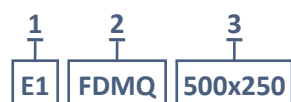
3| Damper dimensions A x B → see pages 16 to 21

Reinforcing frame VRM-Q

1| Accessory type - reinforcing frame VRM-Q

2| Fire damper type - FDMQ

3| Damper dimensions A x B → see pages 16 to 21

Installation frame E

1| Installation frame type E1/E2/E3/E4/E5/E6

2| Fire damper type - FDMQ

3| Damper dimensions A x B → see pages 16 to 21

Data label

- Data label is placed on the damper casing (example)

MANDÍK®		MANDÍK, a.s. Dobříšská 550, 267 24 Hostomice, Czech Republic	
FIRE DAMPER - XXXX			
DIMENSION:		DESIGN:	
SERIAL.NO.:		WEIGHT (kg):	
CLASSIFICATION:		MANUAL	
TPM XXX/XX	Cert. No.: 1391-CPR-XXXX/XXXX, DoP: PM/XXXX/XX/XX/X		XX EN 15650:2010
			 1391

The producer reserves the right for innovations of the product.
For actual product information see www.mandik.com

MANDÍK[®]
www.mandik.com

